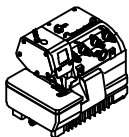
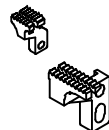
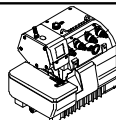
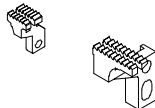
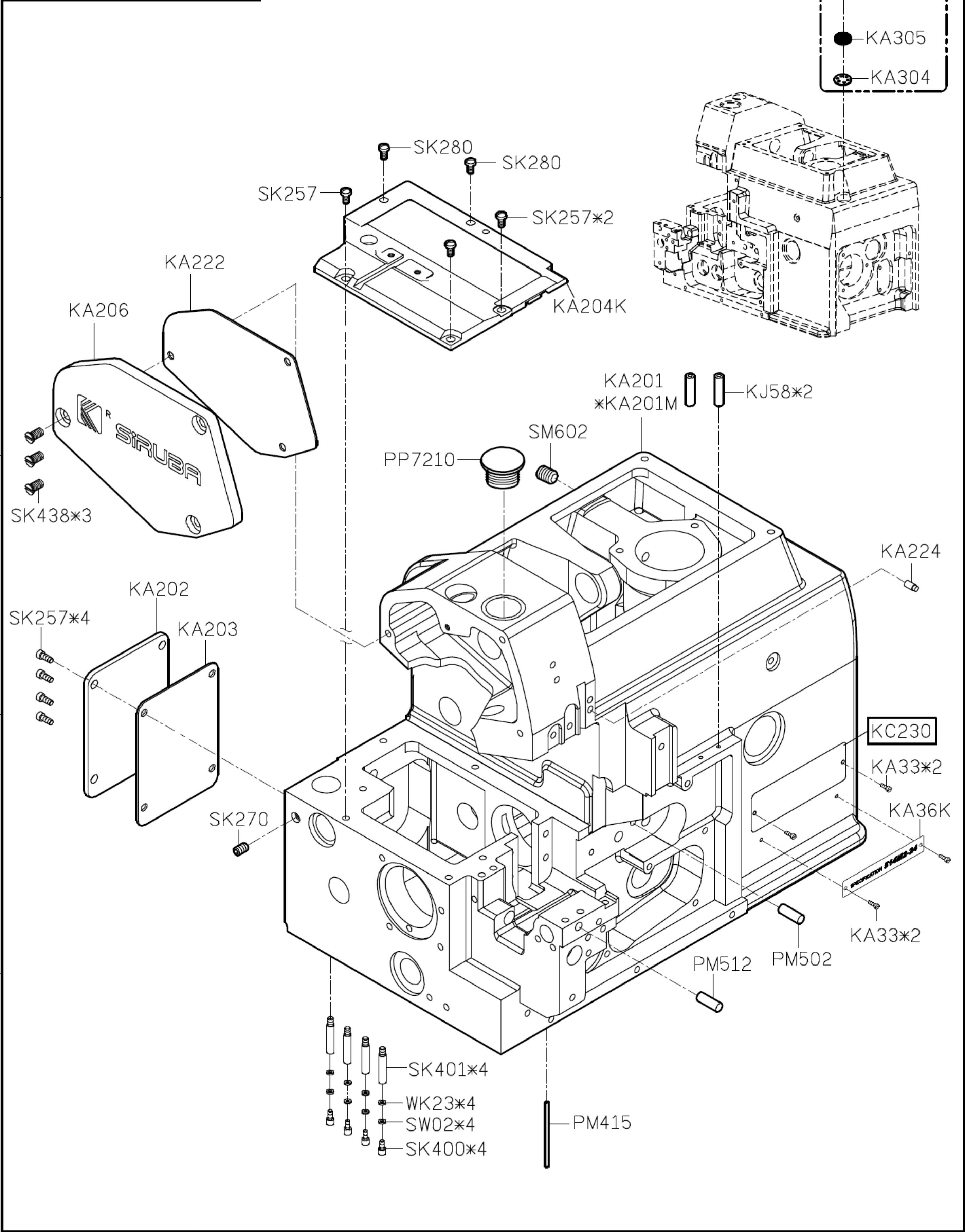


SIRUBA GAGE PARTS LIST		Series					Remark								Page	Date	
		700K													1 / 2	2015/11/20	
																	
機 型 MODEL		針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE	
737K	503M2-04	E222	D210K	D207	H204K	P201-14A	LP231	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504F1-04	E206	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504F1-15	E233K	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504F2-02/GAL	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504M1-15	E207	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504M2-04	E222	D210K	D207	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M2-04LFC-3	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M2-04TR	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	WR/LFC-3	E246						LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219		DCX27#11
	504M3-04	E220	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M3-05	E221	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M3-05PZ	E221	D210K	D209	H204K	P257-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#18	
	504M5-04BK	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M5-04BK-1	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	BK239	DCX27#11	
	505F1-04	E206	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
747K	512M1-25	E208	D210K	D207	H204K	P201-A	LP228	KG242K-E	KJ204	KF215-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	512M1-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ204	KF215-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#14*2	
	514F1-24	E212K	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514H4-24GA	E229	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514H4-24GA/P	E229	D202K	D207	H202K	P204P-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-24	E229	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-24TG	E229	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-24LFC-3	E229	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-25	E208	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-25TG	E208	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-25LFC-3	E208	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-28	E239	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201KA	KJ228	KJ238	KR209	DCX27#11*2	
	514M4-23	E249	D210K	D209	H204K	P201-2A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M5-23BK	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M5-23BK-1	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	BK239	DCX27#11*2	

SIRUBA GAGE PARTS LIST		Series				Remark								Page	Date
		700K/700KT				FOR BKF								1 / 1	2015/08/22
															
機 型 Model		針板 Needle Plate	送具 Feed Dog		送具 Feed Dog	押具 Presser Foot	上送具 TopFeed Dog	衝程 Crank	大心 Crank Shaft	針鉗 Needle Clamp	束子 Collar	勾針連桿座 Upper Looper Holder	上勾針 Upper Looper	下勾針 Lower Looper	針 Needle
737K	504M5-03/BKF	E263	D210	D217	H204	P202-5A	—	KJ206-E	KD201K	KG231K-E	KJ204	KJ236	LP225	KL202	DCX27#11
	504M5-04/BKF	E264	D210	D217	H204	P202-5A	—	KJ206-E	KD201K	KG231K-E	KJ204	KJ236	LP225	KL202	DCX27#11
	504M5-05/BKF	E265	D210	D217	H204	P202-5A	—	KJ206-E	KD201K	KG231K-E	KJ204	KJ236	LP225	KL202	DCX27#11
747K	514M5-23/BKF	E248K	D203	D217	H240	P202-3A	—	KJ203-E	KD201K	KG242K-E	KJ234K	KJ208	LP226	KL202	DCX27#11*2
	514M5-24/BKF	E247K	D203	D217	H240	P202-4A	—	KJ203-E	KD201K	KG242K-E	KJ234K	KJ208	LP226	KL202	DCX27#11*2
747KT	514H-3-23/BKF	E248K	D203	D217	H240	P606-A	D554	KJ203-E	KD201KA	KG242K-E	KJ234K	KJ208	LP227	KL202	DCX27#11*2
	514H-3-24/BKF	E247K	D203	D217	H240	P607-A	D554	KJ203-E	KD201KA	KG242K-E	KJ234K	KJ208	LP227	KL202	DCX27#11*2

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KA	*: Use for 700KD/988D	1/1
				Date
				2016/05/26

MODEL	700K/KD	988/988D
PARTS NO	KC230	KC231



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KB		1/1
				Date
				2014/08/23

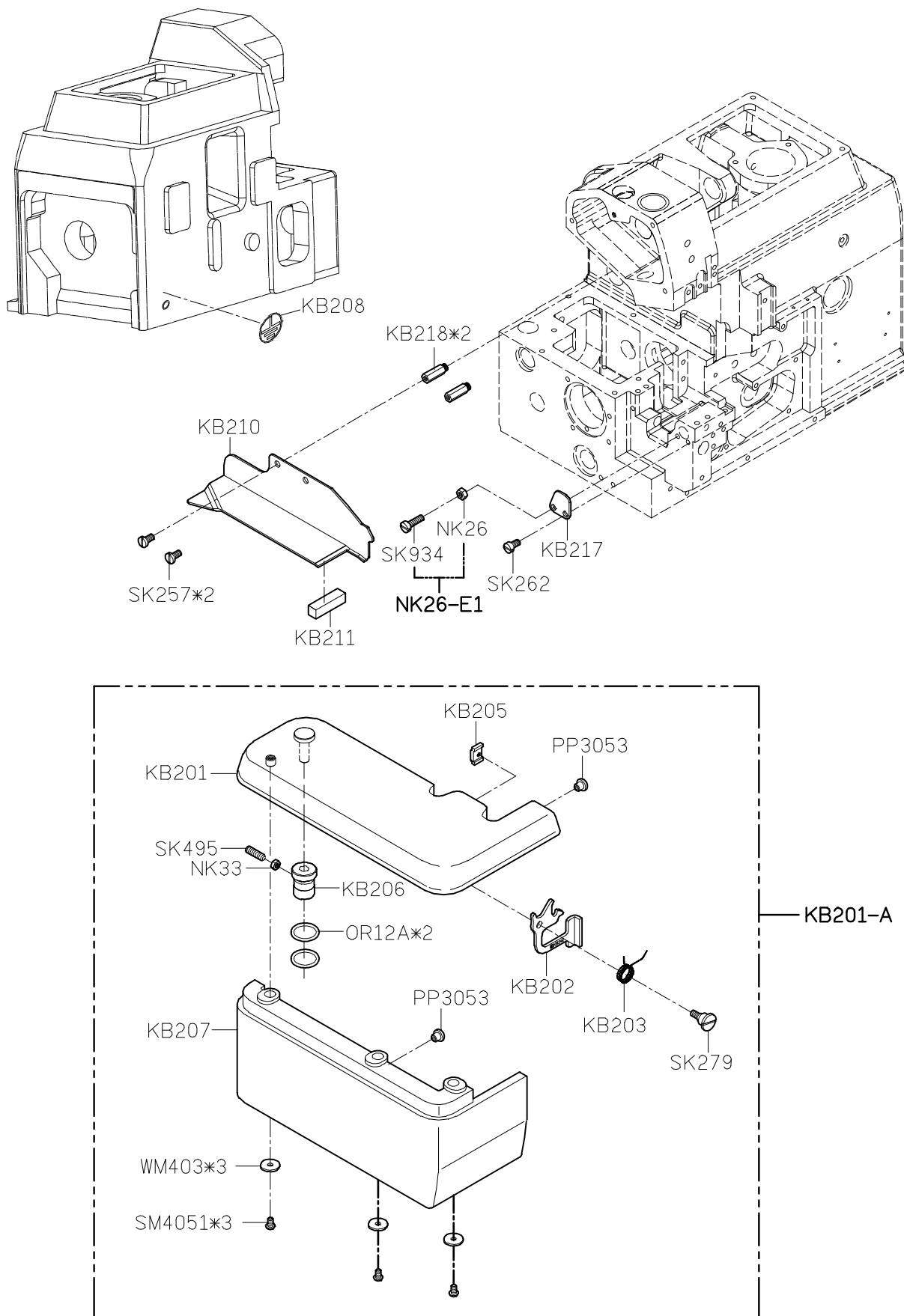
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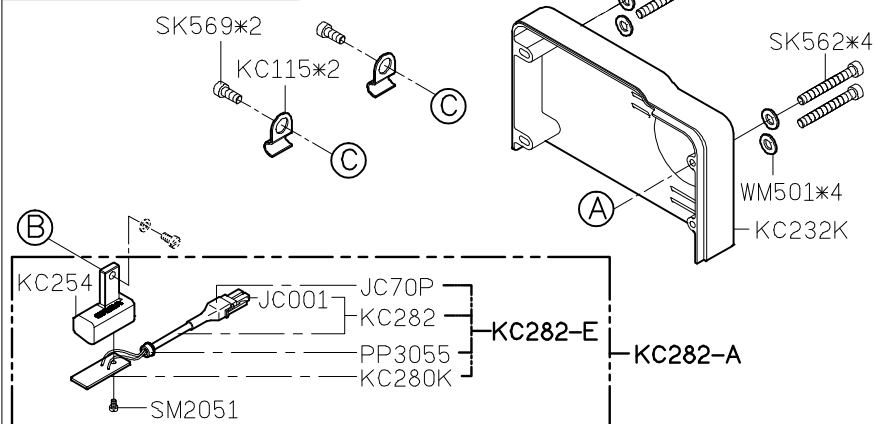
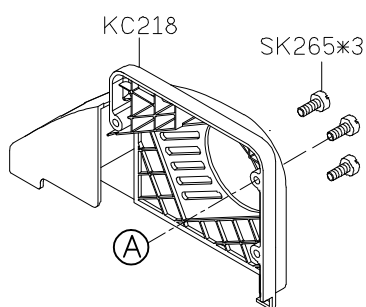
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KC	*: Use for 988	1/1
				Date
				2013/08/09

FOR 700K/988

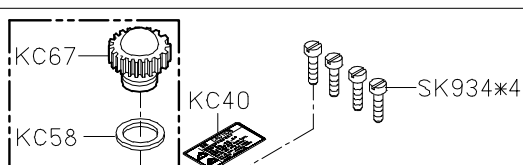
FOR 700KD/988D

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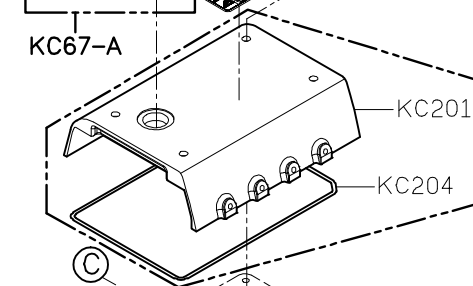
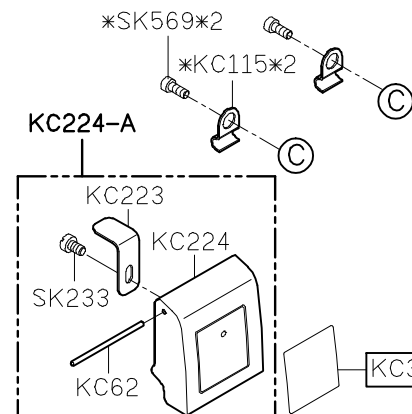
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MODEL	700K	700KD	988	988D
PARTS NO	KC38J	KC38J	KC38C	KC38DC
	SK262	SK265	SK265	SK265



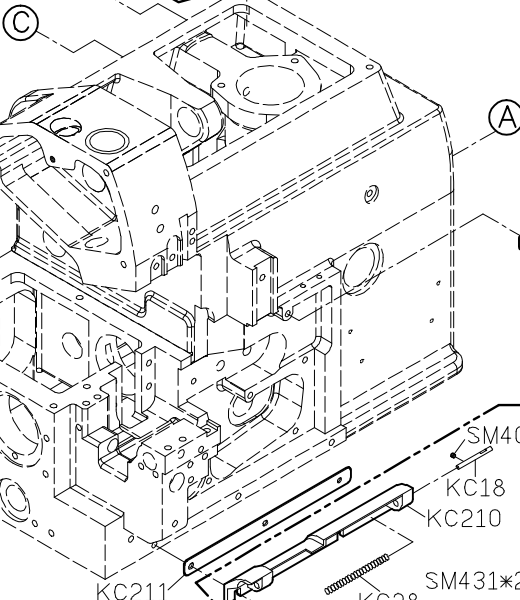
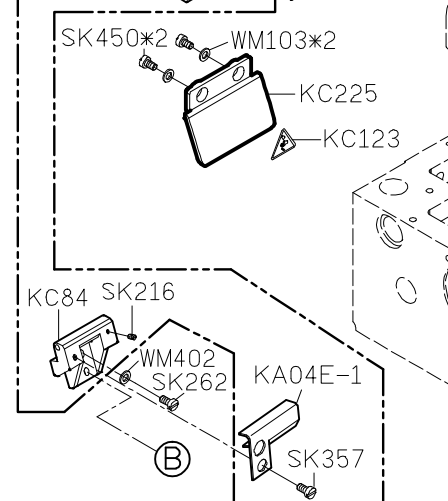
MODEL	#3/#4	#5/#6
PARTS NO	KC209	KC219
	KC206-4	KC206-5

C



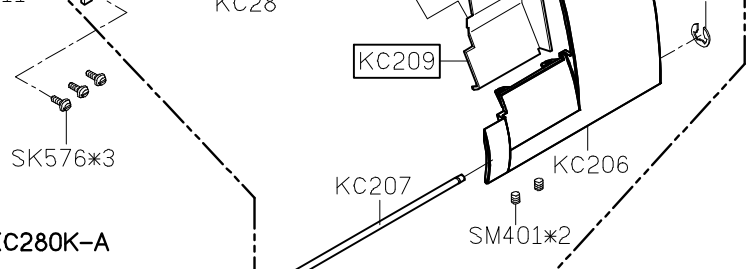
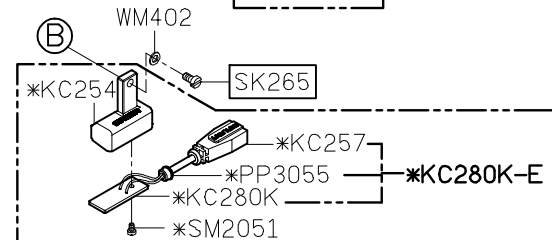
- +E=KC201-3
 - +F=KC201-4
 - +G=KC201-5
 - +H=KC201-6
 - +I=KC201-A
 - +J=KC201-A1
- KG SERIES

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KC206-4

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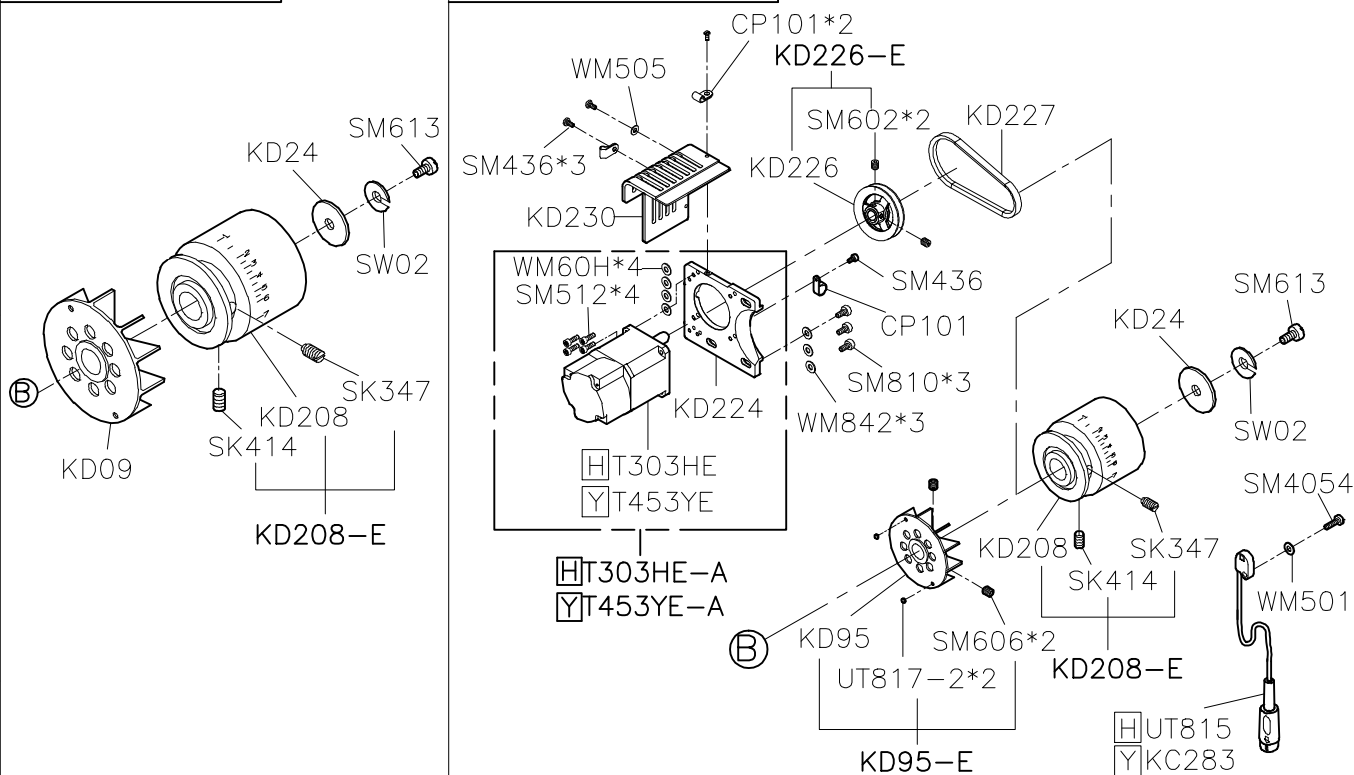
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KD	H FOR H MOTOR Y FOR Y MOTOR	2/2
				Date
				2015/03/31

FOR 700K/988

FOR 700KD/988D

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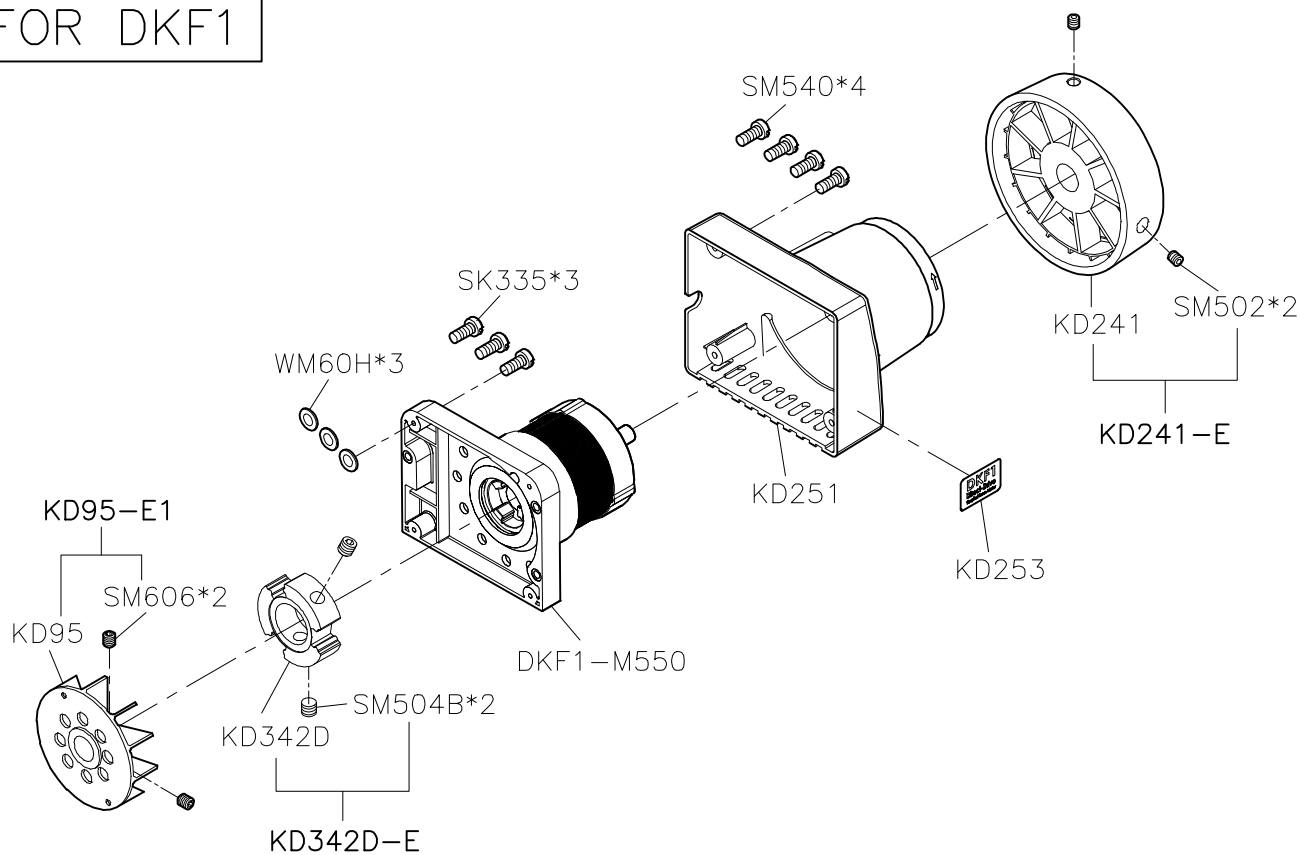


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FOR DKF1



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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KF		1/1
				Date
				2015/04/22

MODEL	一般機型	X2-56 M7
PARTS NO	KF 96	KF224
	KF96-C2	KF224-C

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KF311-C
●KF311-C1(512 SERIES)

KF203-E
●KF215-E(512 SERIES)

KF203
●KF215(512 SERIES)

KF21-E

EM080

WMC07

KF205

KF21

SK270*2

SM612

KF206

KP222

SK270

KF96-C2

KF207

SM695

KF95

KF95-E

OP401

KF97

KF37*2

KF97-E

KF96

OR12A*2

KF214JK

SK228

KF217

KF100

KF45

KF99

□+□=KF99-A
KT
SERIES

KF311

KF311-E

SM4407*2

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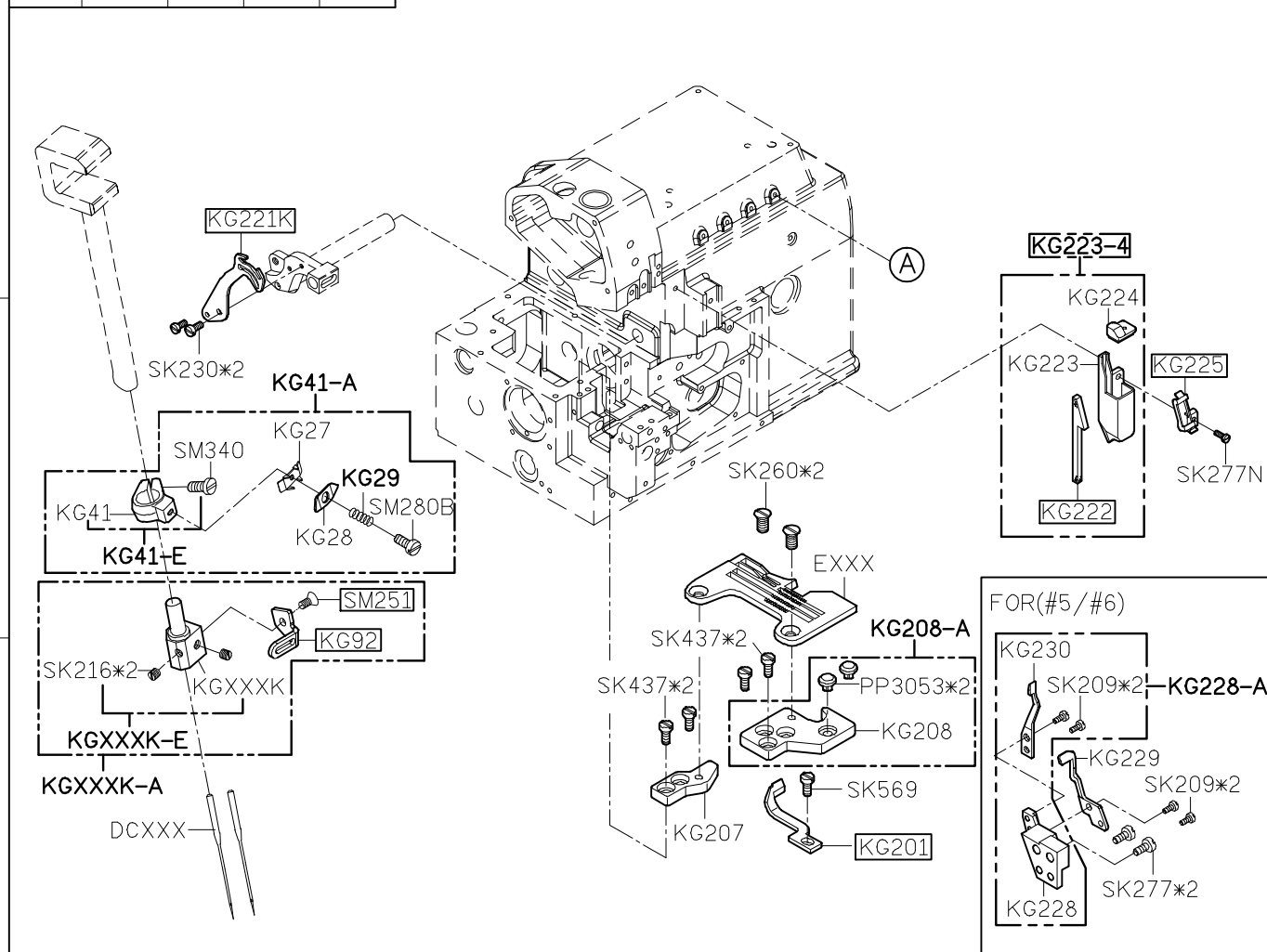
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KG		1/1
				Date
				2015/02/02

MODEL	#3	#4	#5	#6	FOR(#3/#4)	FOR(#5/#6)
PARTS NO	KG262	KG211K	KG262	KG211K		
	KG248	KG213K	KG239	KG246		
	KG250K	KG221K	KG243K	KG251K		
	KG222	KG222	KG245	KG245		
	KG225	KG225	KG261	KG261		
	KG201	KG201	KG244	KG244		
	KG93	KG92	KG94	KG94		
	SK216	SK216	SK216*2	SK216*2		
	SK250N	SK250N	SK250N*2	SK250N*2		
	SK437N	SK437N	SK569	SK569		
	SM251	SM251	SK674N	SK674N		
	KG212-3	KG212-4	KG241-5	KG241-6		
	KG223-4	KG223-4	KG223-5	KG223-5		



FOR(#3)	FOR(#4/#5)	FOR(#6)

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SIRUBA

PARTS LIST

Series

700K/700KD
988/988D

Parts Group

KJ

Subclass / Remark

Page

1/1

Date

2016/05/05

MODEL

#3/#5

#4/#6

#4 M7/M2-28

#5 X2

PARTS NO

KJ247-E

KJ246-E

KJ248-E

KJ246-E+KJ234

KJ206

KJ203

KJ203

KJ206

KJ206-E

KJ203-E

KJ203-E

KJ206-E

KJ206-C

KJ203-C

KJ203-C

KJ206-C

KJ236

KJ208

KJ228

KJ236

KJ236-C1

KJ208-C1

KJ228-C1

KJ236-C1

KJ219

KJ238

KJ238

SW03

SK261

KJ16

KJ205

KJ226

SK270

SK270*2

KJ248-E

KJ248

SK270

KJ227

SM695

KJ215-E

KJ215

SK216

OS1190

KB219-A

KB219

SK257

KJ220

KJ221

SK223

KJ220-A

SK269*2

KJ218

KL210

KJ217

WK05*2

KJ217-A

SK269*2

SM611*2

KJ211-E

KJ211

OP401

KJ210

SK270

KJ223K

SK229

SK714

SK3301

LP226

KF37*2

KJ236-C1=O+KJ210-A

KJ224K

KJ213K

KJ236

KJ209

KJ216

SK229

SK714

SK3301

LP226

KF37*2

KJ203

SM627

KJ203-E

KJ219

KJ218

KL210

KJ217

WK05*2

KJ217-A

SK269*2

SM611*2

KJ211-E

KJ211

OP401

KJ210

SK270

KJ223K

SK229

SK714

SK3301

LP226

KF37*2

KJ203-C

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KJ01J

SM4036*2

KJ01J-E

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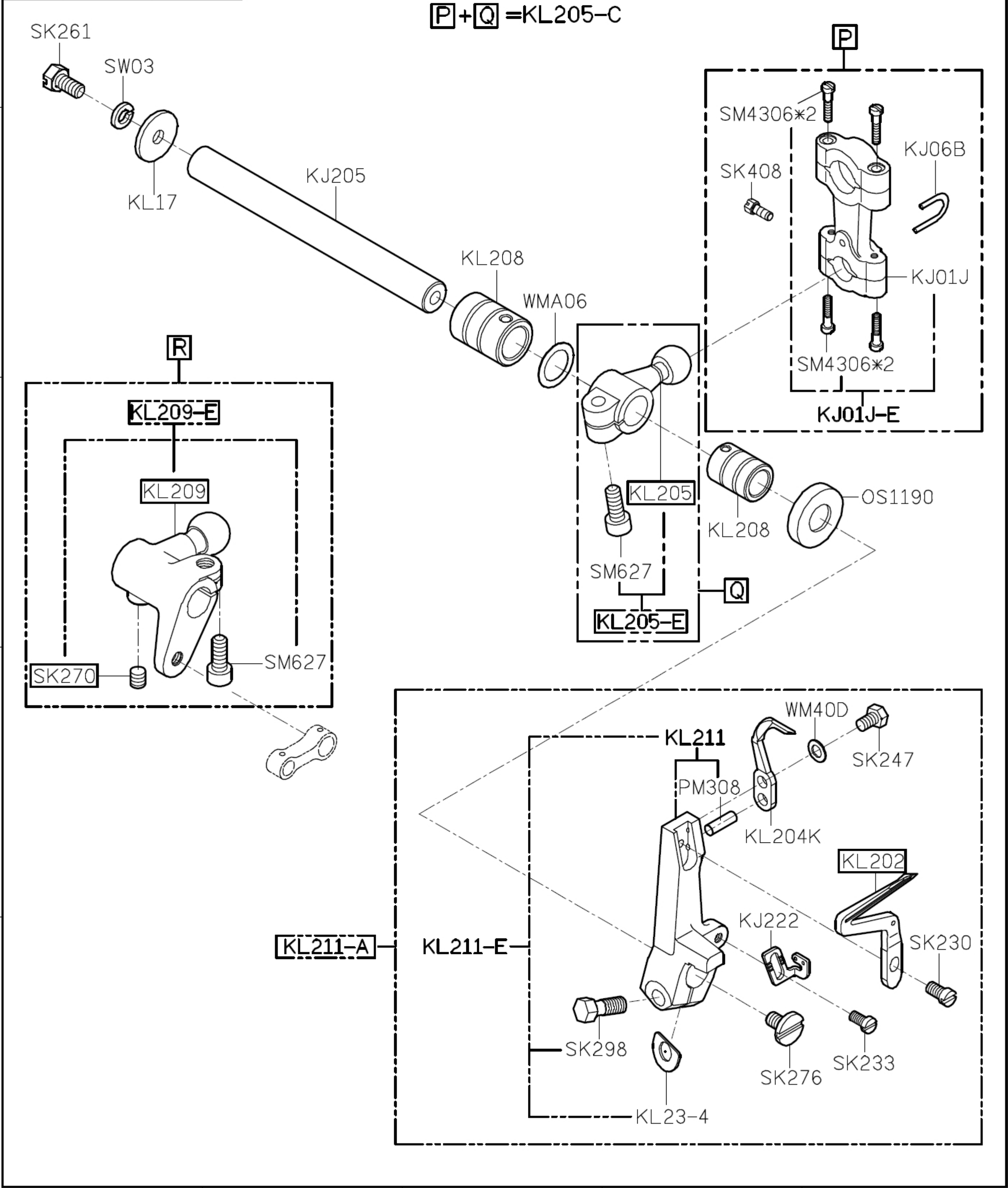
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KL		1/1
				Date
				2016/05/05

MODEL	#3/#4	#5/#6	M7/X2 SERIES
PARTS NO	KL202		KL202A
	KL211-A		KL211-A1
	KL205	KL209	
		SK270	
	KL205-E	KL209-E	
	KL205-C	KL209-C	

KL KL KM
SERIES SERIES SERIES
P+R+S=KL209-C

KL KL
SERIES SERIES
P+Q=KL205-C



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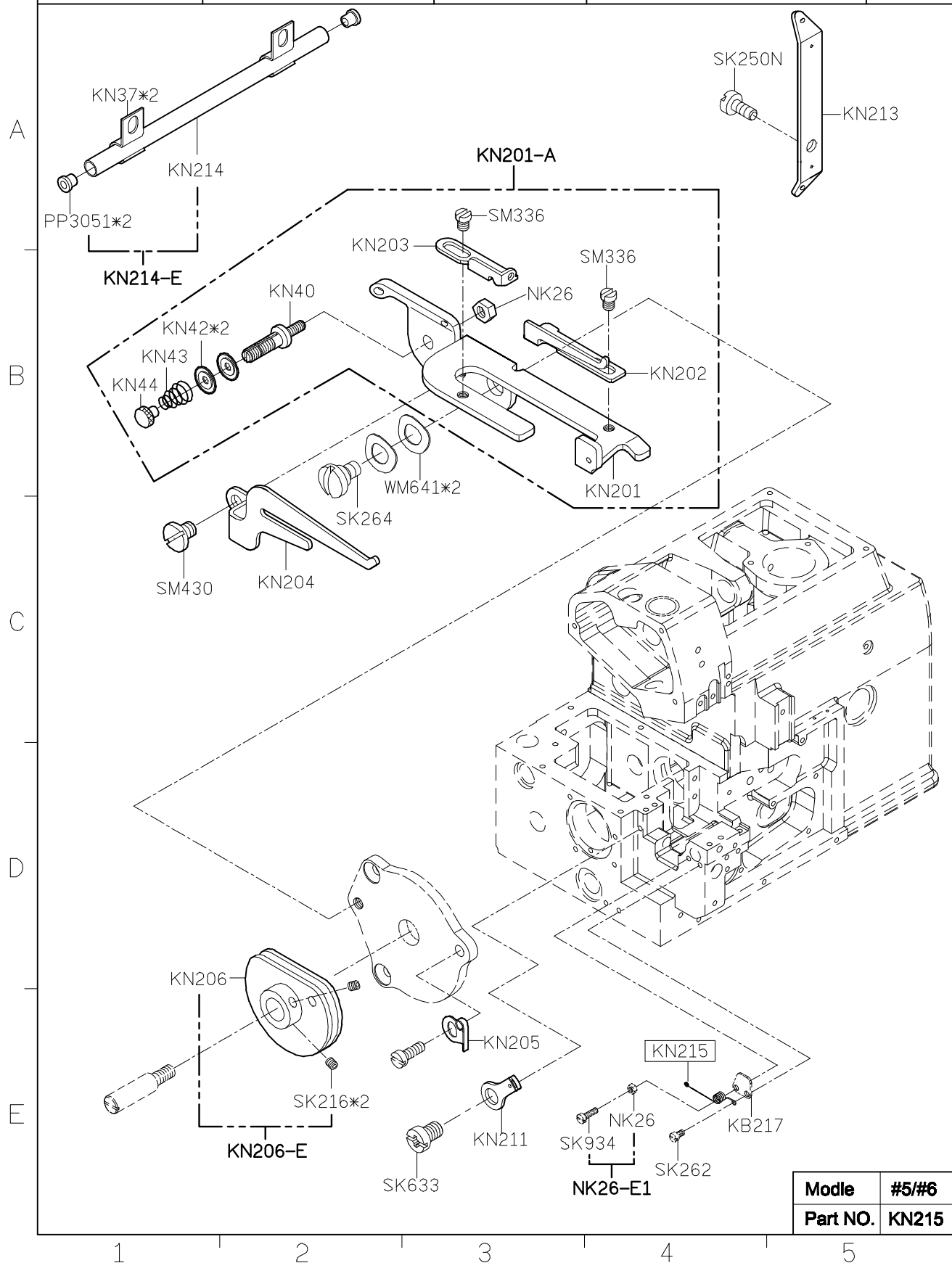
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KN		1/1
				Date
				2012/08/18



Modle	#5/#6
Part NO.	KN215

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KP		1/1
				Date
				2014/01/15

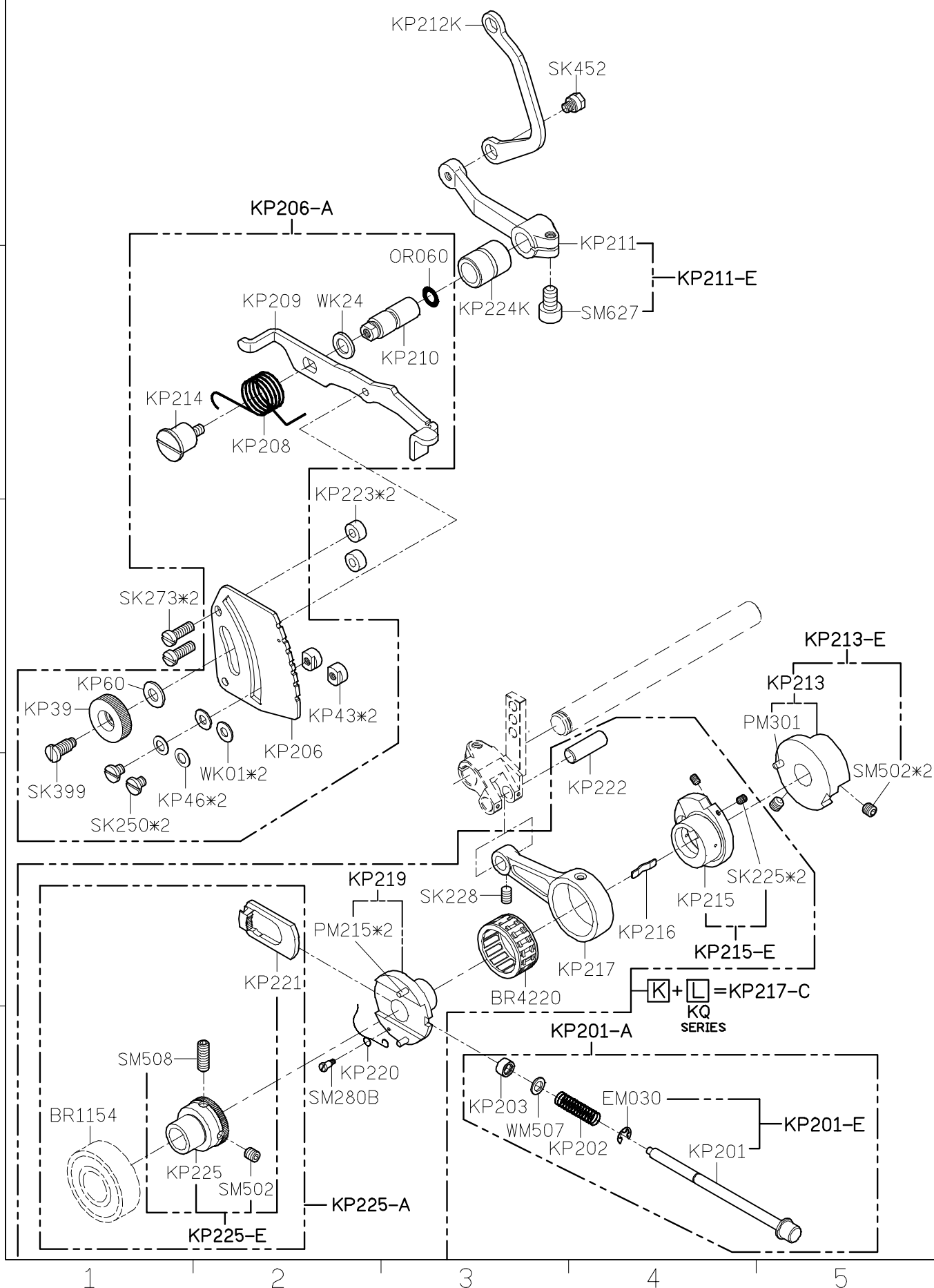
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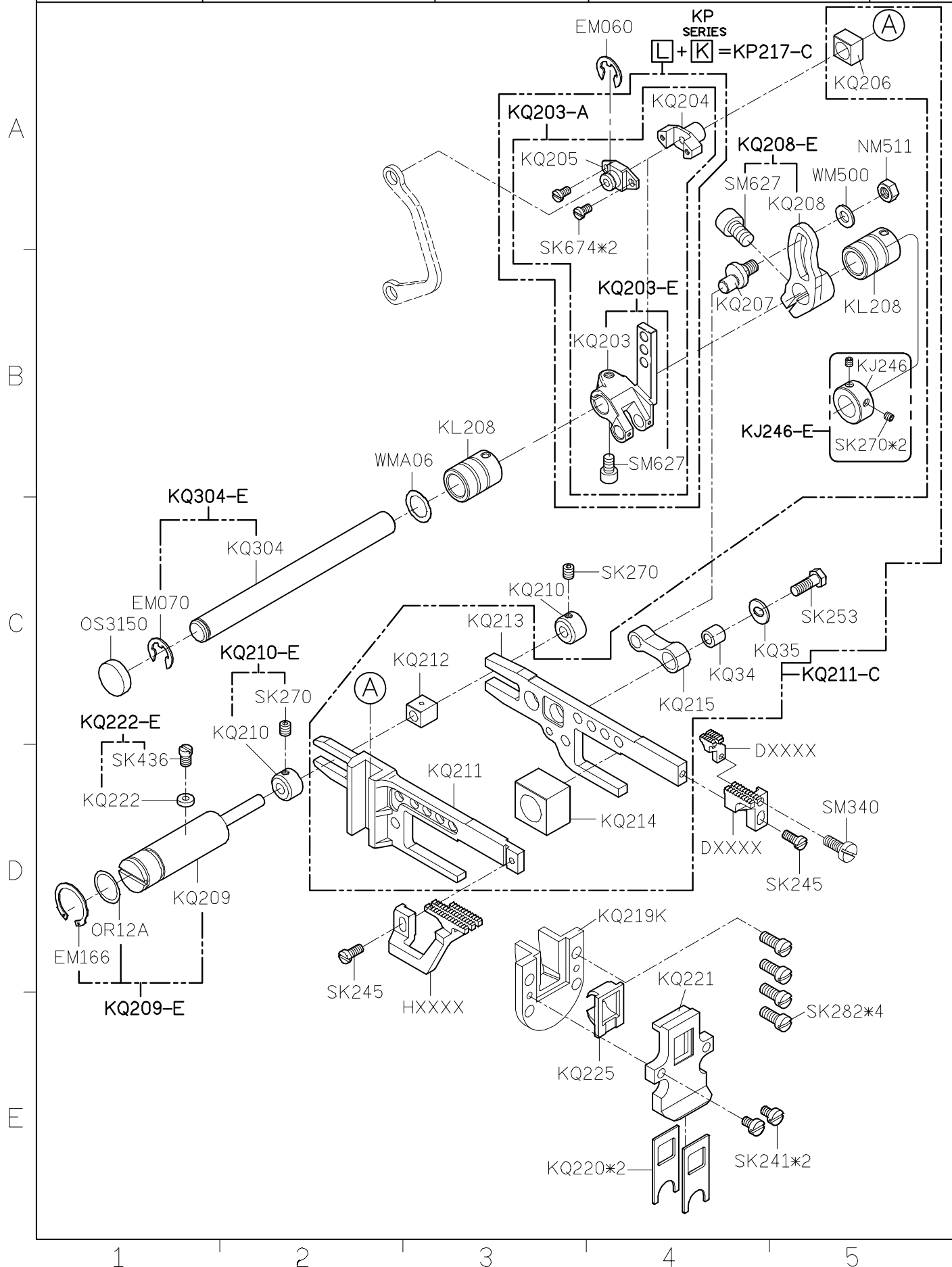
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KQ		1/1
				Date
				2014/09/04



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KR		1/1
				Date
				2014/06/26

MODEL	#3/#4	#5/#6	#5 X2
PARTS NO	KR202	KR218	KR218
	KR202-E	KR218-E	KR218-E
	KR311-C	KR311-C1	KR311-C1
	KR206	KR221	KR221
	KR206-A	KR221-A	KR221-A1
	KR209	KR219	KR223
	KR209-A	KR219-A	KR223-A

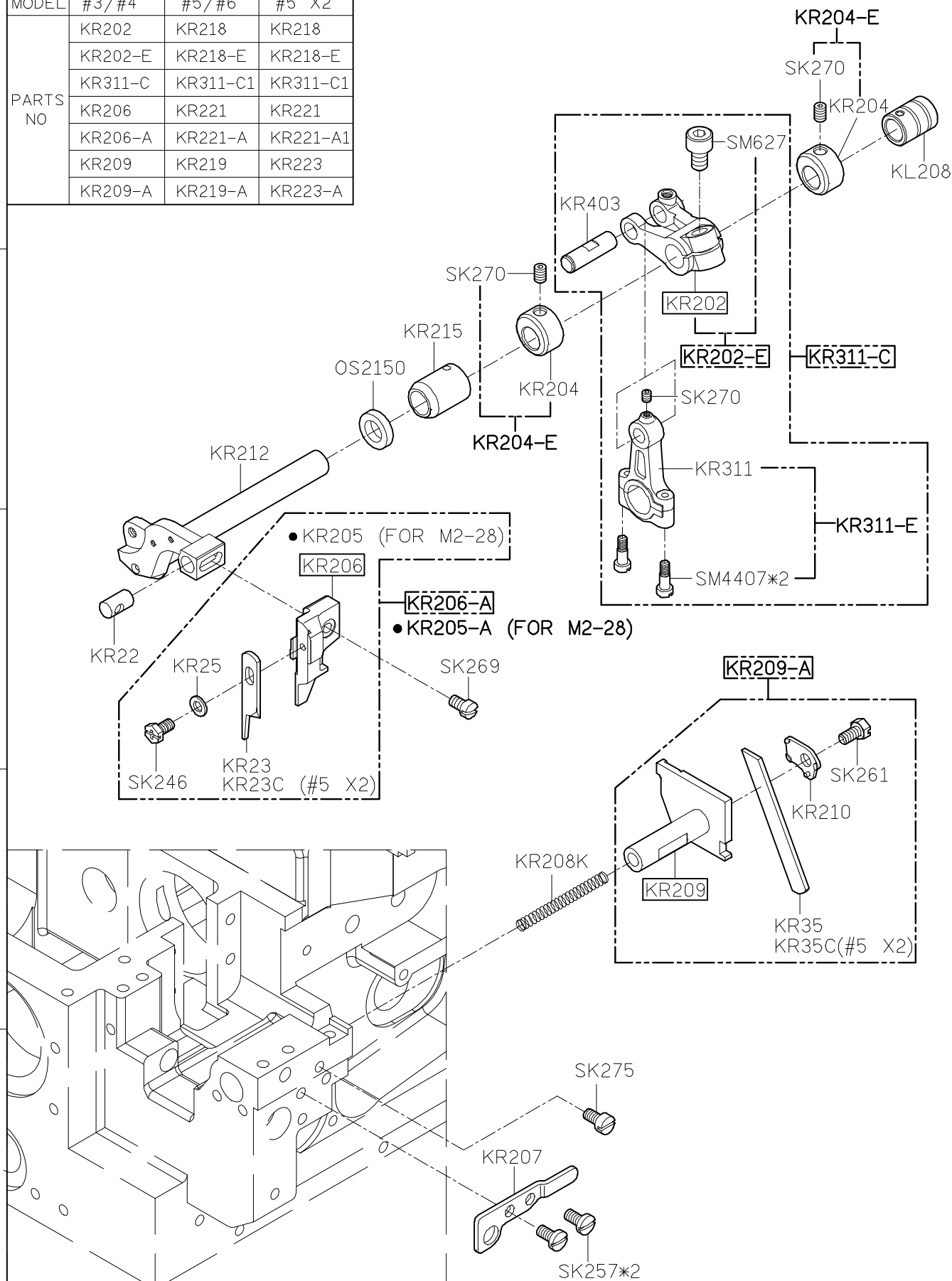
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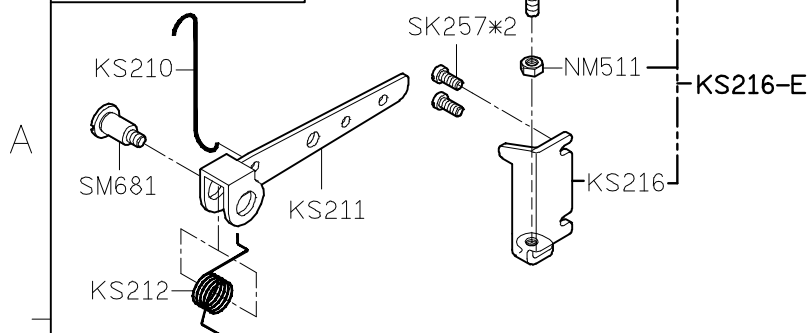
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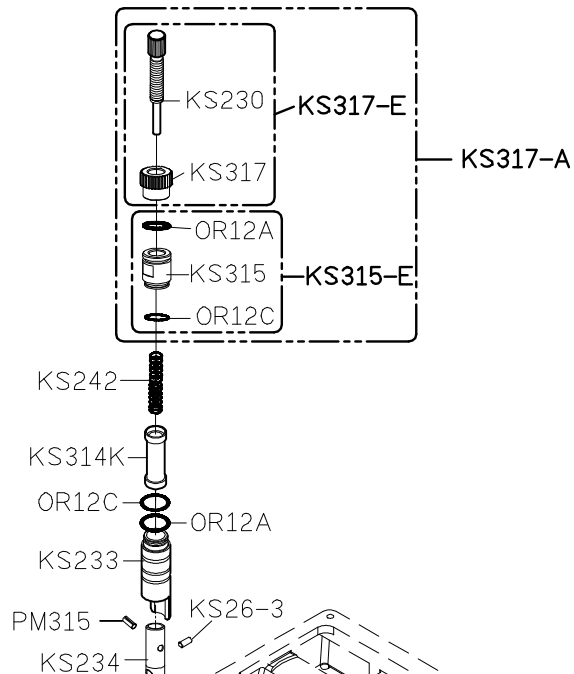
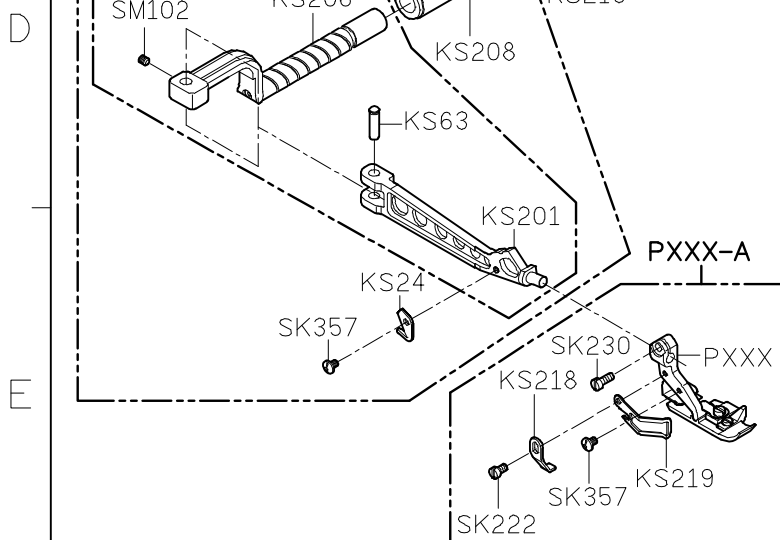
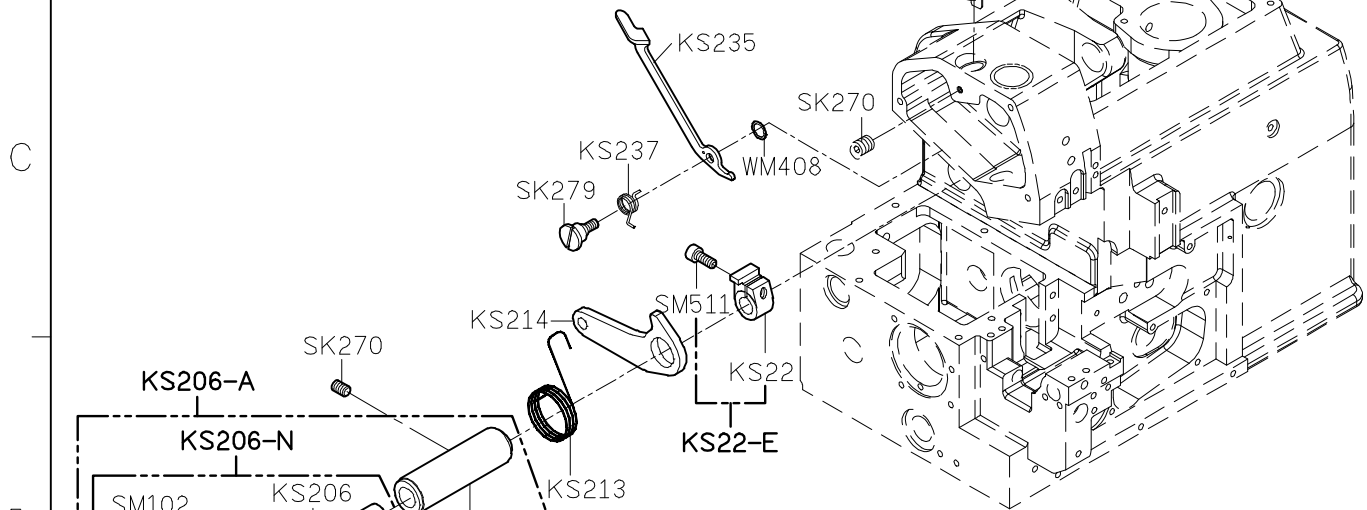
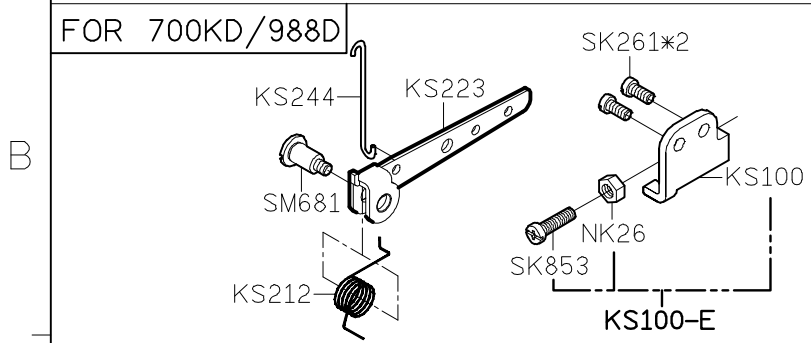
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KS		1/1
				Date
				2015/03/25

FOR 700K/988

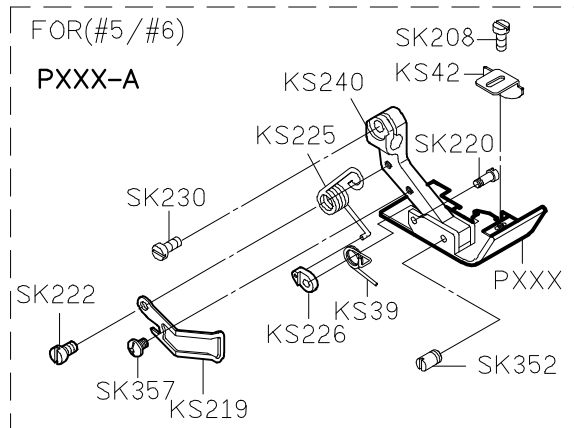


FOR 700KD/988D



FOR(#5/#6)

PXXX-A



1

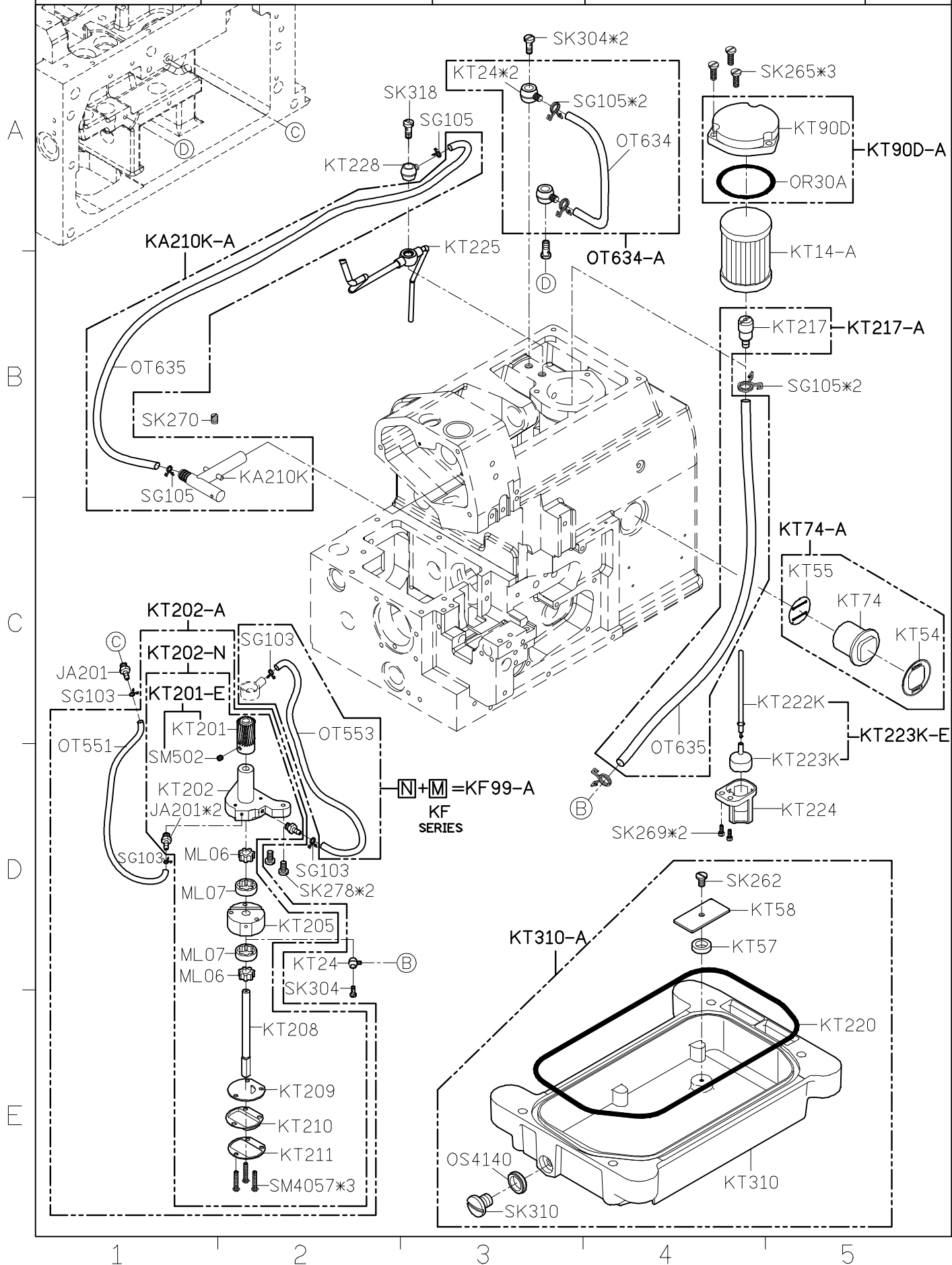
2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KT		1/1
				Date
				2014/12/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD	KW		1/4
	700Q/700QD/700QE			Date
	988/988D 988Q/988QD/988QE			2016/12/02

KW40E-3

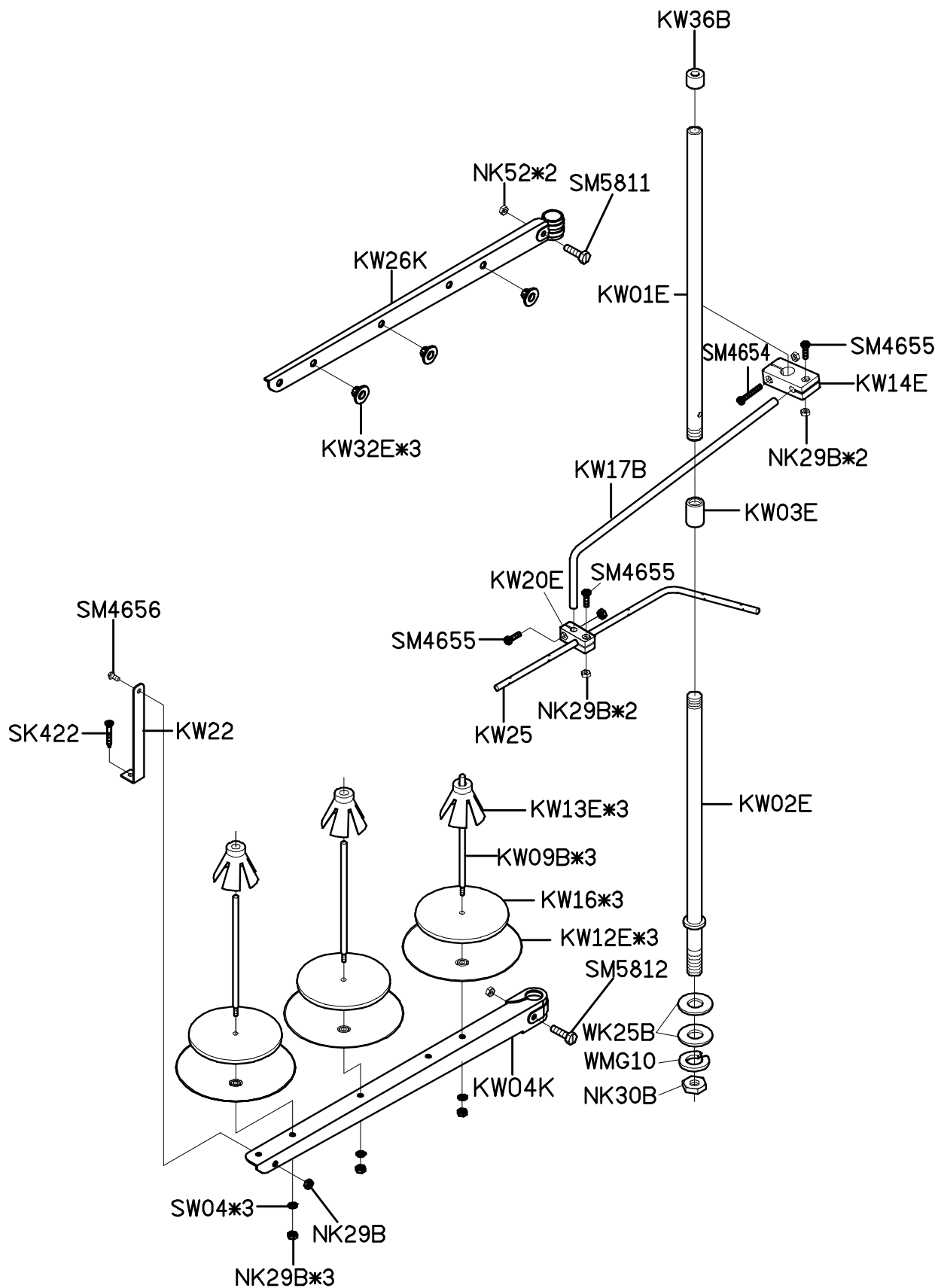
A

B

C

D

E



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD	KW		2/4
	700Q/700QD/700QE			Date
	988/988D 988Q/988QD/988QE			2016/12/02

KW40E-4

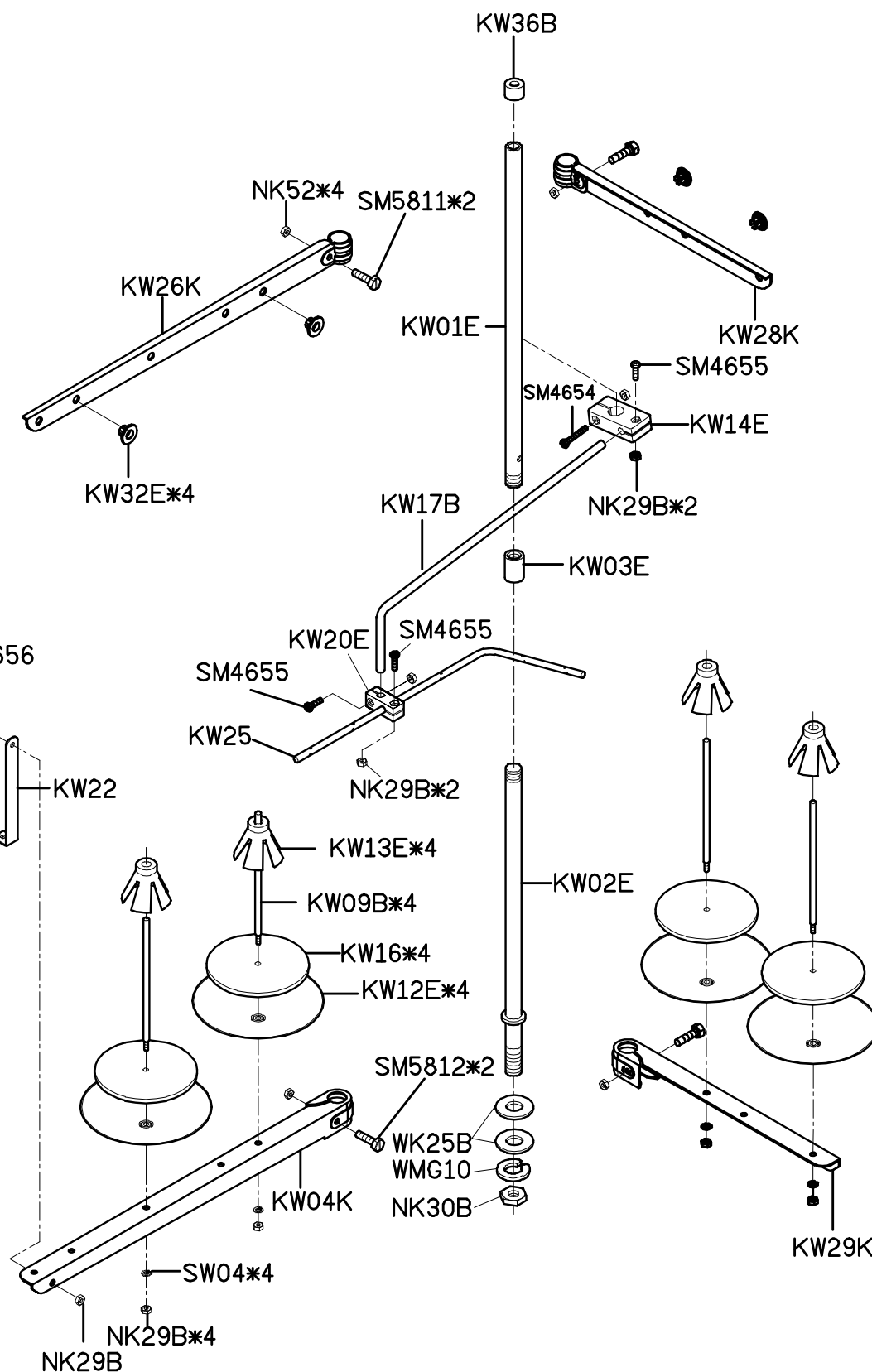
A

B

C

D

E



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD	KW		3/4
	700Q/700QD/700QE			Date
	988/988D 988Q/988QD/988QE			2016/12/02

KW40E-5

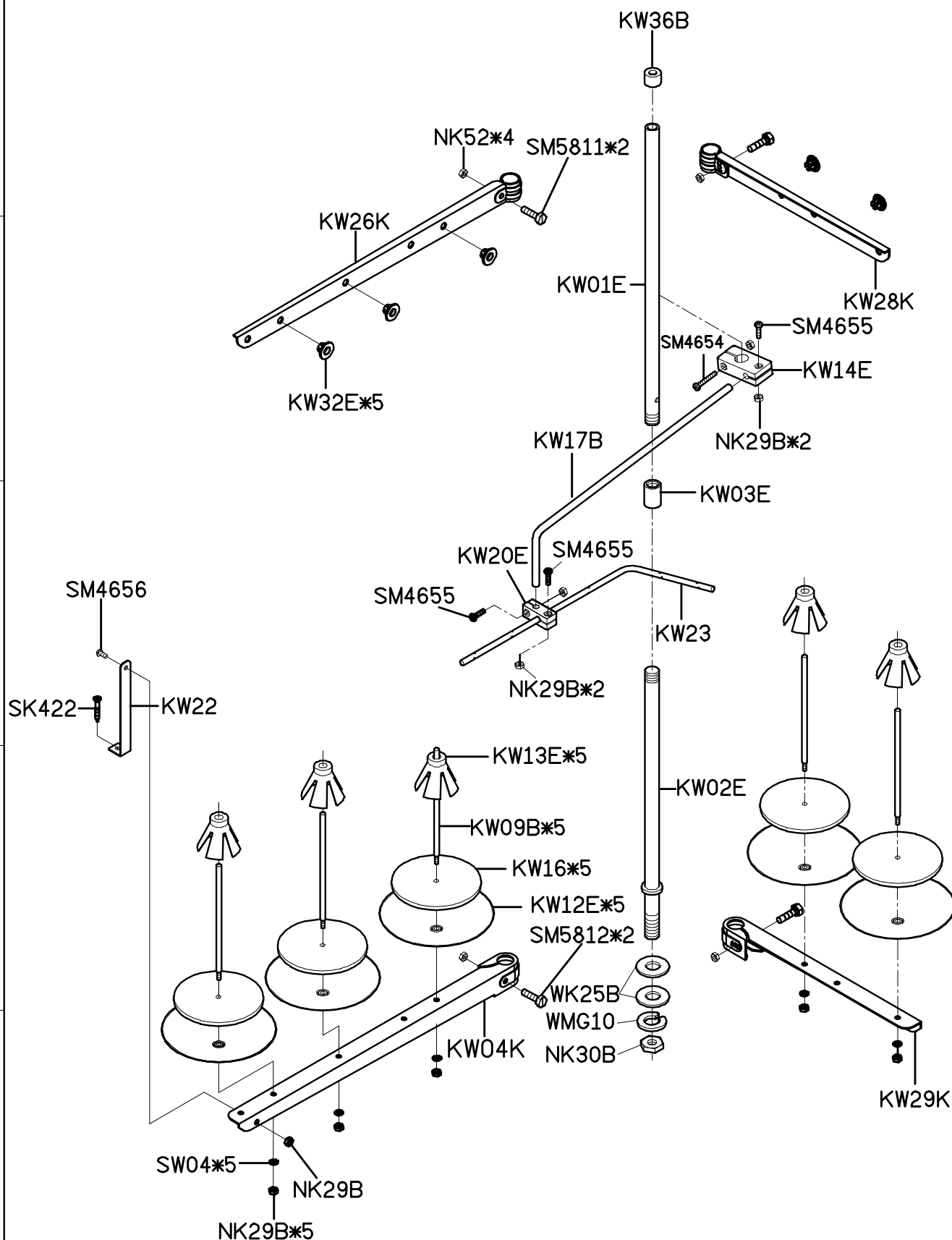
A

B

C

D

E



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD	KW		4/4
	700Q/700QD/700QE			Date
	988/988D 988Q/988QD/988QE			2016/12/02

KW40E-6

A

B

C

D

E

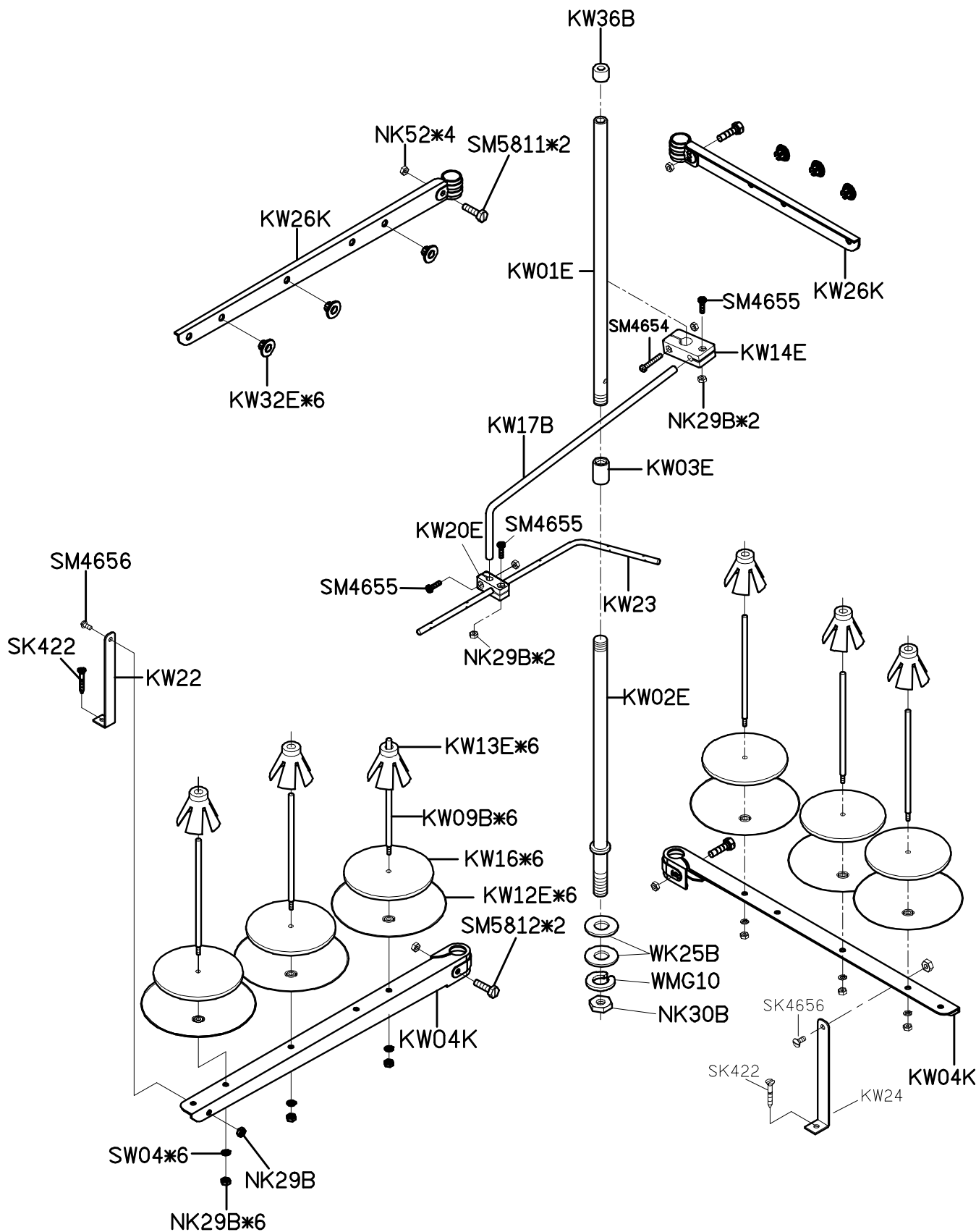
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2

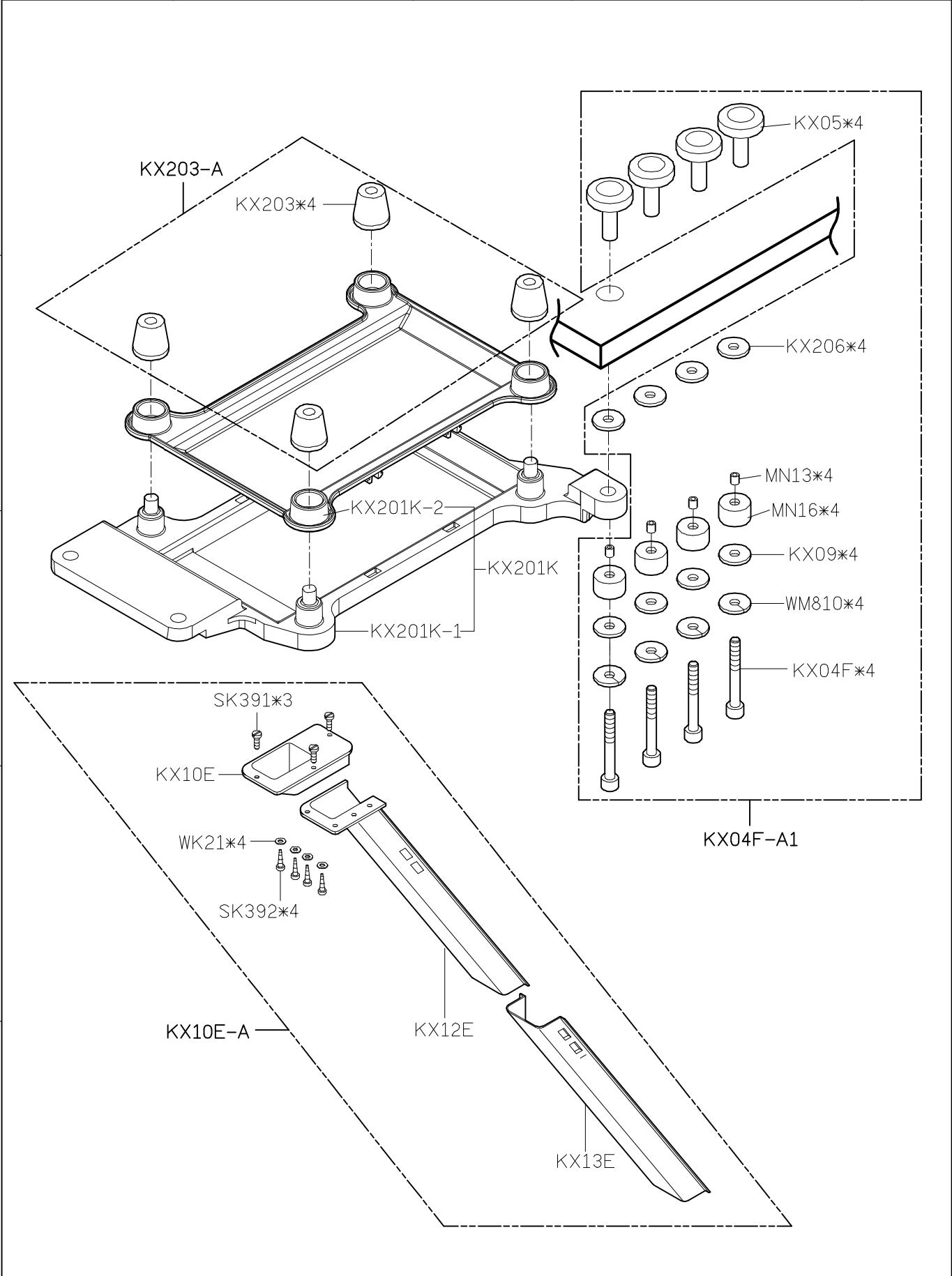
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4

5



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KX		1/1
				Date
				2013/12/27



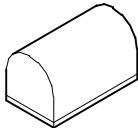
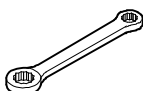
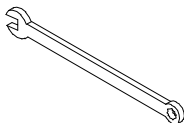
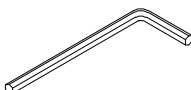
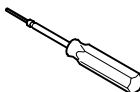
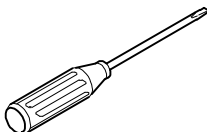
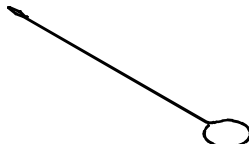
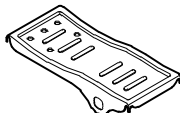
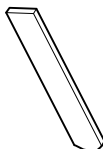
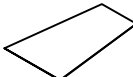
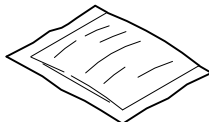
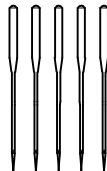
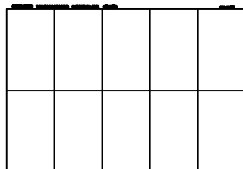
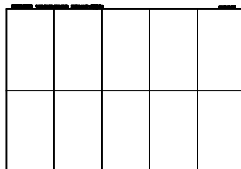
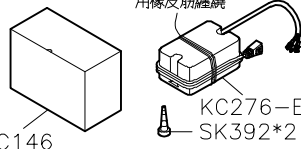
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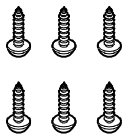
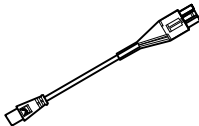
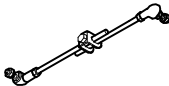
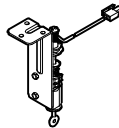
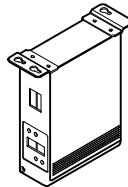
2

3

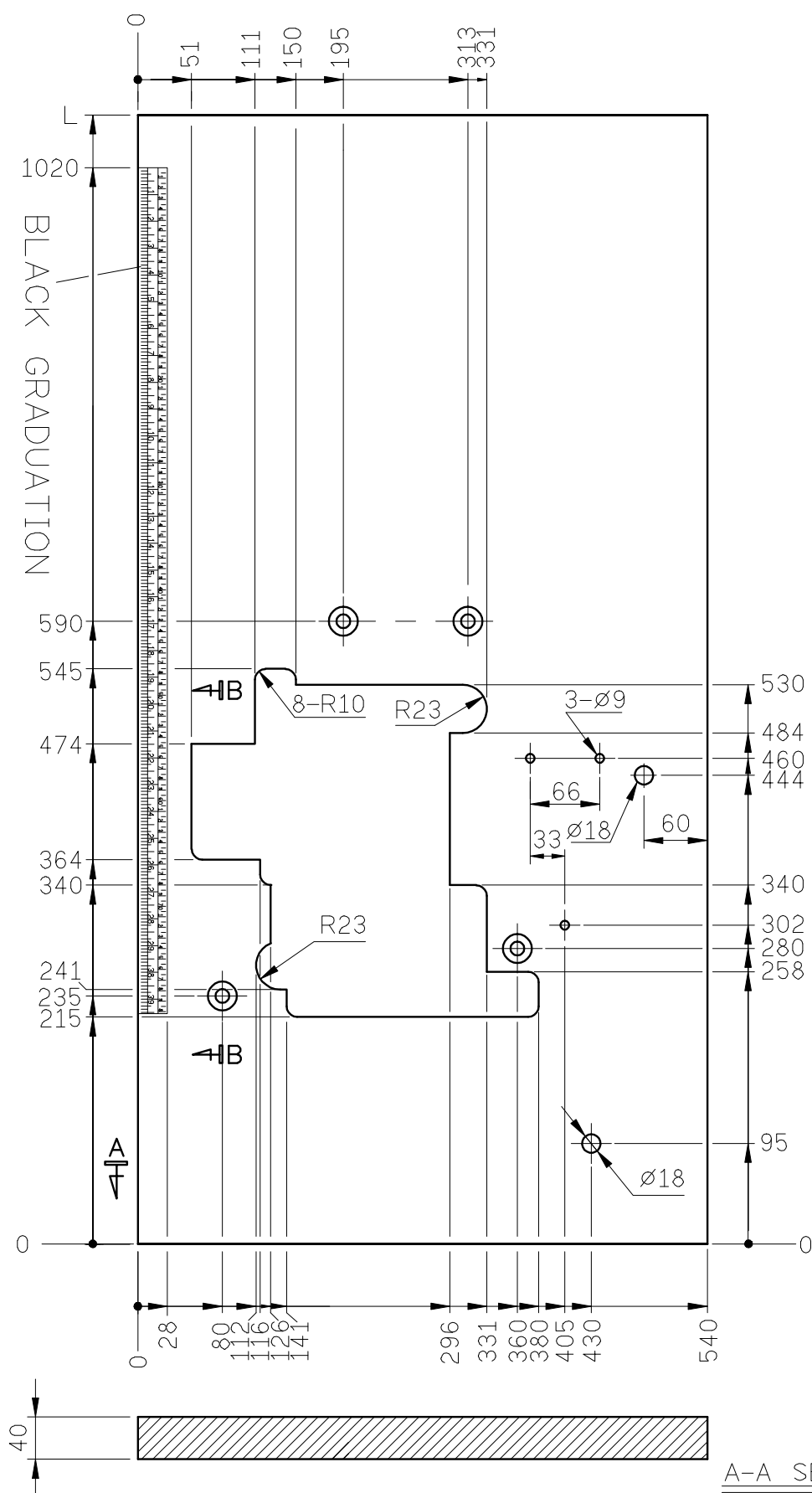
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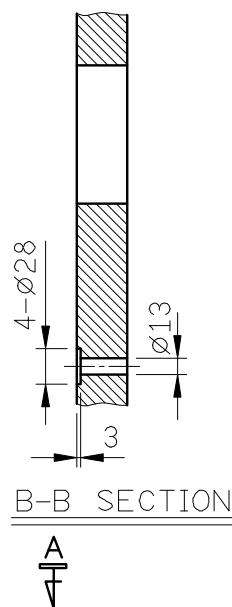
SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KY	#: Use for 700K/988-DKF1 *: Use for 700D/988D	1/2
				Date
				2015/03/11
KY01-1 防塵罩	KY203-A 油罐	KY03 油壺	KY04 漏斗	KY05-A 油壺
				
KY23-A		KY10-A		
KY23 內六角扳手	KY09 開口扳手	KY10 六角扳手	KY11 六角扳手	KY12 六角扳手
				
		KY16-A		
SK216 螺絲	KY14 內六角螺絲起子	KY16 一字起子	KY17 一字起子	KY18 鑷子
				
KY19 穿線器	KY20D-A 腳踏板	KY21-A/MY21-A 鉤子/鍊條		KY201 工具袋
				
KR35/KR35C 下刀片	KT14-A 濾油器	KY30 針板紙	KZ03 乾燥濟	針*5 車針
				
KZ08K 使用說明書	KZ08K-2 零件圖		*KC276-A 燈座電器組	
				
		KC146		
		用橡皮筋纏繞		
		KC276-E		
		SK392*2		
1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KY	#: Use for 700K/988-DKF1 *: Use for 700D/988D	2/2
				Date
				2015/03/11
#SK392*6 螺絲	#KD252 連接線	#TML11 拉杆	#KD249-E 控速器	#DKF1-C550 電控箱
				
1	2	3	4	5

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T		Semi-submerged
	700KT			Date
				2016/05/04



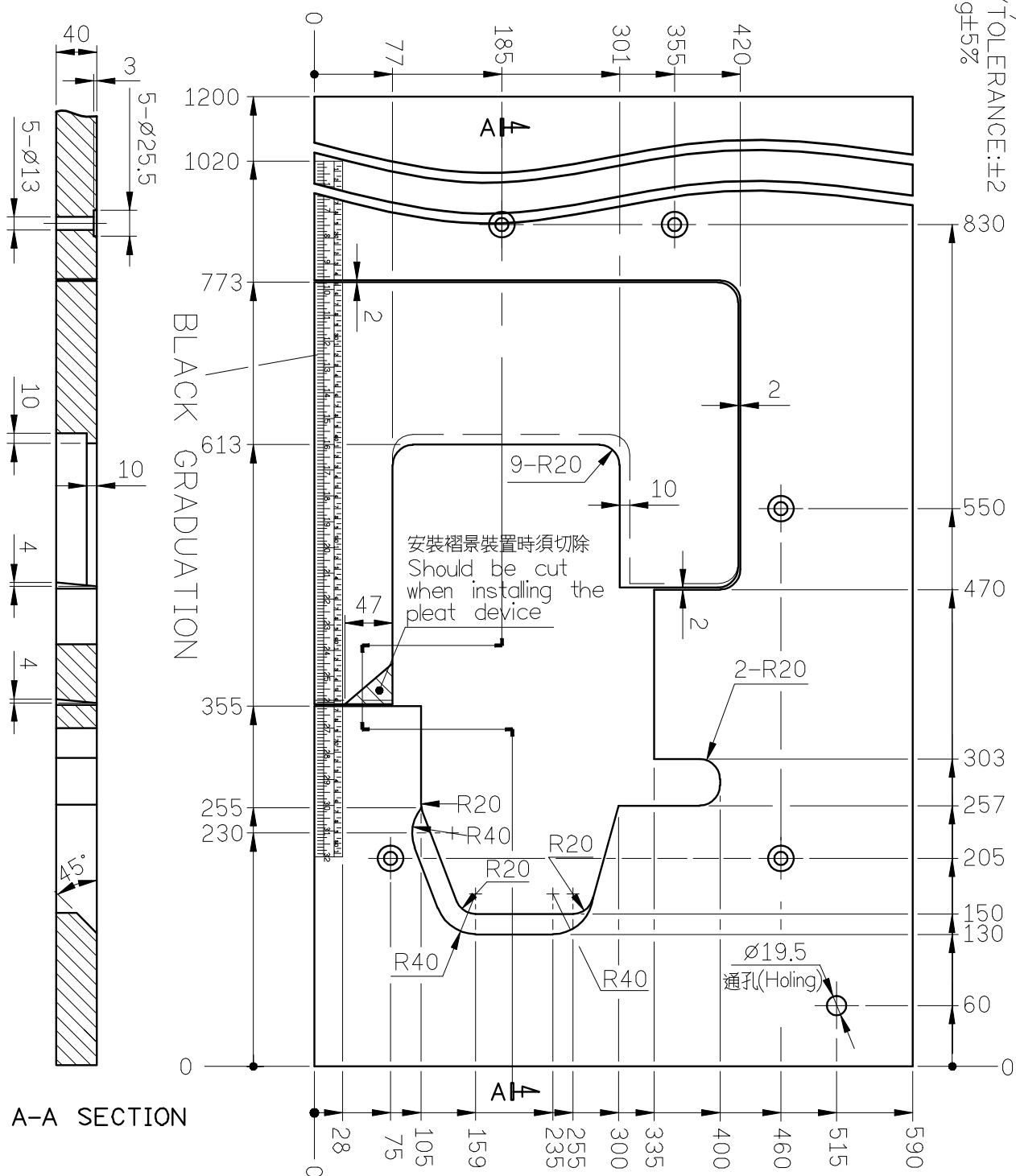
單位 / UNIT : mm
 所有尺寸公差 / TOLERANCE : ±2
 長度 (L) : 1070 / 重量 (W) : 10.5kg ± 5%
 長度 (L) : 1200 / 重量 (W) : 11.5kg ± 5%



A-A SECTION

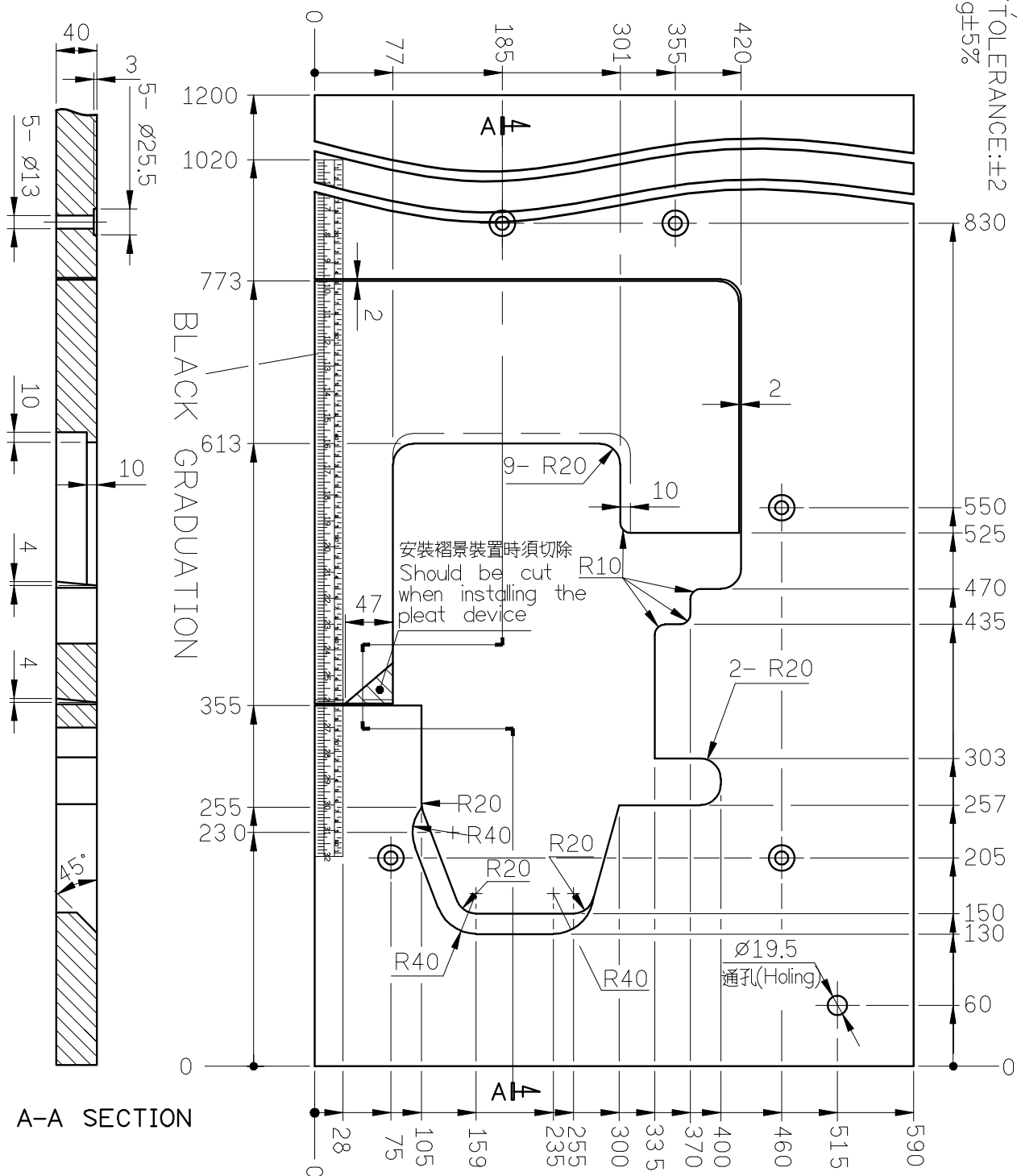
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T2	需配TBK-1 (包含TB201) Collocate With TBK-1 (Including TB201)	Fully-submerged
				Date 2016/05/05

單位/UNIT:mm
FOR 700K/988
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%



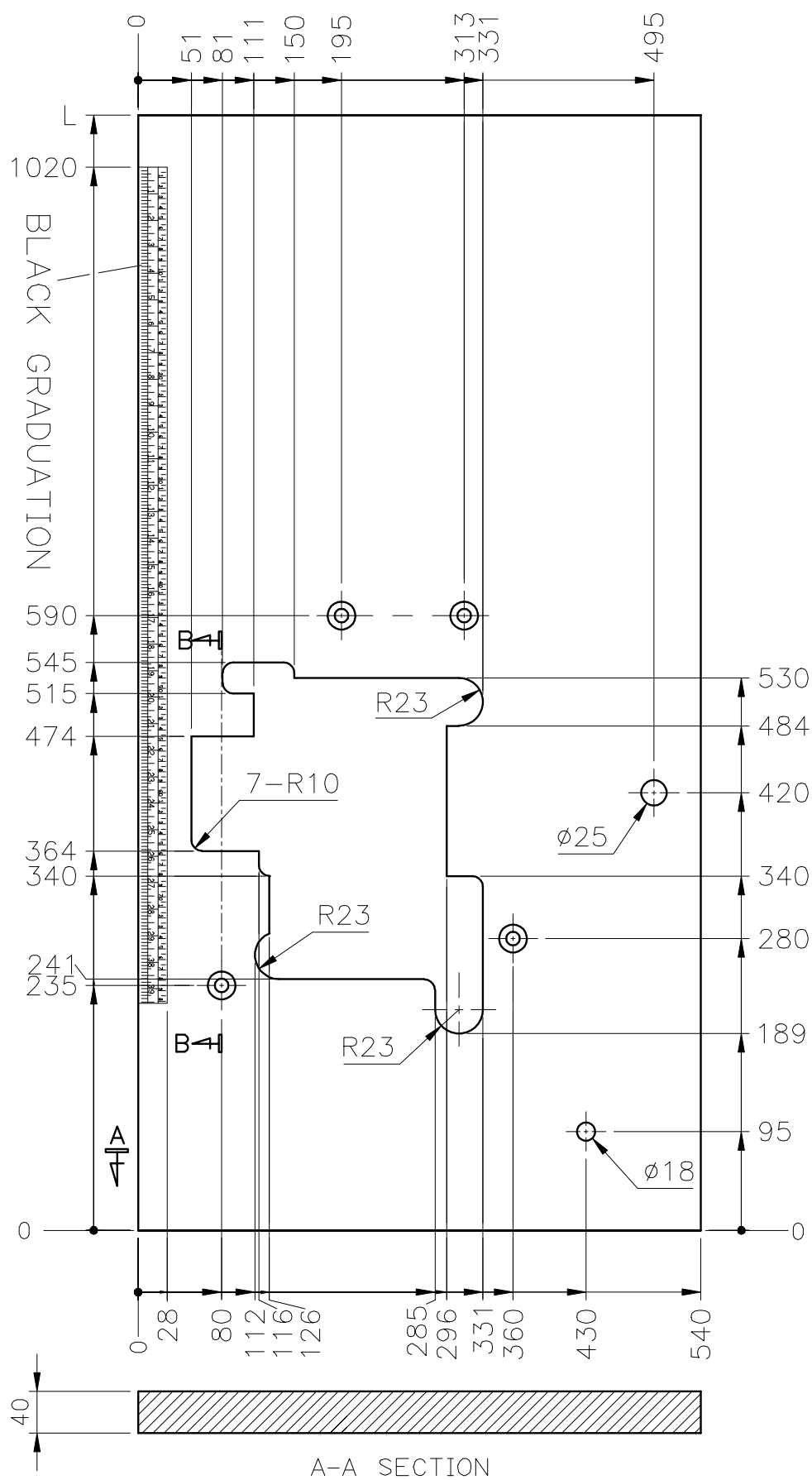
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T3	For:EC、CT、VT 需配TBK-1 (包含TB201) Collocate With TBK-1 (Including TB201)	Fully-submerged
				Date 2016/04/28

單位/UNIT:mm
FOR 700K/988
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%

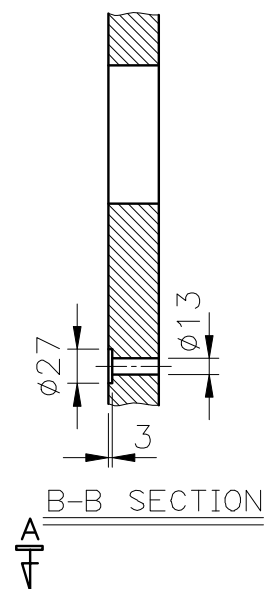


A-A SECTION

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K	700K-T4	FOR BKF	Semi-submerged
				Date
				2016/05/05



單位 / UNIT : mm
 所有尺寸公差 / TOLERANCE : ±2
 長度 (L) : 1070 / 重量 (W) : 10.5kg ± 5%
 長度 (L) : 1200 / 重量 (W) : 11.5kg ± 5%



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	TB201		Fully-submerged Fixed Table
				Date
				2016/04/28

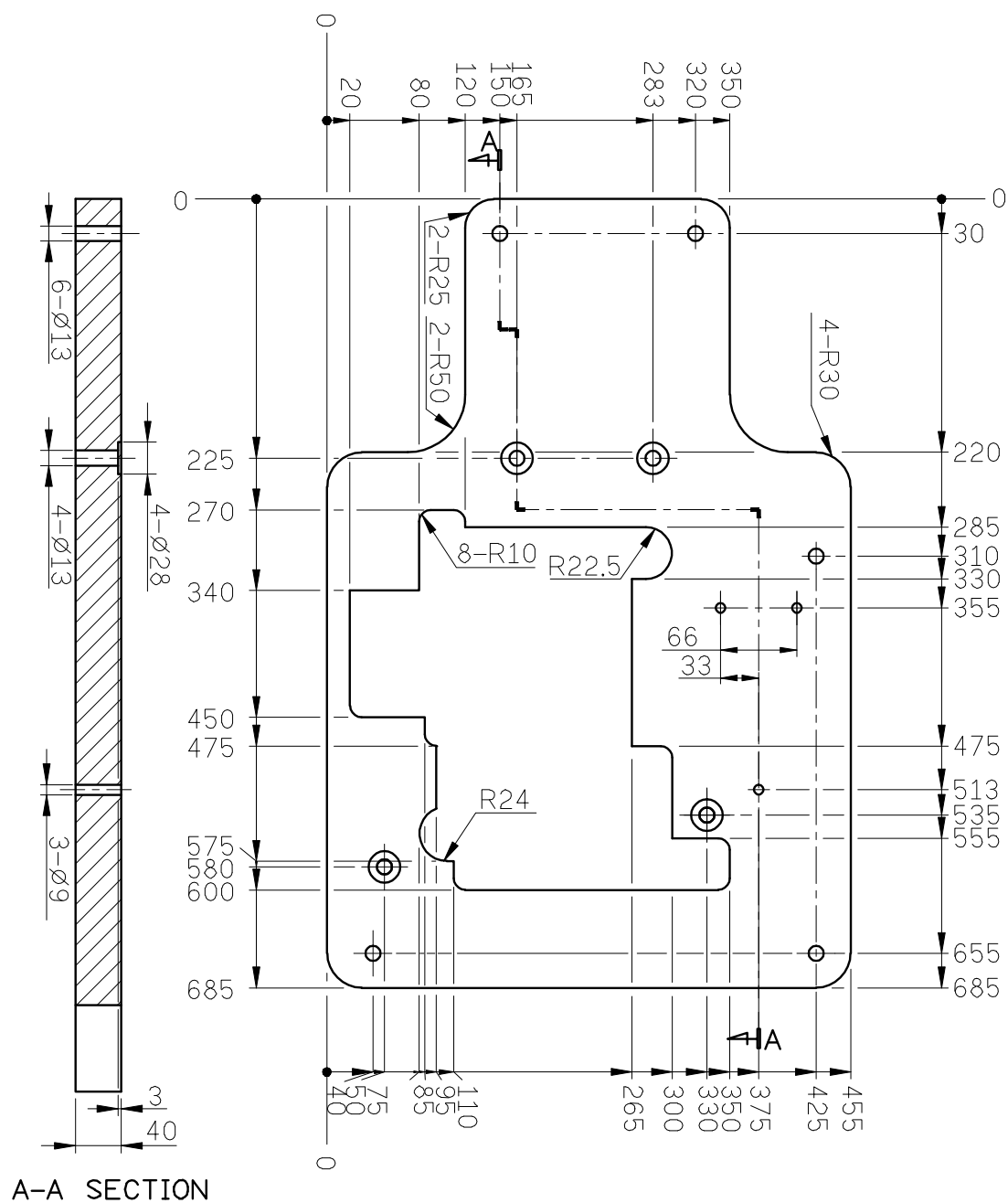
單位/UNIT:mm

FOR 700K/988

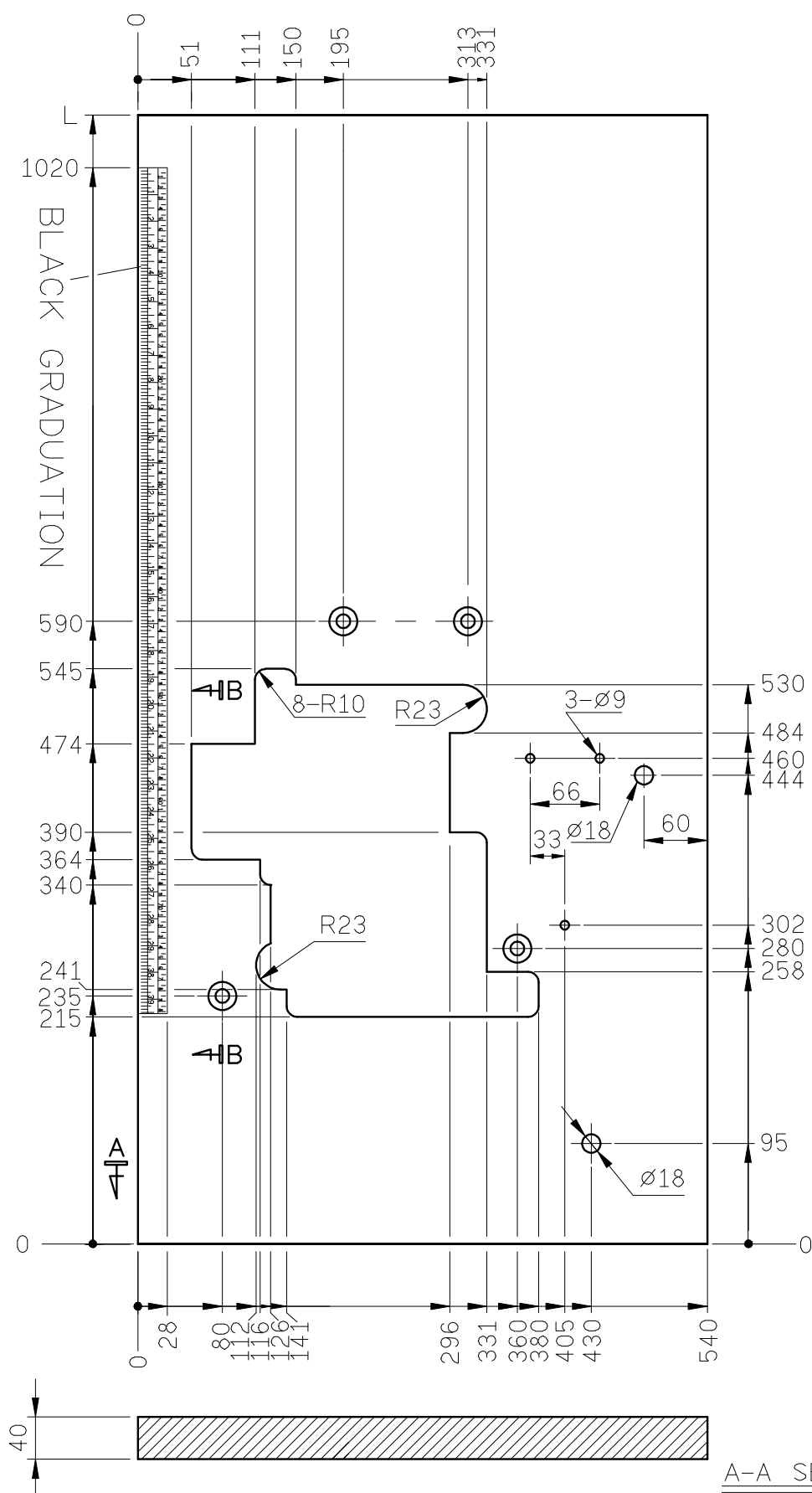
所有尺寸公差/DIFFERENCE:±2

重量(W):4.25kg±5%

全封邊灰格紋光塑面台板/Plastic Table With All Sides Sealed With Gray Plaid



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T		Semi-submerged
				Date
				2016/05/05



單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
長度(L):1070/重量(W):10.3kg±5%
長度(L):1200/重量(W):11.3kg±5%

SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T2	需配TBKD-1(包含TB201D)	Fully-submerged
				Date
				2016/05/05

單位 / UNIT :mm
 FOR 700KD / 988D
 所有尺寸公差 / TOLERANCE : ±2
 重量 (W) : 12.2kg ± 5%
 其餘尺寸同 700K-T2

