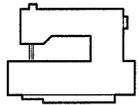
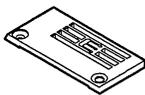
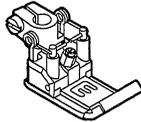
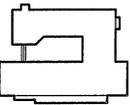
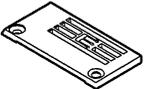
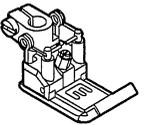
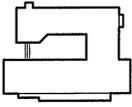
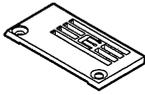
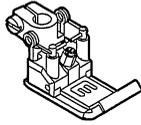


		Series			Remark						Page	Date
		F007K/F007KD F858K									1 / 3	2016/9/7
												
MODEL		SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE		
機 型		規 格	針 座	針 板	主送具	差送具	壓 具	勾 針	上 叉	使用針		
F007K(KD) F858K	W121/FHA	240	M5240	E1534	D1206P	H1258	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10		
		248	M5248	E1535								
	W122/FHA	356	M5356	E1836	D1207P	H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10		
		364	M5364	E1837								
	W122/FHA/UTK	240	M5240	E1524	D1206P	H1258	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10		
		248	M5248	E1525								
	U122/FP	356	M5356	E1826	D1207P	H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10		
364		M5364	E1827									
W123/FHA	240	M5240	E1514	D1206P	H1258	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10			
	248	M5248	E1515									
W162/FHA	356	M5356	E1816	D1207P	H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10			
	364	M5364	E1817									
W222/FQ	356	M5356	E1846	D1207P	H1259	P2445-A P2445-A1	ME28A	MH41	TV*5#14~16			
	364	M5364	E1847									
	232	M5232	E3023	D1206P	H1257	P4011-A	ME28	—	TVX5#14			
	240	M5240	E3024									
	248	M5248	E3025	D1207P	H1259	P2544A-A P2545A-A P2445-A P2445-A1	ME28	MH41	UYX128GAS#10			
	356	M5356	E3326									
	364	M5364	E3327	D1215	H1261	P1813K-A	ME28	MH41	UYX128GAS#10			
				D1215	H1261	P1814K-A						
				D1215	H1261	P1815K-A						
				D1216	H1262	P2116K-A						
				D1216	H1262	P2117K-A						

SIRUBA MODEL COMPARE LIST		Series			Remark					Page	Date
		F007K/F007KD F858K								2 / 3	2016/9/7
											
MODEL		SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE	
機 型		規 格	針 座	針 板	主送具	差送具	壓 具	勾 針	上 叉	使用針	
F007K(KD) F858K	U222/FQ	240	M5240	E3024	D1215	H1261	P2314K-A	ME28	—	UYX128GAS#10	
		248	M5248	E3025	D1215	H1261	P2315K-A				
		356	M5356	E3326	D1216	H1262	P2616K-A				
		364	M5364	E3327	D1216	H1262	P2617K-A				
F007K F858K	W222/FFD(FFP)	240	M5240	E3024	D1215	H1261	P1814K-A	ME28	MH41	UYX128GAS#10	
		248	M5248	E3025	D1215	H1261	P1815K-A				
		356	M5356	E3326	D1216	H1262	P2116K-A				
		364	M5364	E3327	D1216	H1262	P2117K-A				
F007K F858K	U222/FFD(FFP)	240	M5240	E3024	D1215	H1261	P2314K-A	ME28	—	UYX128GAS#10	
		248	M5248	E3025	D1216	H1262	P2315K-A				
		356	M5356	E3326			P2616K-A				
364	M5364	E3327			P2617K-A						
F007K(KD) F858K	W222/FSM	240-4	M5240P	E3724	D1516	H1262	P2714-A	ME28	—	UYX128GAS#10	
		248-4	M5248P	E3725			P2715-A				
		364-4	M5364P	E3727			P2717-A				
F007K(KD) F858K	W322/FDC	356	M5356	E4826K	D1207P	H1359K	P2445-A	ME28	MH41	UYX128GAS#10	
		364	M5364	E4827K			P2445-A1				
F007K(KD) F858K	W322/FDE	356	M5356	E4836K	D1207P	H1459-E	P2445-A	ME28	MH41	UYX128GAS#10	
		364	M5364	E4837K			P2445-A1				
F007K F858K	W512/FFC(FE)	240	M5240	E1524	D1206P	H1258	P2914-A	ME28	MH41	UYX128GAS#10	
		248	M5248	E1525	D1206P	H1258	P2915-A				
		356	M5356	E1826	D1207P	H1259	P3216-A				
		364	M5364	E1827	D1207P	H1259	P3217-A				
F007K F858K	U512/FFC(FE)	240	M5240	E1524	D1206P	H1258	P3414-A	ME28	—	UYX128GAS#10	
		248	M5248	E1525	D1206P	H1258	P3415-A				
		356	M5356	E1826	D1207P	H1259	P3716-A				
		364	M5364	E1827	D1207P	H1259	P3717-A				

SIRUBA GAGE PARTS LIST		Series			Remark					Page	Date
		F007K/F007KD F858K								3 / 3	2016/9/7
											
MODEL		SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE	
機 型		規 格	針 座	針 板	主送具	差送具	壓 具	勾 針	上 叉	使用針	
F007K(KD) F858K	W522/FR	232 240 248 356 364	M5232 M5240 M5248 M5356 M5364	E6023 E6024 E6025 E6326 E6327	D2221 D2221 D2221 D2222 D2222	H2267K H2267K H2267K H2268K H2268K	P2813K-A1 P2814K-A1 P2815K-A1 P3116K-A1 P3117K-A1	ME28	MH41	UYX128GAS#10	
	W522/FR/FQS	232 240 248	M5232 M5240 M5248	E6023R E6024R E6025R	D2221	H2267R	P1813R-A P1814R-A P1815R-A	ME28	MH41	UYX128GAS#10	
	U613/FBP	256 264	M5356 M5364	E1836L E1837L	D1207P	H1259	P4000-A P4001-A	ME28	—	TVX5#14~18	
	U712	264	M5264	E5827	D5207	H5259	P4117-A	FS03/04	—	DVX43#11~16	
	U712/FSP	264	M5264	E5827	D5207	H5259	P5117-A (成品寬10mm用)	FS03/04	—	DVX43#11~16	
	U712/FSR	264	M5264	E5927	D5307	H5359	P4217-A	FS03/04	—	DVX43#12~14	
	U712/FSS	496 4111	M5496 M5411	E5496 E5411	D5411	H5411	P5120-A1 (成品寬12mm用) P5121-A1 (成品寬14mm用)	FS03/04	—	UYX128GAS#10	
	U712A/FSP	264	M5264	E5827	D5207	H5259	P5118-A (成品寬12mm用)	FS03/04	—	DVX43#11~16	
	W722/FY	388	M4388	E6828	D6207	H6259	P6117-A	FS03/04 /FY02	FY09	TV*7#12	
	W922/FW(FWP)-5	456 460 464	M5456K M5460K M5464K	E1828Q E1838Q E1848Q	D1207Q	H1259Q	P2428K-A P2438K-A P2448K-A	FW28D	MH41	SM1014B#10 (MY1014B#70, SY7256)	
	W922/FW(FWP)-4	456 460 464	M5456K M5460K M5464K	E1828 E1838 E1848	D1207P	H1259	P2428P-A P2438P-A P2448P-A	FW28D	MH41	SM1014B#10 (MY1014B#70, SY7256)	





**SIRUBA**

PARTS LIST

Series

F007K/F007KD  
F858K

Parts Group

**MA-K**

Subclass / Remark

# :Use for F007K/F858K  
△ :Use for FW/FWP/FSM

Page

1/2

Date

2016/9/5

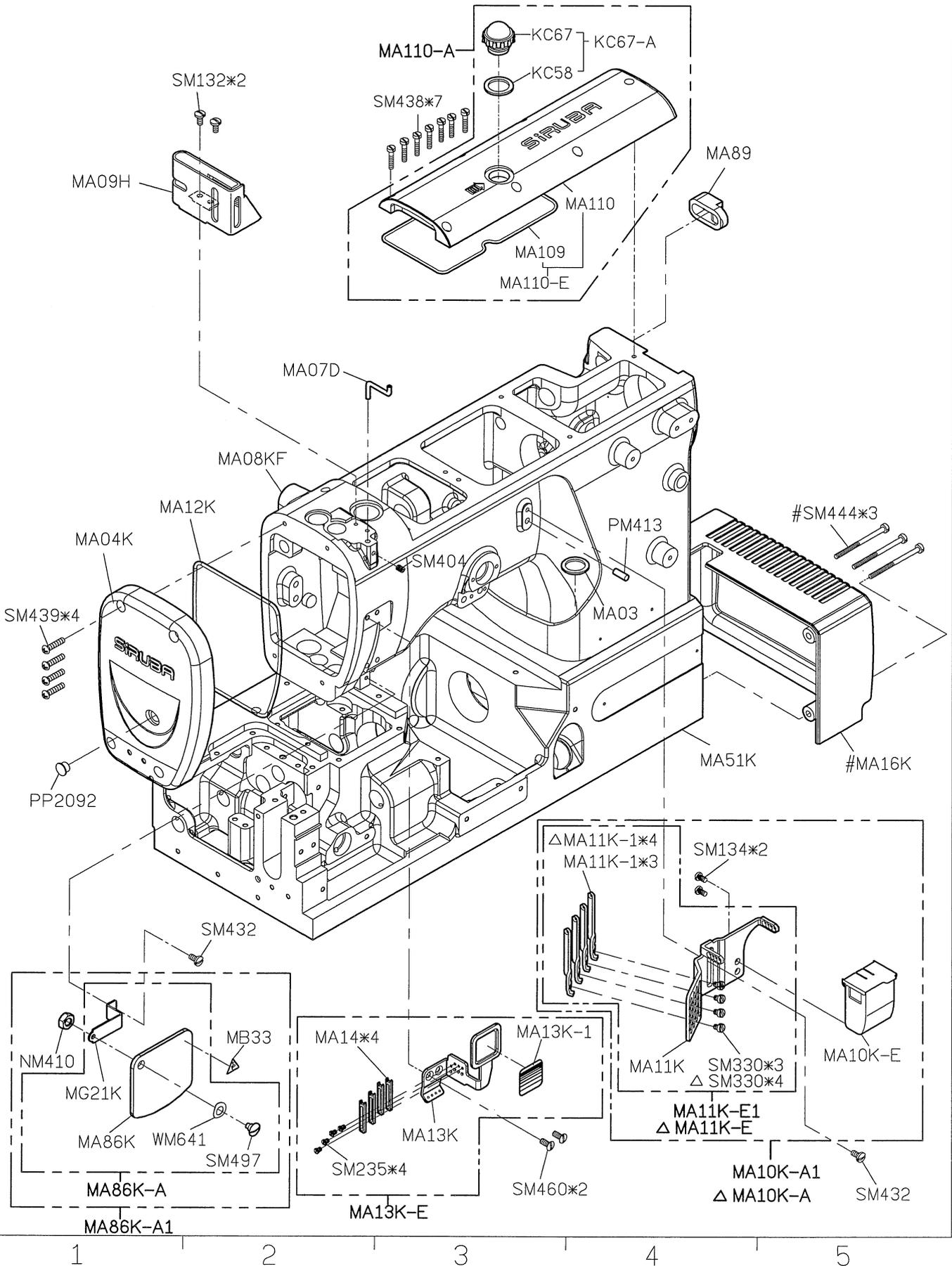
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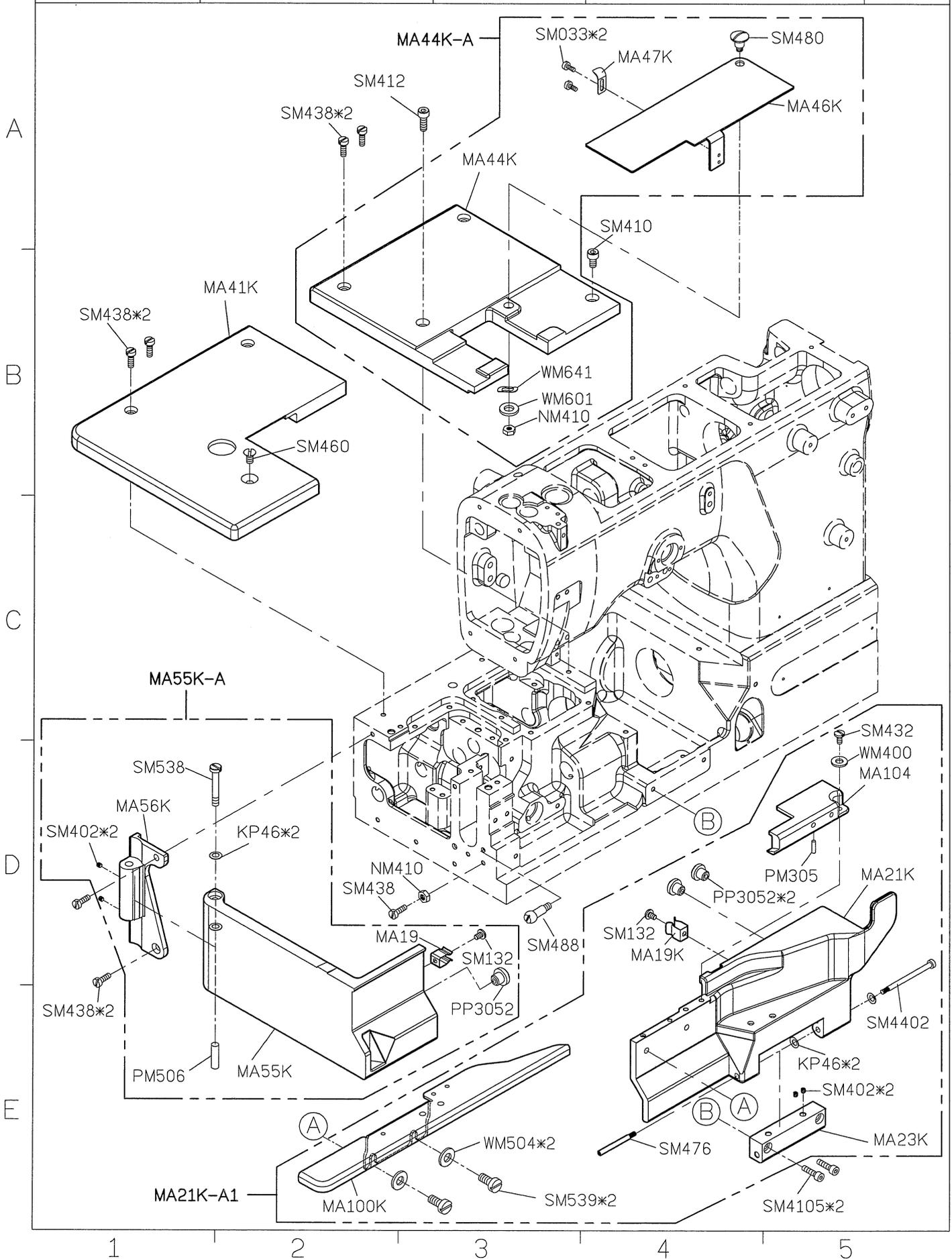
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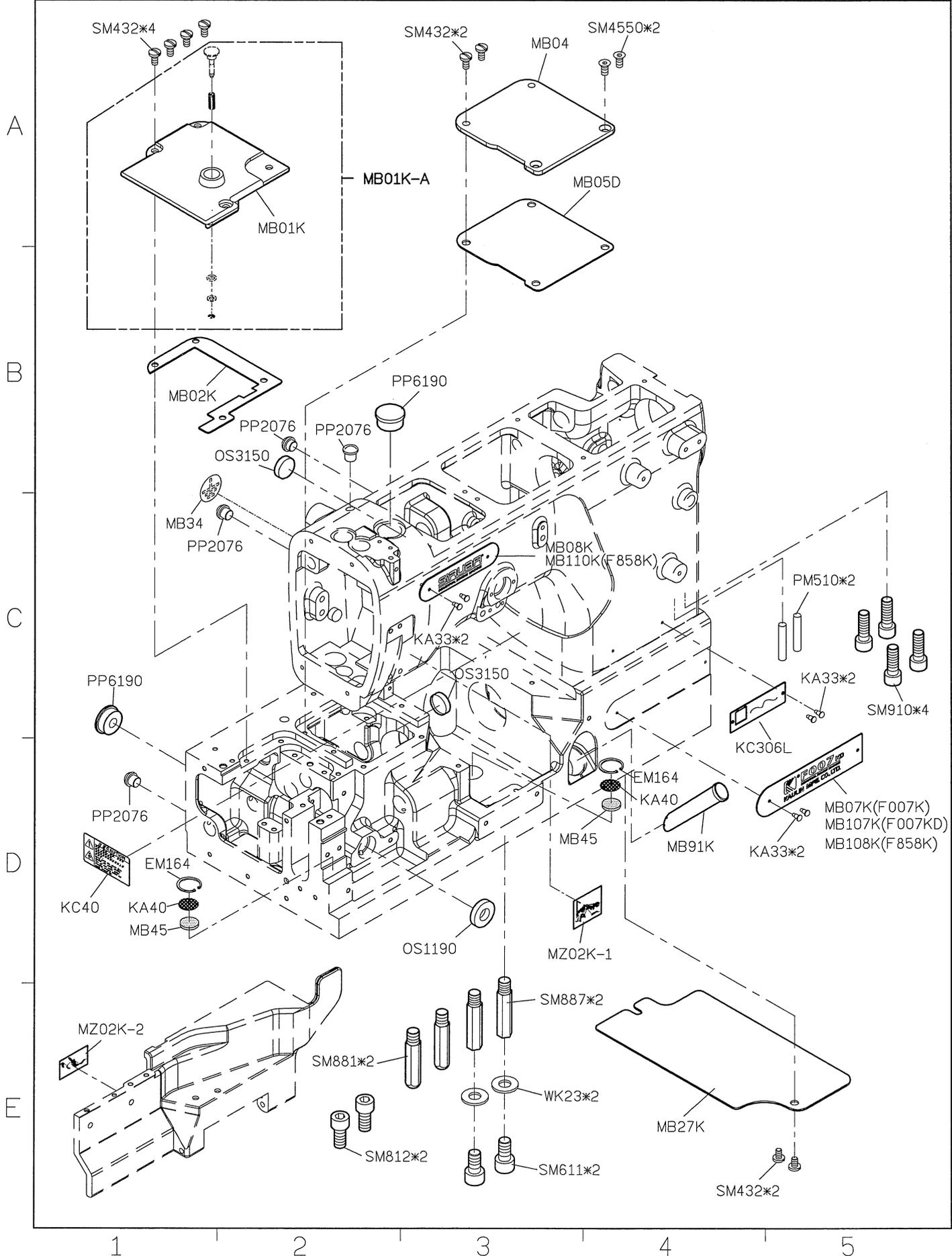
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E





<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K	<b>MB-K</b>		1/4
				Date
				2016/9/5



**SIRUBA**

PARTS LIST

Series

F007K/F007KD

Parts Group

**MB-K**

Subclass / Remark

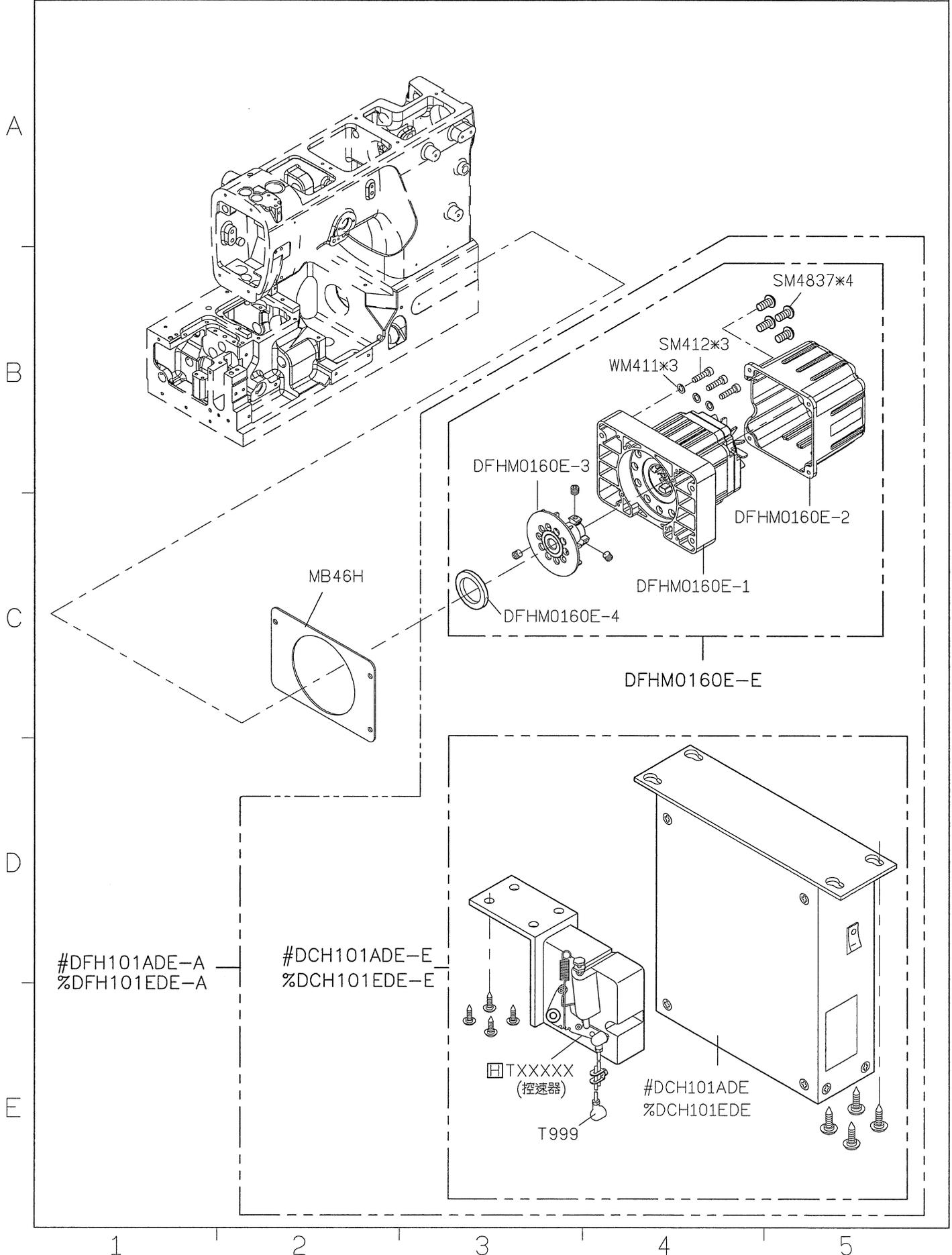
For Direct-Drive Motor (H牌)  
#For Pneumatic Automatic  
%For Electric Automatic

Page

2/4

Date

2016/12/30



**SIRUBA**

PARTS LIST

Series

F007K/F007KD

Parts Group

**MB-K**

Subclass / Remark

For Direct-Drive Motor(T牌)  
#For Pneumatic Automatic  
%For Electric Automatic

Page

3/4

Date

2016/12/30

料號	BOM
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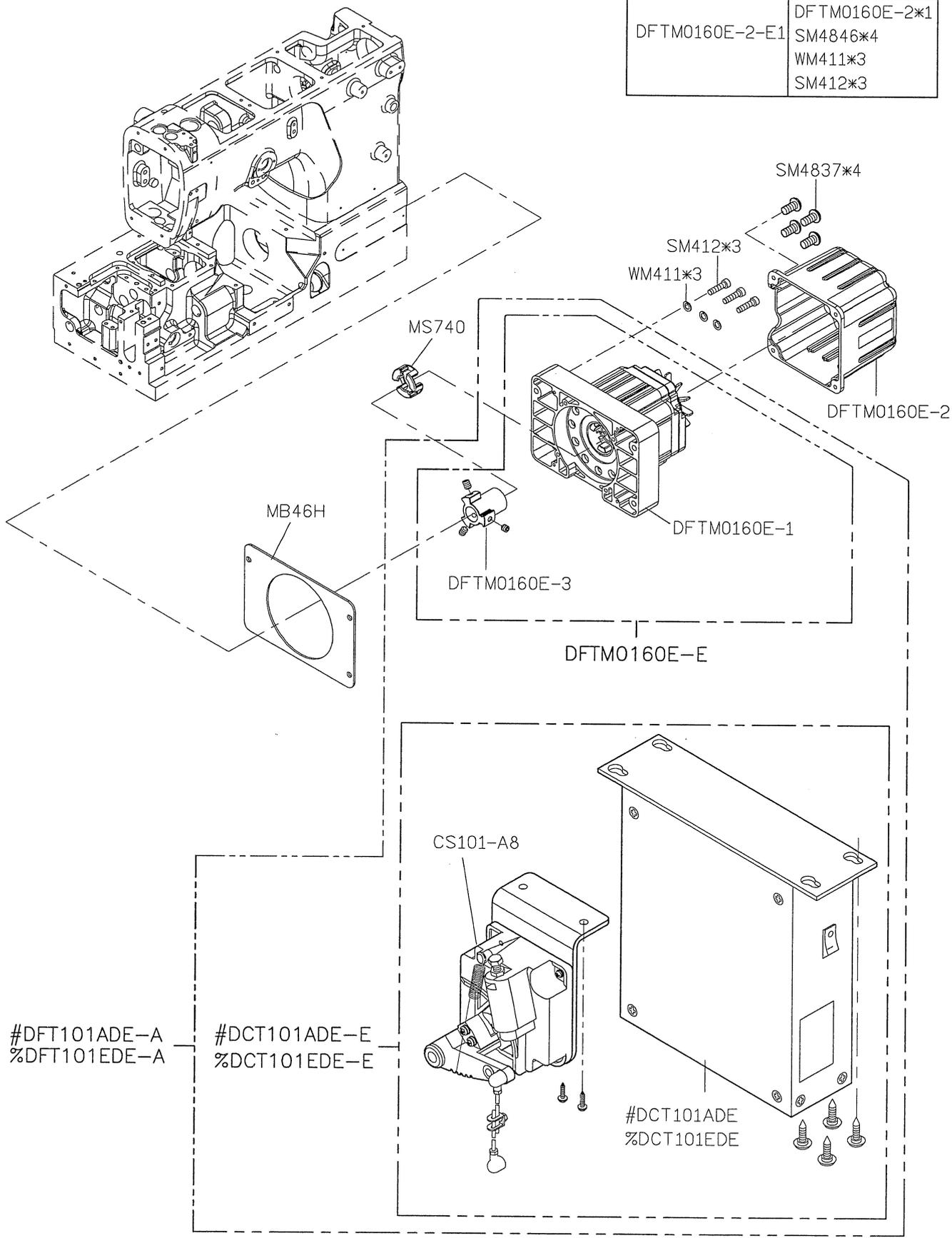
A

B

C

D

E



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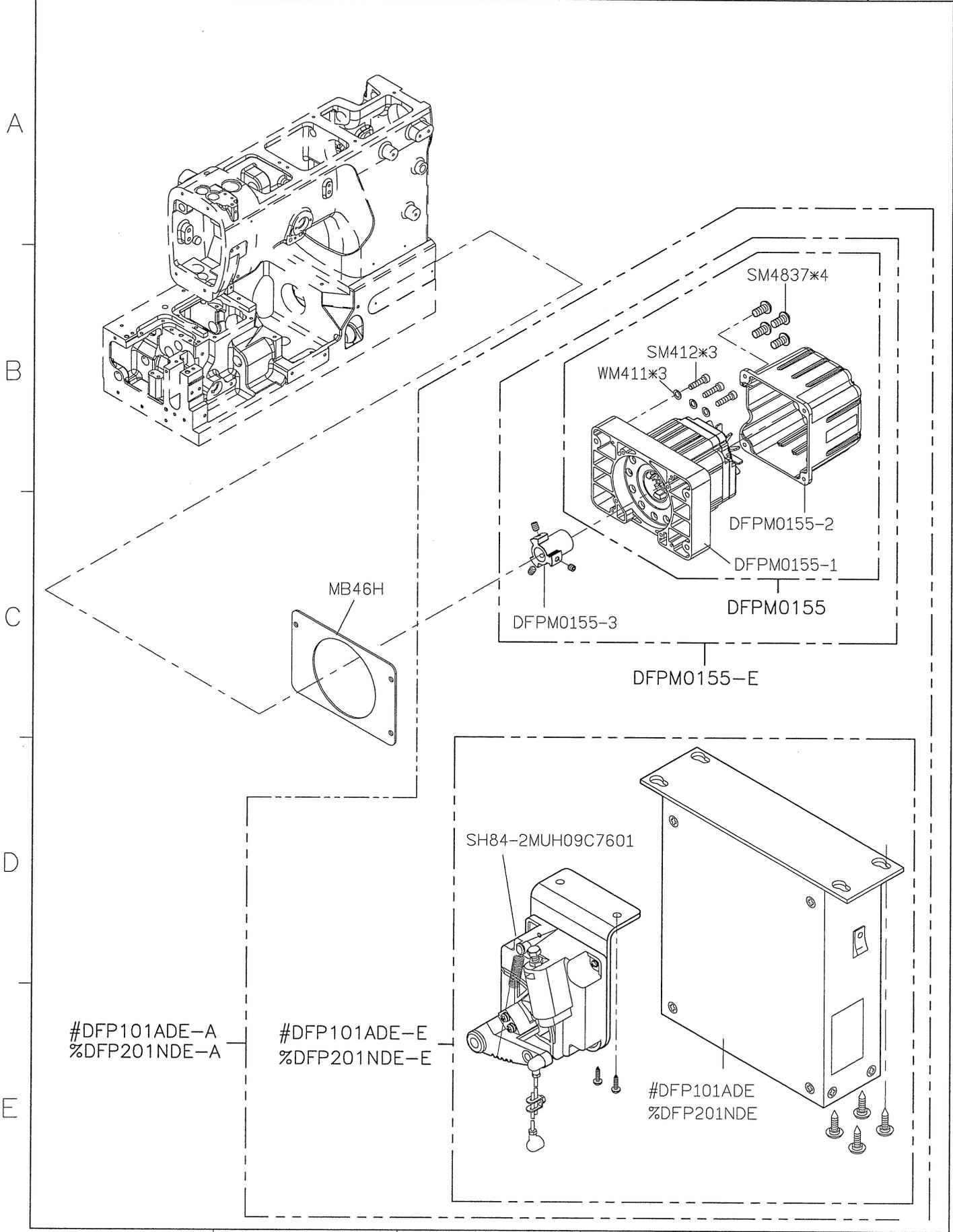
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4

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	MB-K	For Direct-Drive Motor (P牌) #For Pneumatic Automatic %For Electric Automatic	4/4
				Date
				2016/12/30



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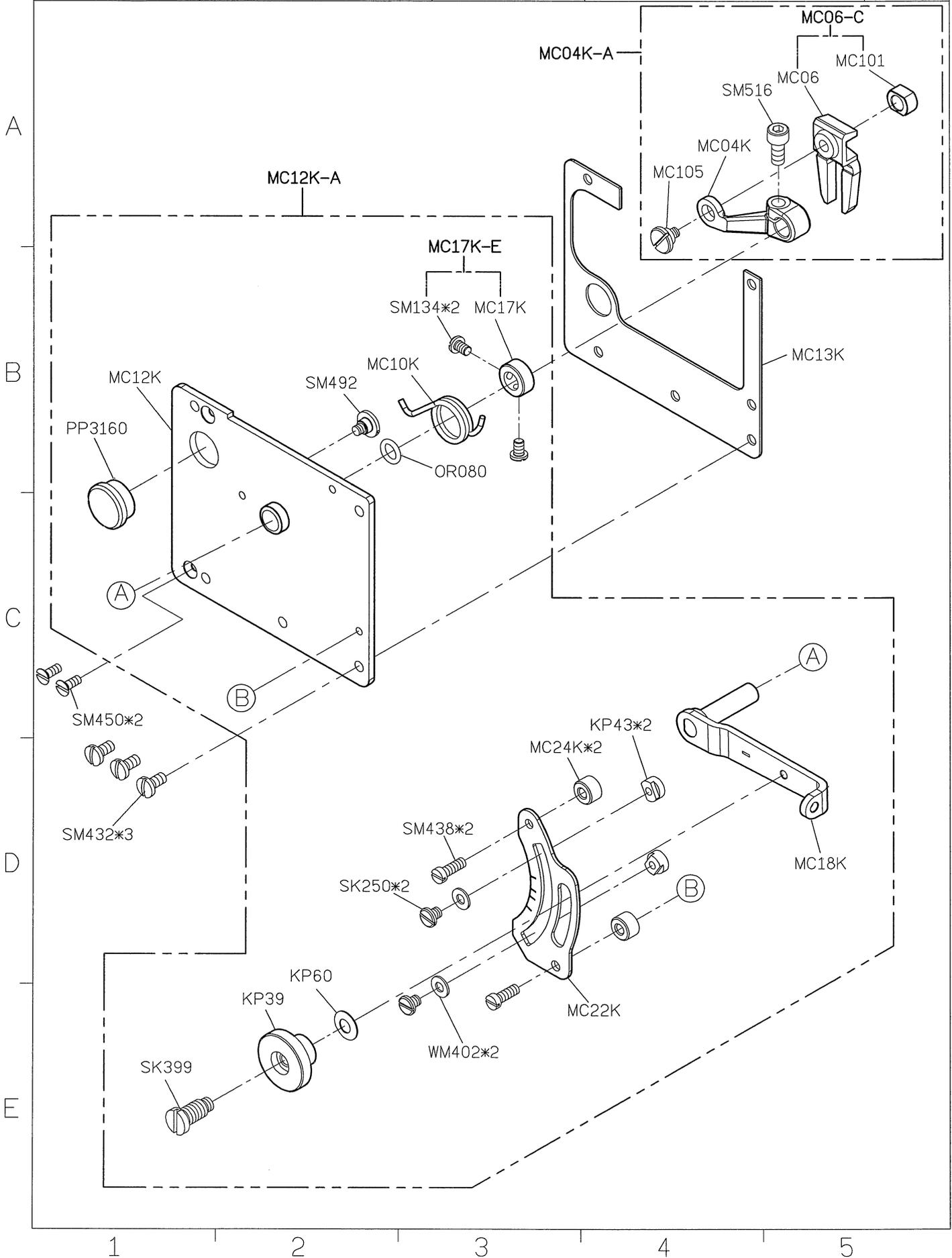
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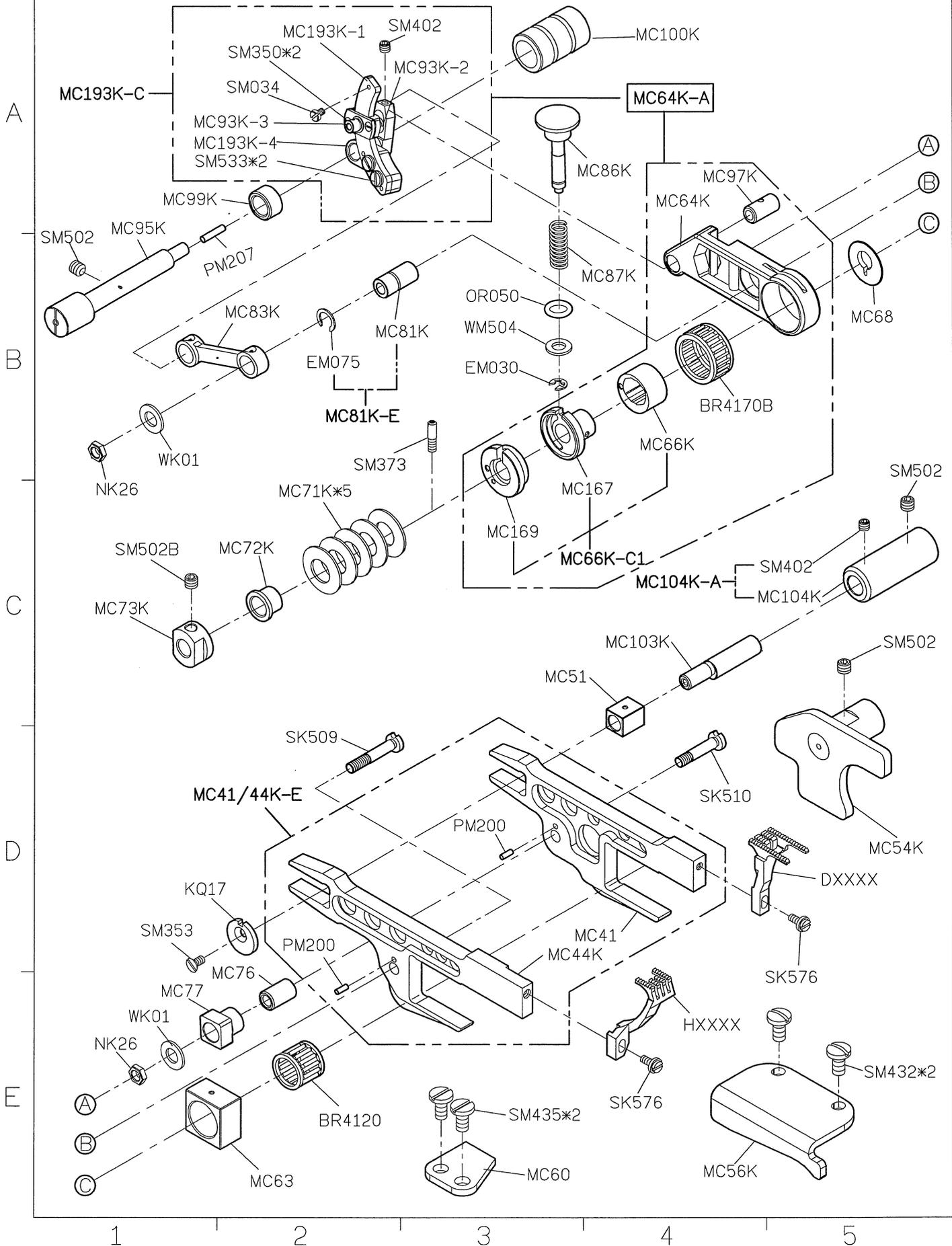
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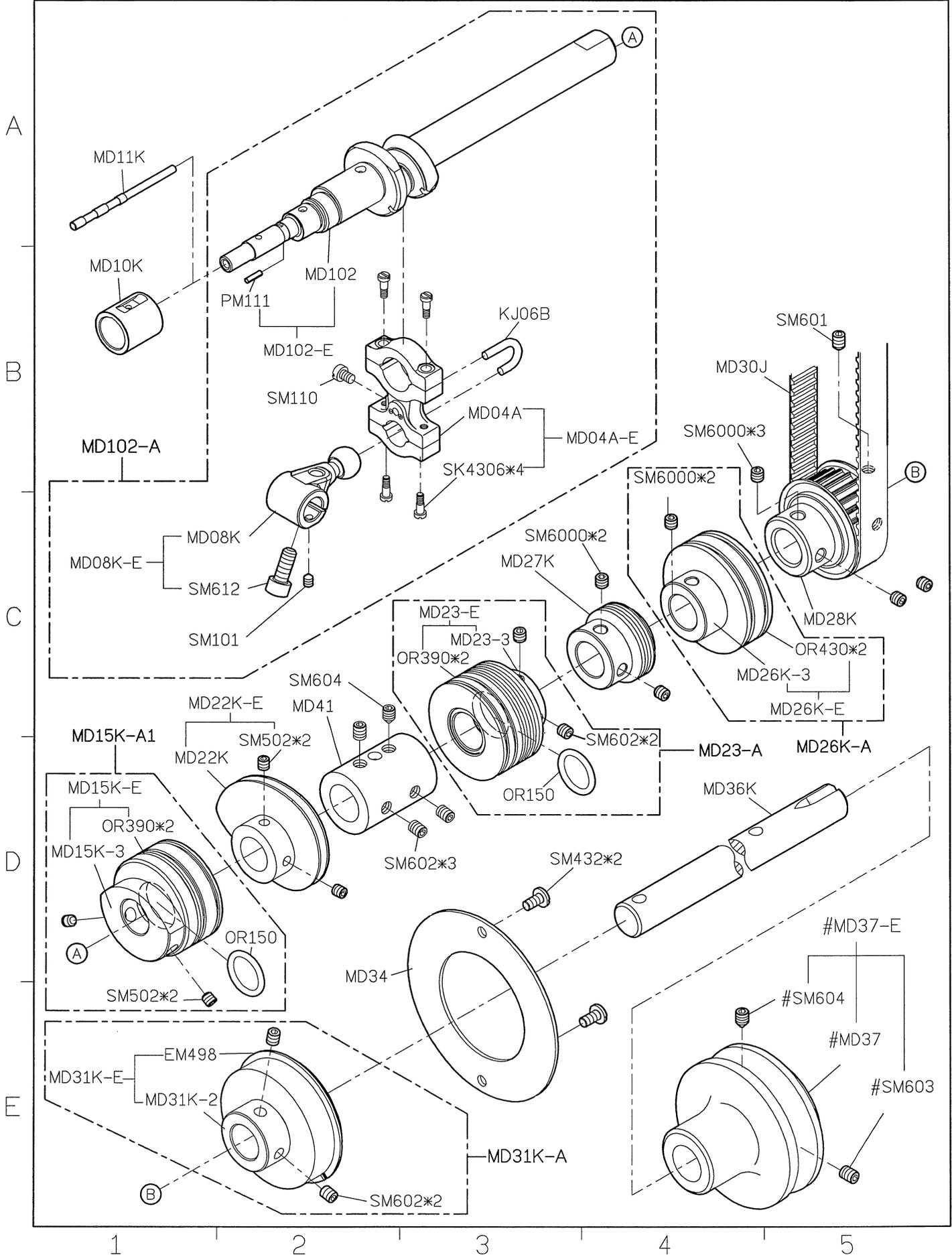
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007K	MC-K		1/2
	F858K			Date
				2016/9/6



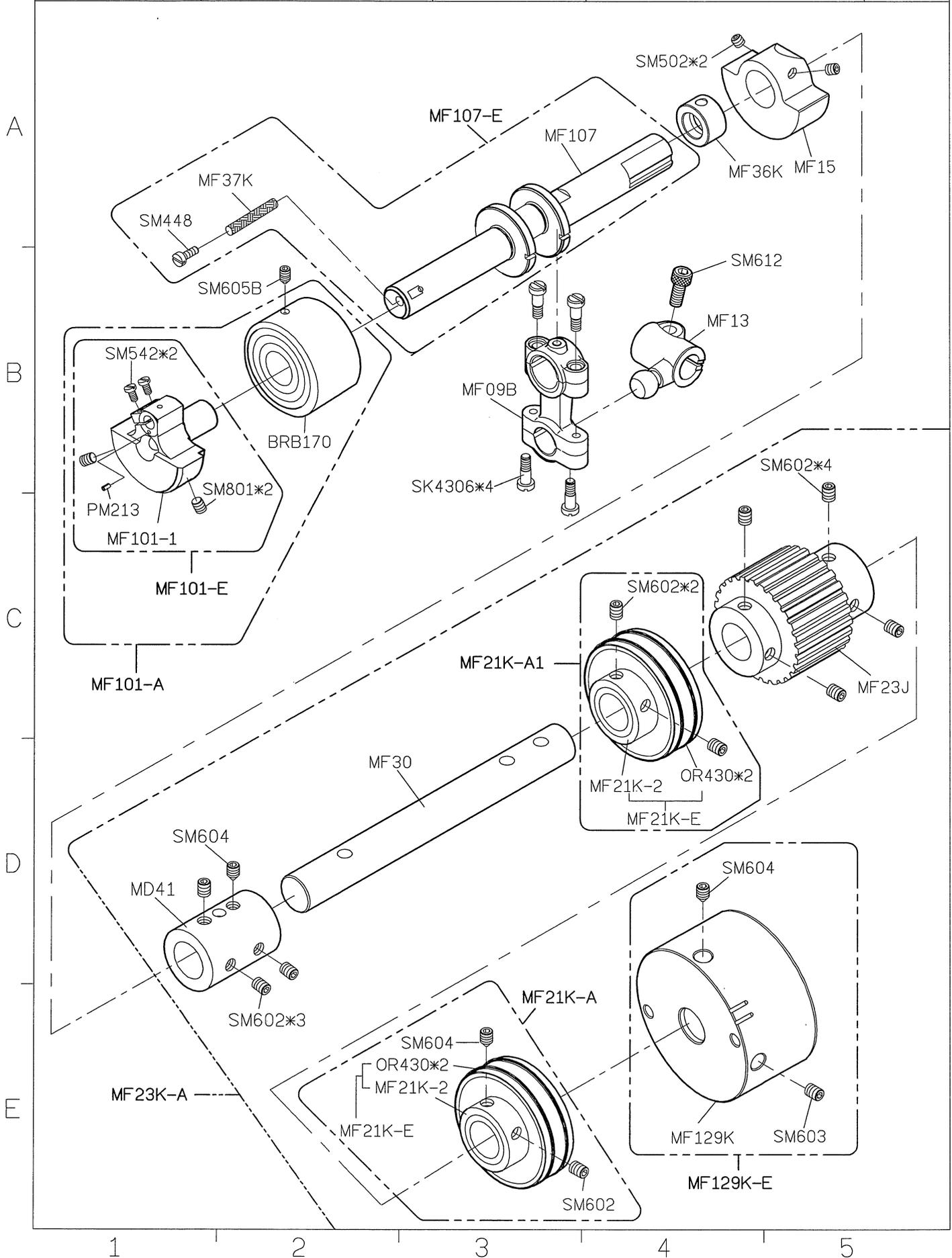


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K	MD-K	#: Use for F007K/F858K	1/1
				Date
				2016/9/6





SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K	MF-K		1/1
				Date
				2016/8/31



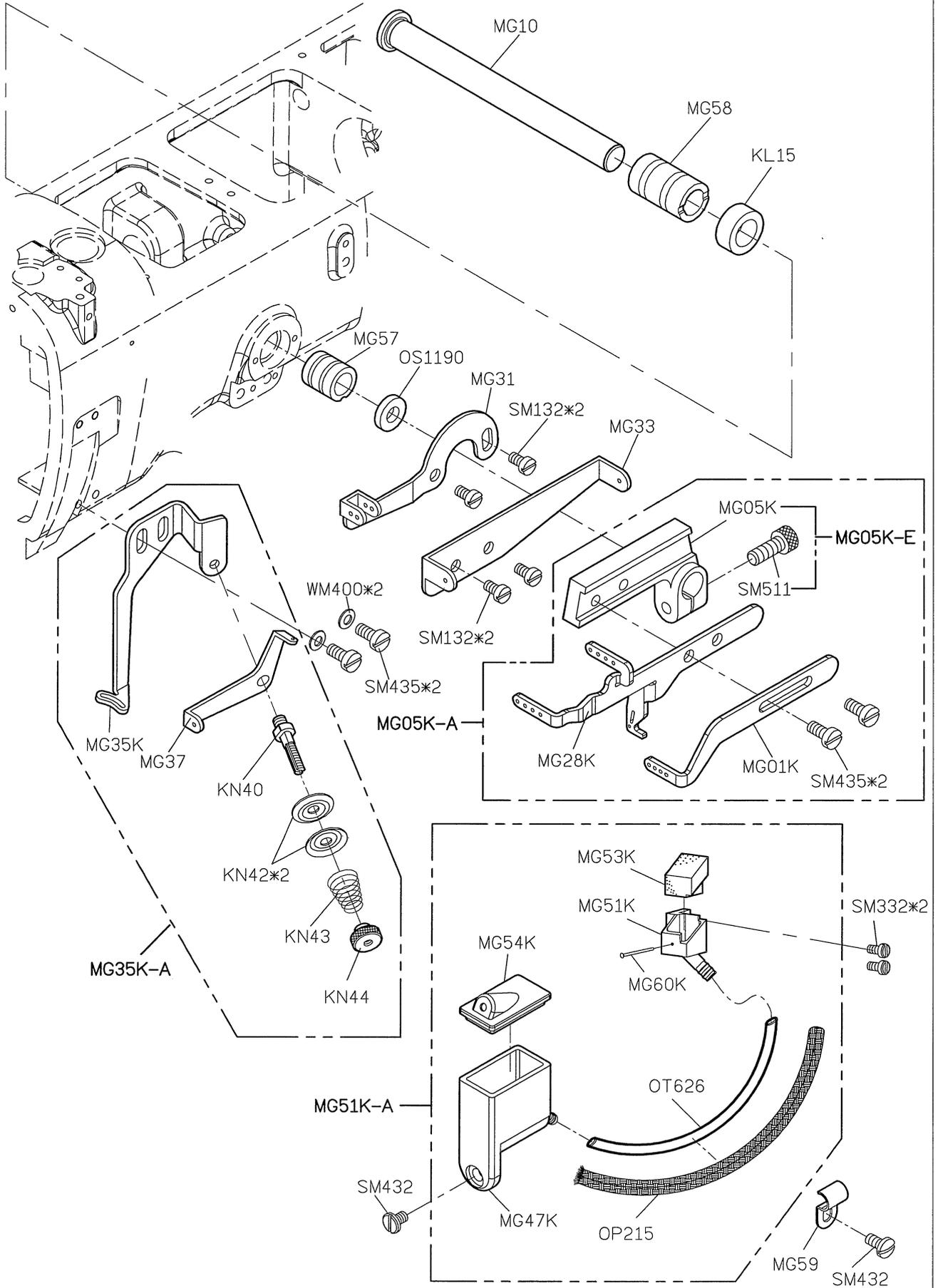
A

B

C

D

E



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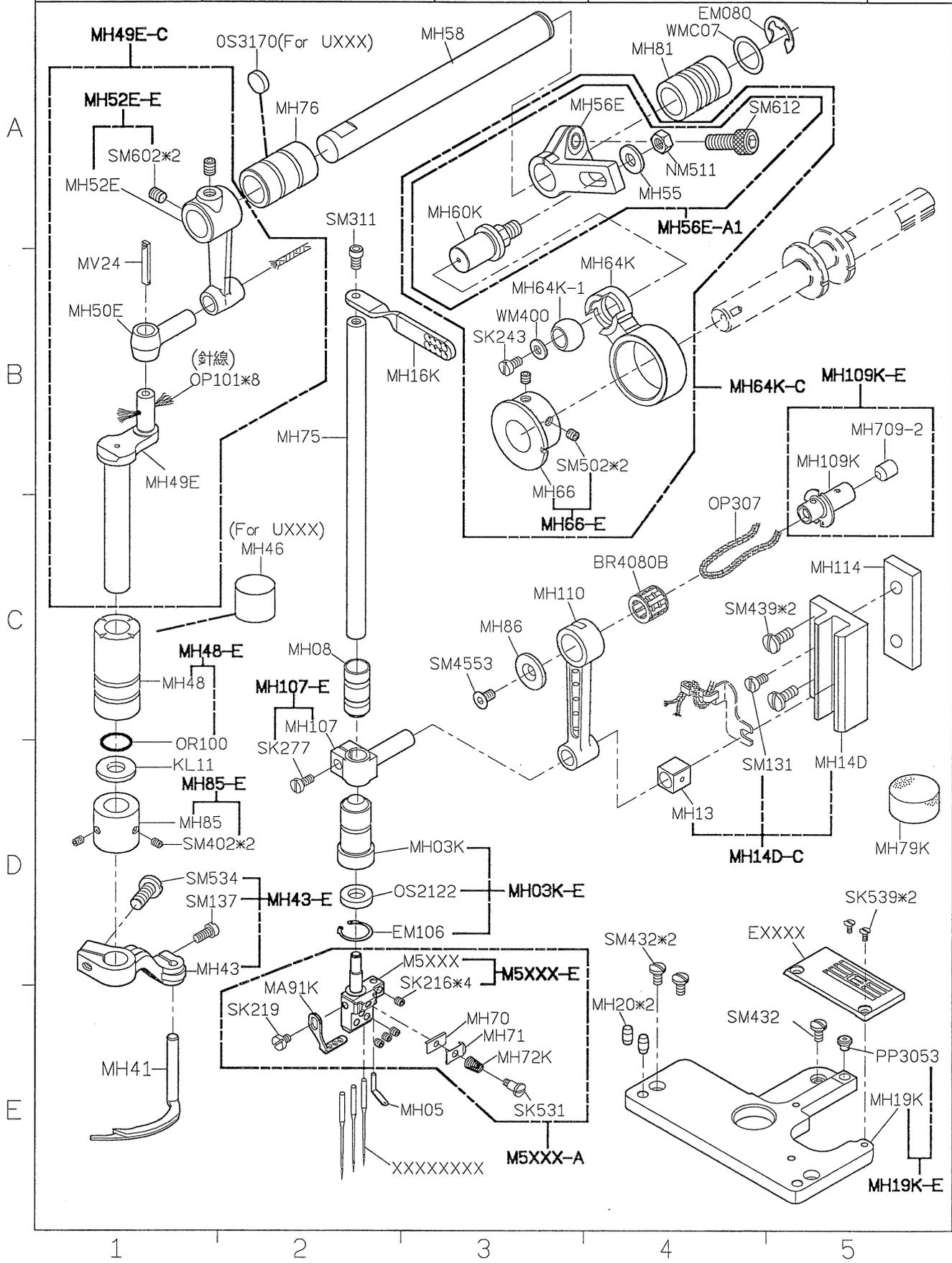
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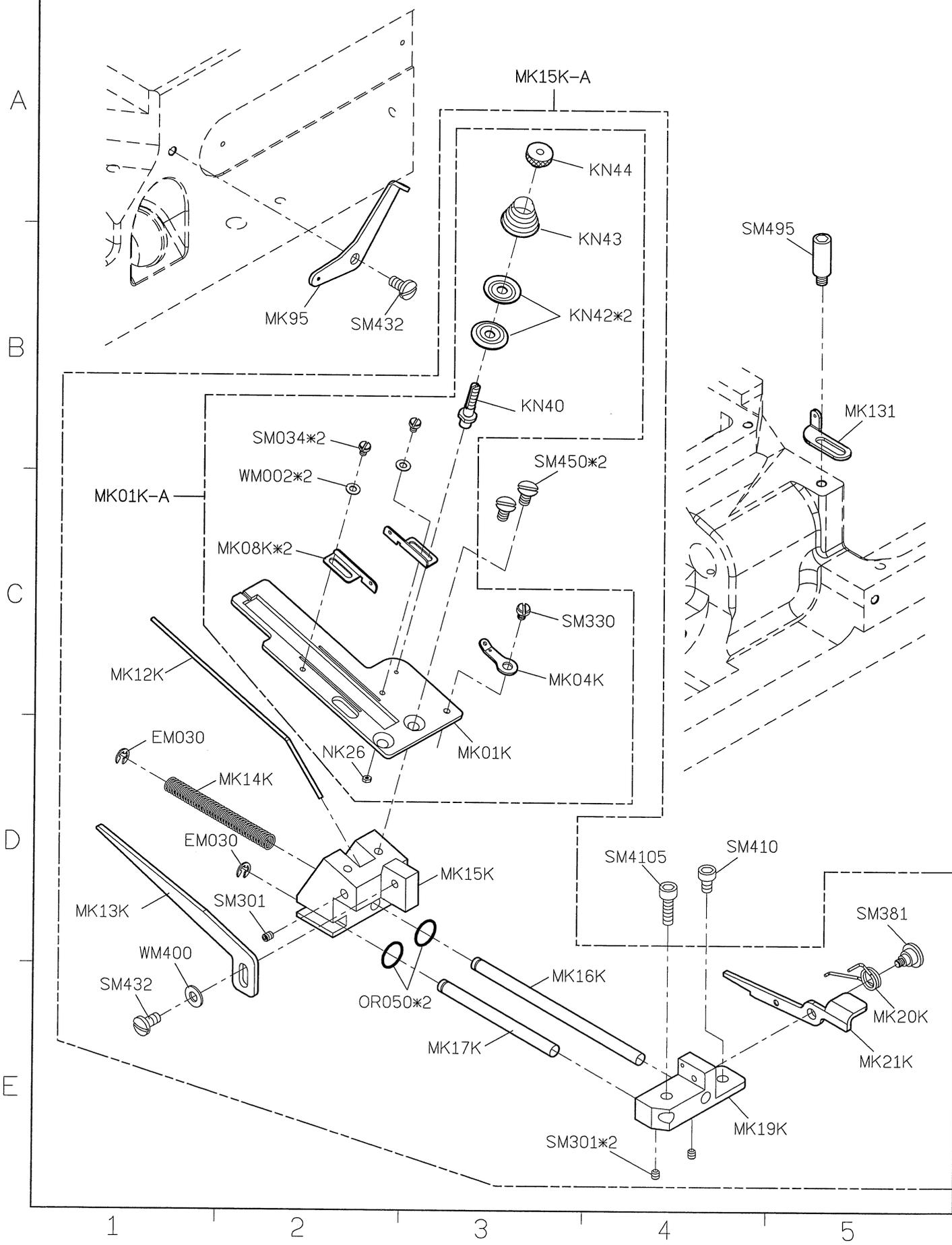
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<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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	F858K			Date
				2017/3/21

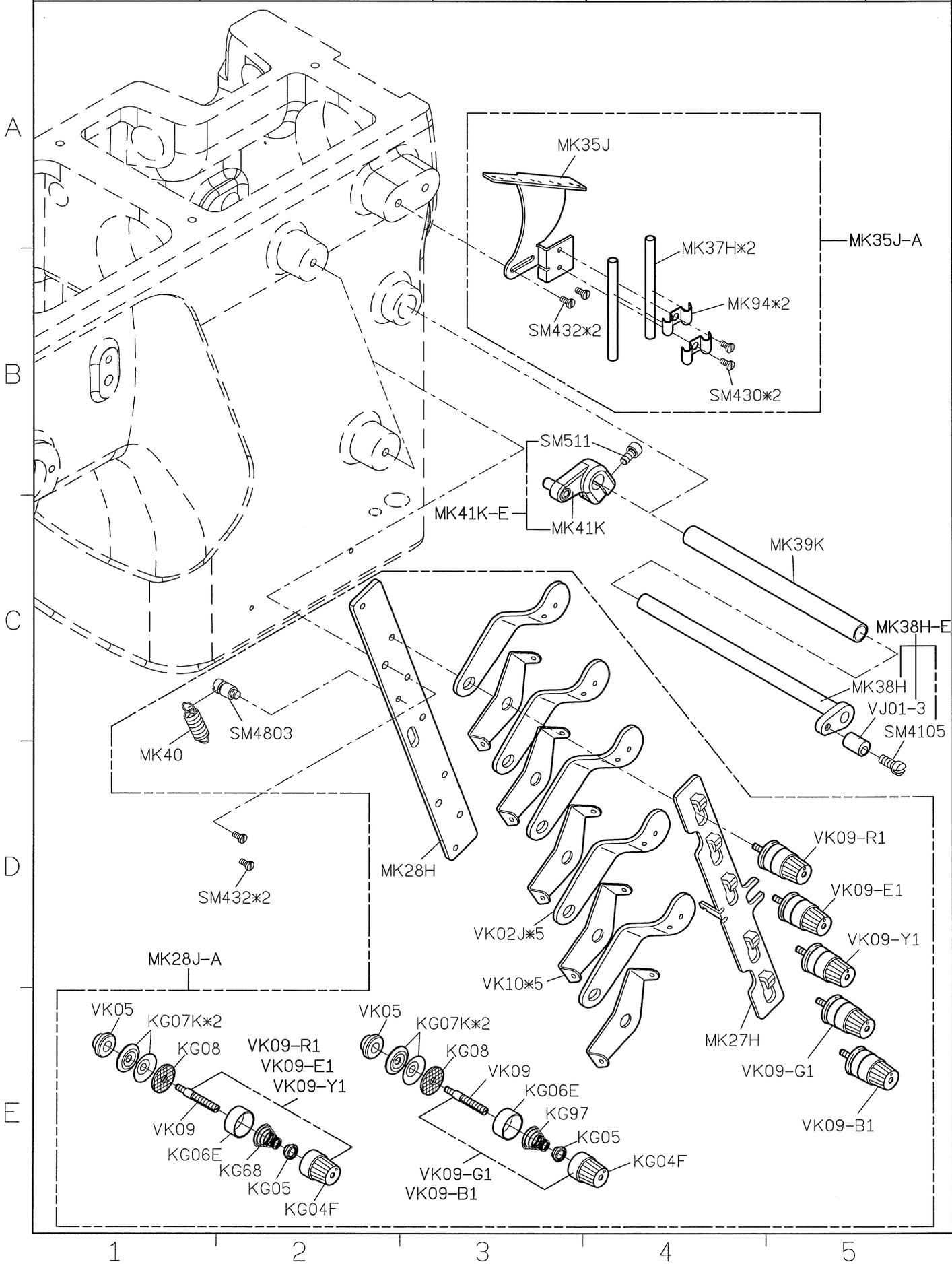




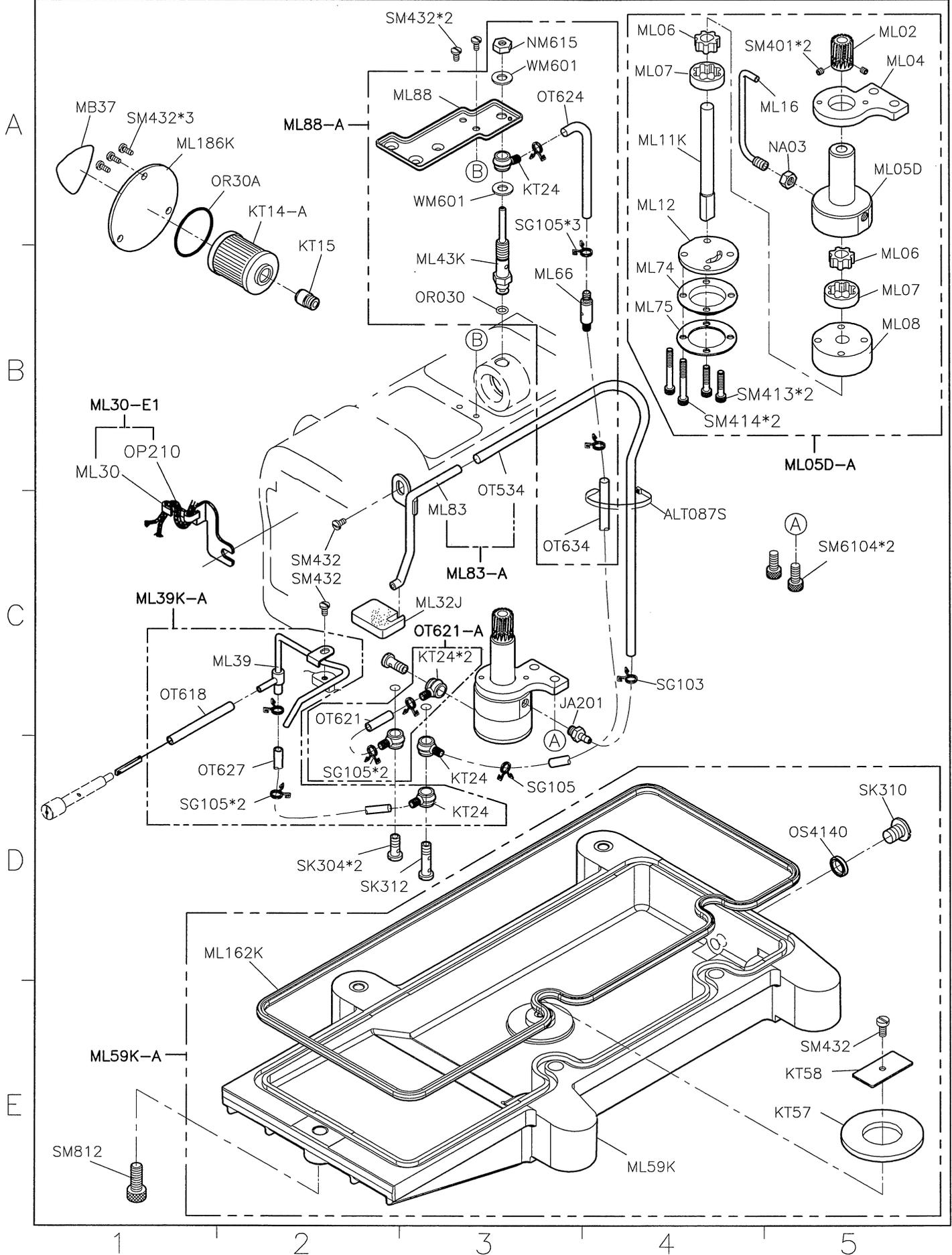
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K	MK-K		1/2
				Date
				2016/9/6



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	F007K/F007KD F858K	MK-K		2/2
				Date
				2016/9/6

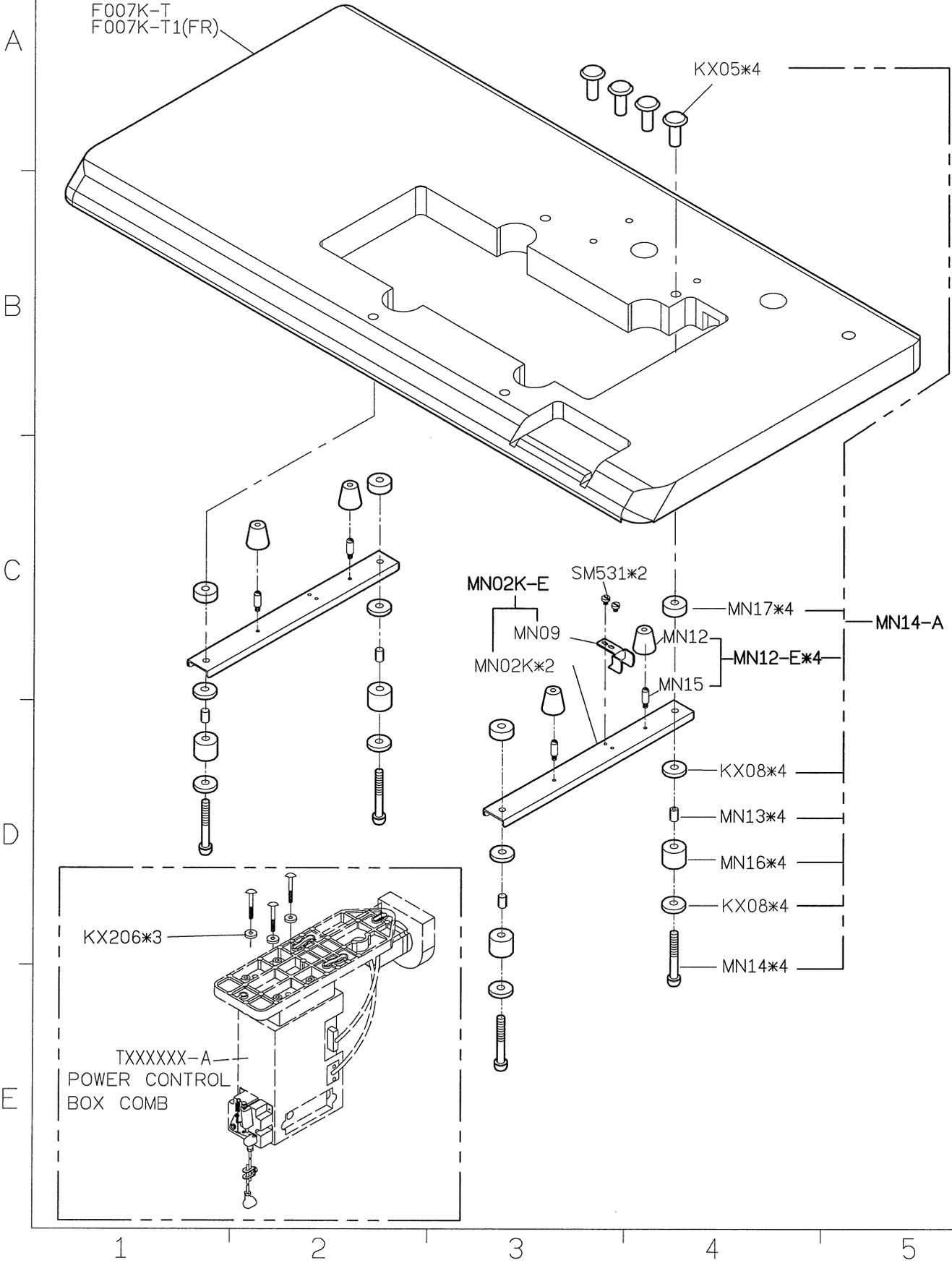


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	ML-K		1/1
	F858K			Date
				2016/9/6

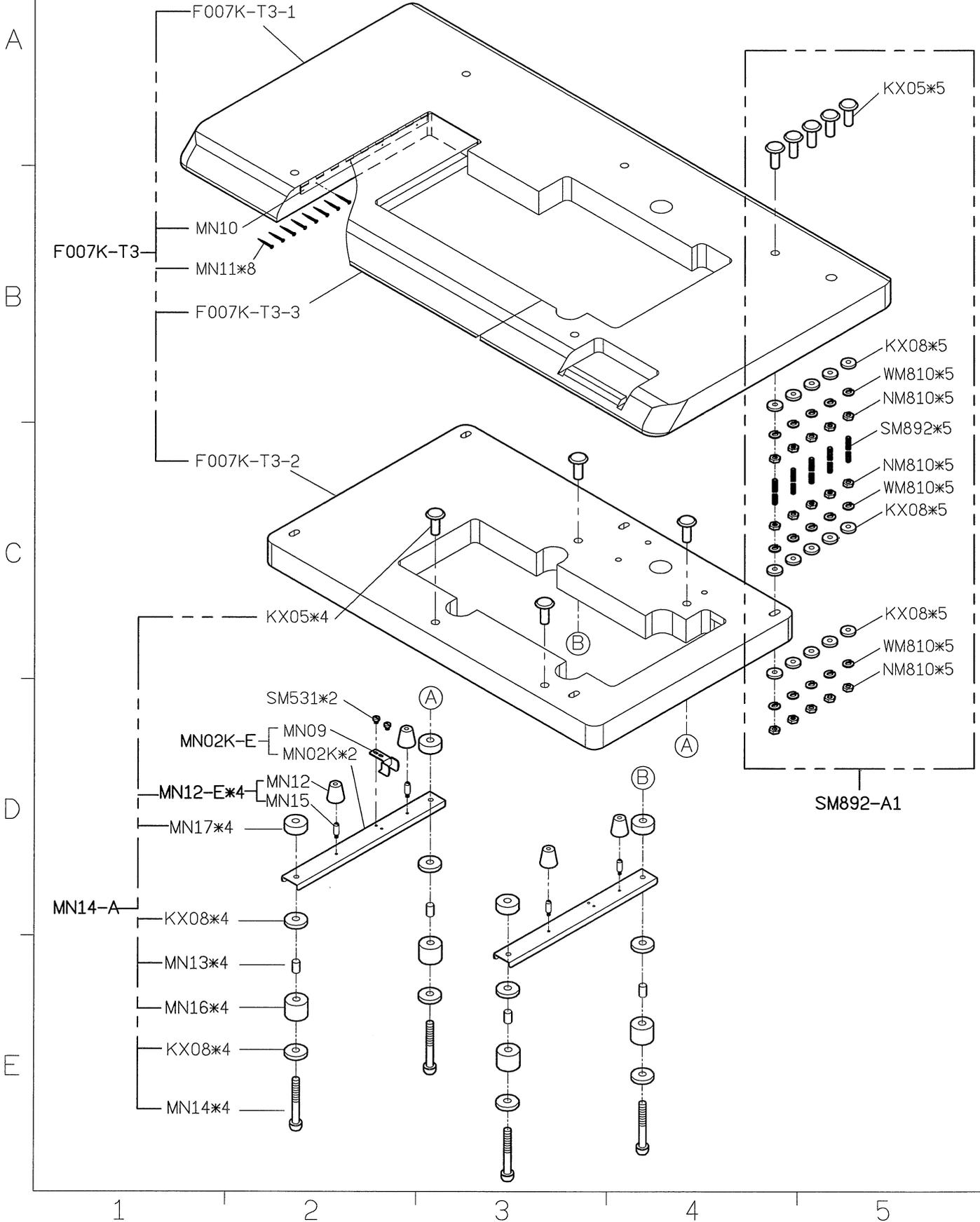


<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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			Date	
			2016/9/6	

Semi-submerged

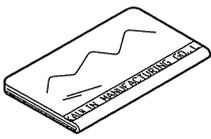
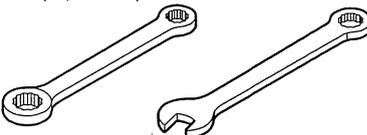
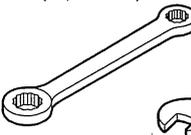
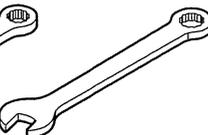


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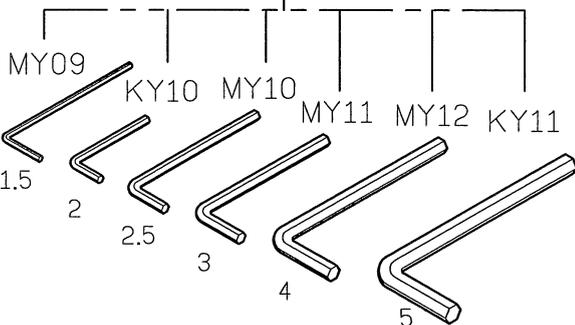
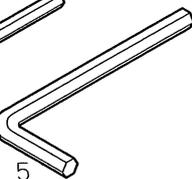
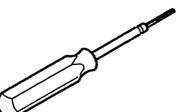
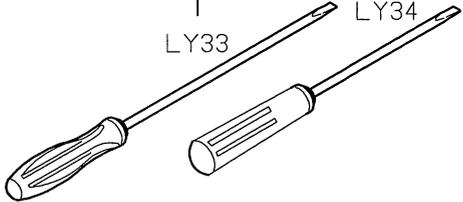


<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				2016/9/6

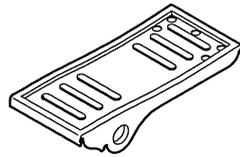
**A**

MY01  KY03  KY04  KY05-A  KY23-A  KY23(6/7mm)  KY09 

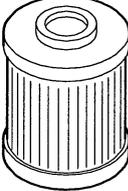
**B**

MY10-A  MY09  KY10  MY10  MY11  MY12  KY11  KY14  LY33-A  LY33  LY34 

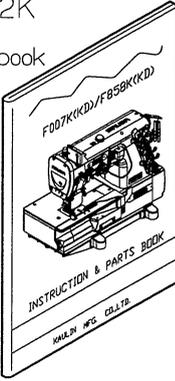
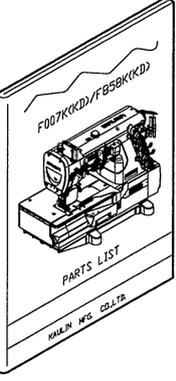
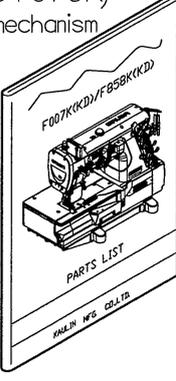
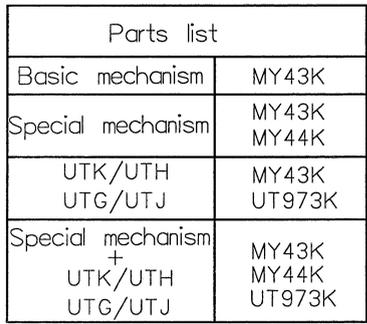
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KY18  KY20D-A  MY21-E  KY21-1\*2  MY21  KY201 

**D**

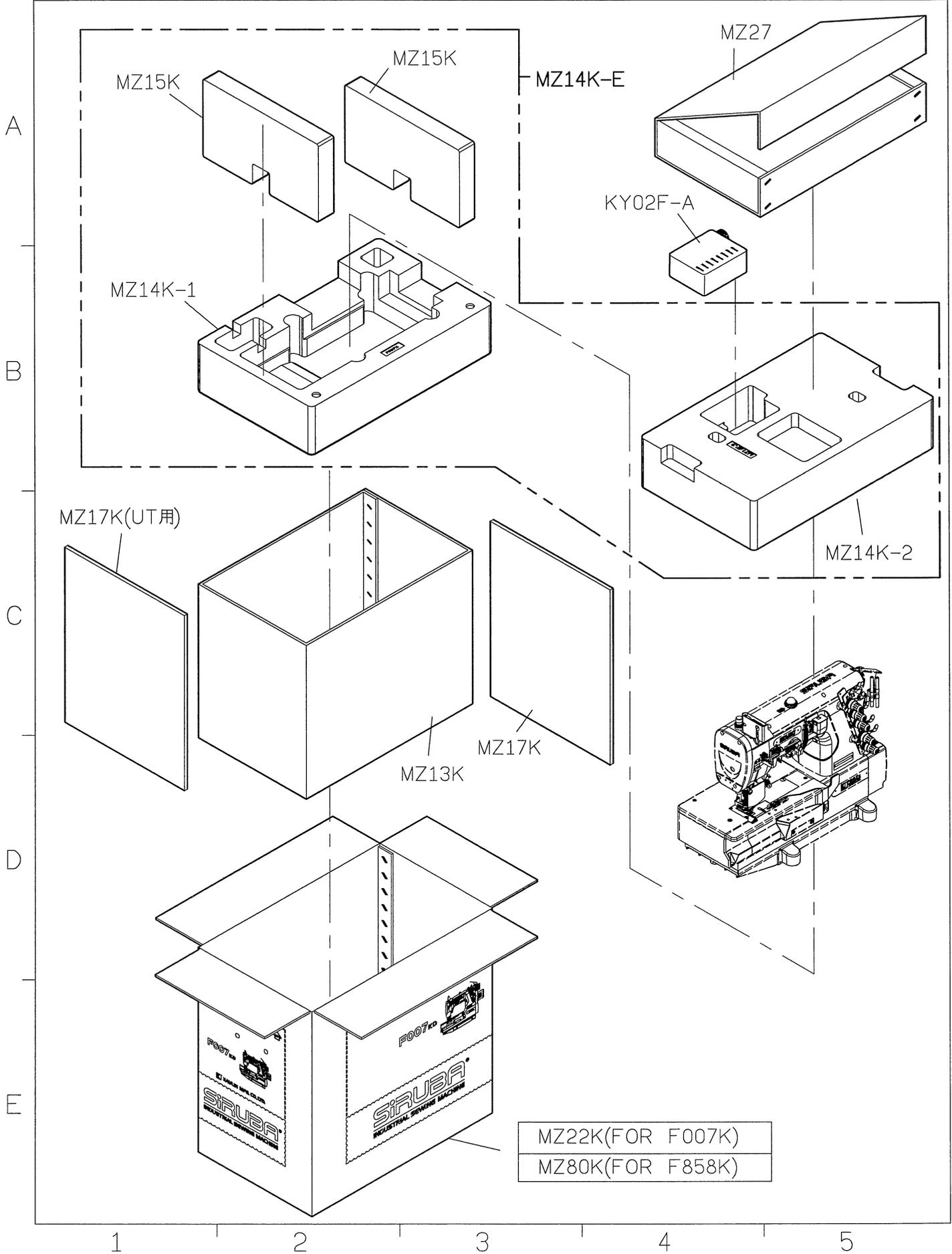
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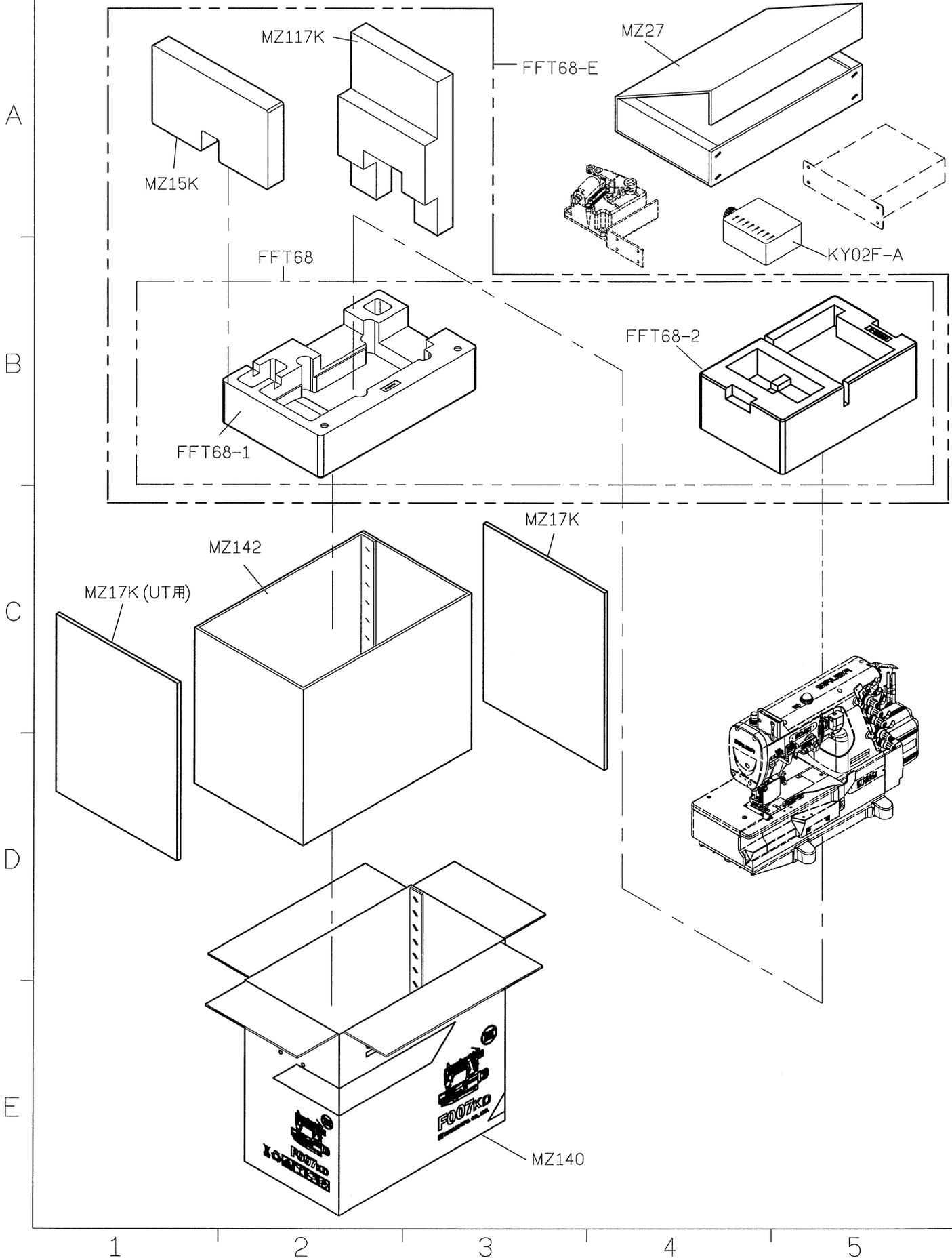
MY42K  Instruction book (使用説明書)  Parts list (零件圖)  Special mechanism (特殊件零件圖) 

Parts list	
Basic mechanism	MY43K
Special mechanism	MY43K MY44K
UTK/UTH UTG/UTJ	MY43K UT973K
Special mechanism + UTK/UTH UTG/UTJ	MY43K MY44K UT973K

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD F858K	MZ-K		1/2
				Date
				2016/9/6



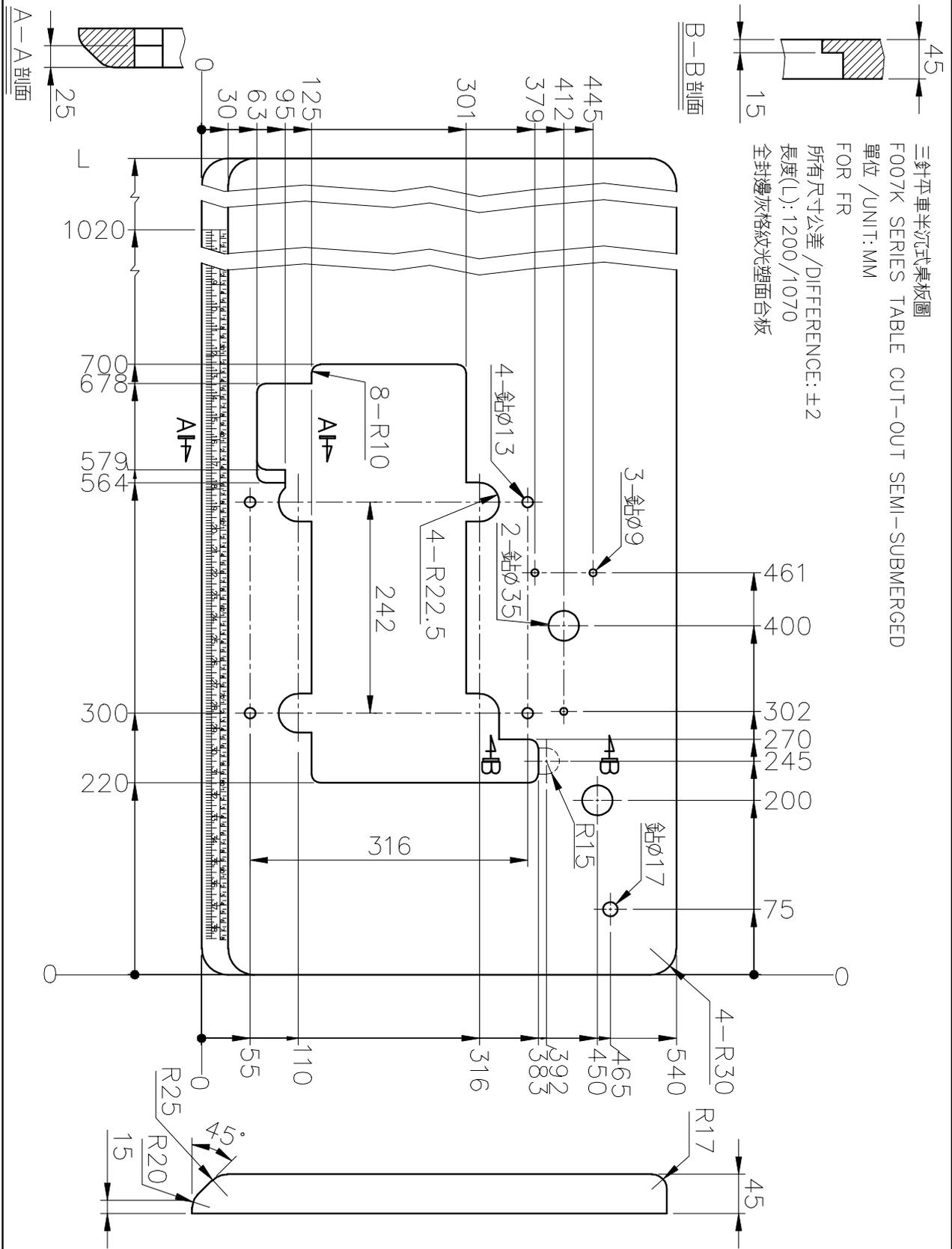
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	F007K/F007KD	MZ-K	For Direct-Drive Motor	2/2
				Date
				2016/9/6



1                      2                      3                      4                      5



<b>SIRUBA</b> <b>TABLE</b> <b>CUT - OUT</b>	<b>Series</b>	<b>Item Code</b>	<b>Subclass / Remark</b>	<b>Mounting</b>
	<b>F007K/F007KD</b> <b>F858K/F858KD</b>	<b>F007K-T1</b>	For All Series	<b>Semi-submerged</b>
				<b>Date</b> 2012/10/16



**SIRUBA**  
TABLE  
CUT - OUT

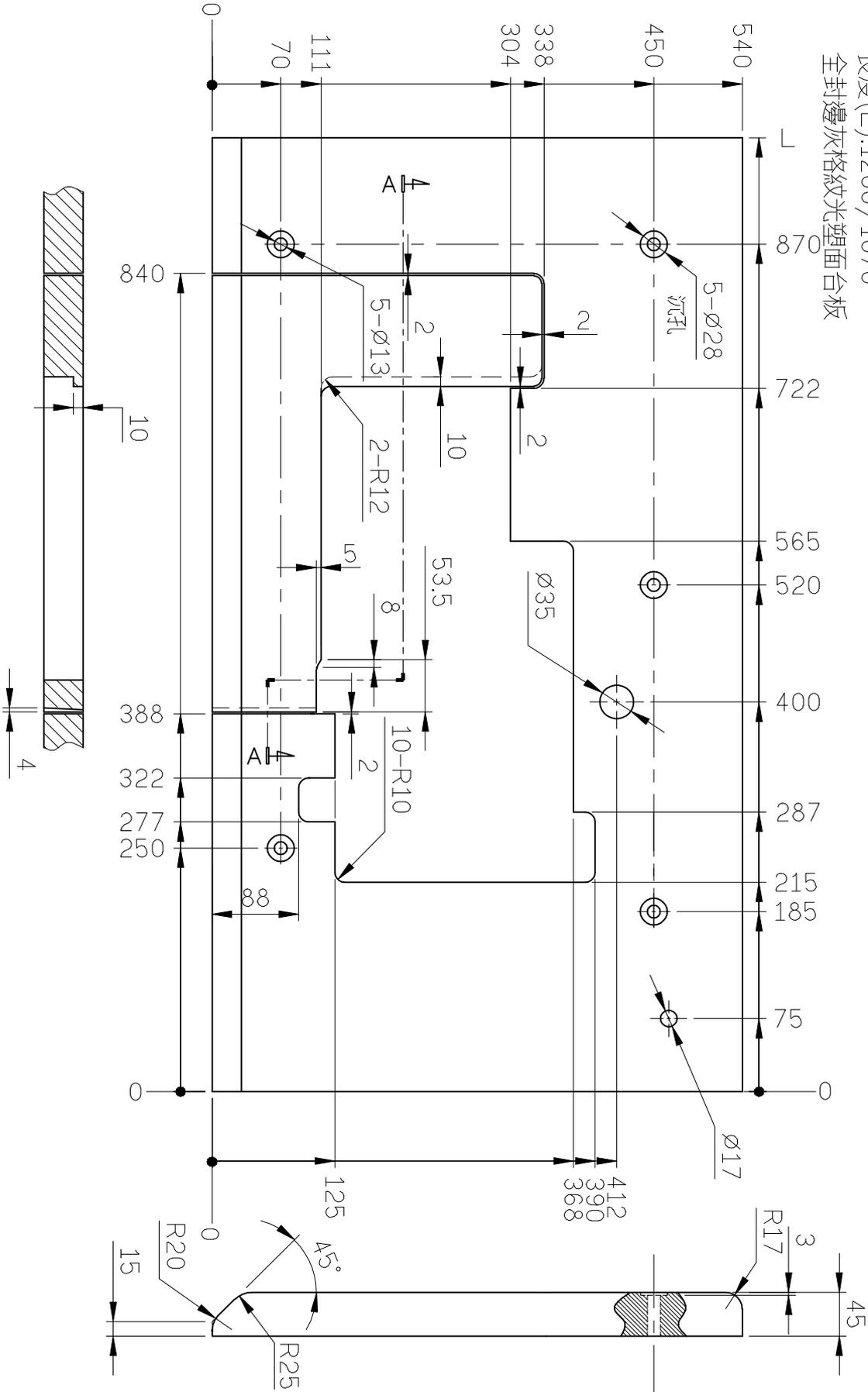
Series  
**F007K/F007KD**  
**F858K/F858KD**

Item Code  
**F007K-T3-1**

Subclass / Remark  
For All Series

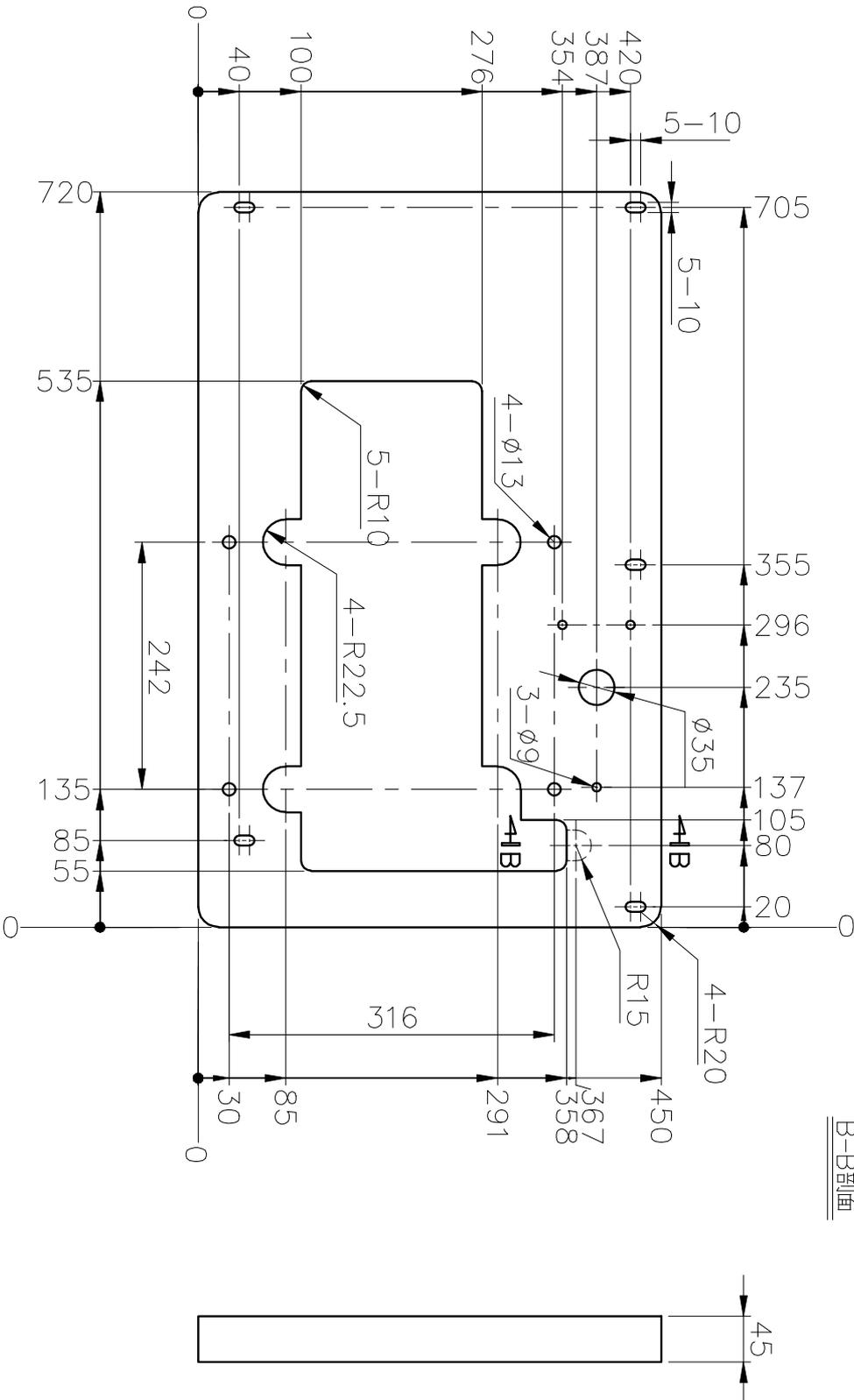
Mounting  
Fully-submerged  
Date  
**2015/01/16**

三針平車全沉式桌板圖  
F007K SERIES TABLE CUT-OUT SUBMERGED  
單位/UNIT:MM  
FOR一般車 / 直驅車 / 自動切線  
所有尺寸公差 / DIFFERENCE:±2  
長度(L):1200/1070  
全封邊灰格紋光塑面台板

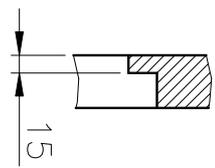


<b>SIRUBA</b> TABLE CUT - OUT	<b>Series</b>	<b>Item Code</b>	<b>Subclass / Remark</b>	<b>Mounting</b>
	F007K/F007KD F858K/F858KD	F007K-T3-2	For All Series	Fully-submerged
				<b>Date</b>
				2013/01/26

三針平車全沉式桌板圖  
 F007K SERIES TABLE CUT-OUT SUBMERGED  
 單位/UNIT:MM  
 FOR 一般車 / 直驅車 / 自動切線  
 所有尺寸公差 / DIFFERENCE:±2  
 全封邊灰格紋光塑面台板



B-B剖面



<b>SIRUBA</b> TABLE CUT - OUT	<b>Series</b>	<b>Item Code</b>	<b>Subclass / Remark</b>	<b>Mounting</b>
	F007K/F007KD F858K/F858KD	F007K-T3-3	For All Series	Fully-submerged
				<b>Date</b>
				2013/01/26

三針平車全沉式桌板圖  
 F007K SERIES TABLE CUT-OUT SUBMERGED  
 單位/UNIT:MM  
 FOR一般車 / 直驅車 / 自動切線  
 所有尺寸公差 / DIFFERENCE:±2  
 全封邊灰格紋光塑面台板

