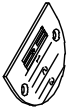
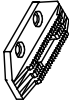


SIRUBA GAGE PARTS LIST	Series		Remark		Page	Date
	L818D		L818D-L1/M1/H1/HM1		1 / 1	2012/1/01

L818D-L1/M1/H1規格件表/CONVERSION CHART

									
MODEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	
機 型	規 格	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	
L818D-L1	薄布料	E701	D701	P721	G111C		G303	DAX1#9	
L818D-M1	薄中布	E701	D701	P701	G111C	G201C	G301	DBX1#14	
L818D-HM1									
L818D-M1A									
L818D-M1C	中厚布	E704D	D702	P711	G112C				DBX1#21
L818D-HM1A									
L818D-H1	中厚布 至	E711	D711	P711					
L818D-H1A									
L818D-H1C	厚布料	E711D	D711D	P711D					

SIRUBA

MODEL COMPARE LIST

Series

L918/L917/L818D

Remark

-L1/M1/H1

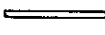
Page

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Date

2013/06/10

L918/L917/L818D型別件表

											
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB	NEEDLE BAR	FIXED PIN	HOOK FIXER
機 型	規 格	控線彈簧	掛線彈簧	壓 簧	導線片	導線杆	頂出銷	調整旋扭	針 棒	固定銷	旋線定位板
L1	薄布料	LA231	LA227	LB204	A LB06H	—	LB212	LC23G	LG04	LC13	LE14D
					B SK241						
M1	薄布料 ~ 中厚布	LA31	LA27	LB04	A LB06H	—	LB12	LC623G			
					B SK241						
H1	中厚布 ~ 厚布料	LA131		LB104	—			LC600G	LG104	LC613	LE614D
					A LB100						
					B LB106						
					C NK23						
					D WK09						

SIRUBA
MODEL COMPARE LIST

Series

Remark

Page

Date

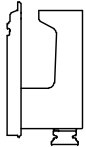
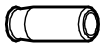
L918/L917/L818D

-L1/M1/H1

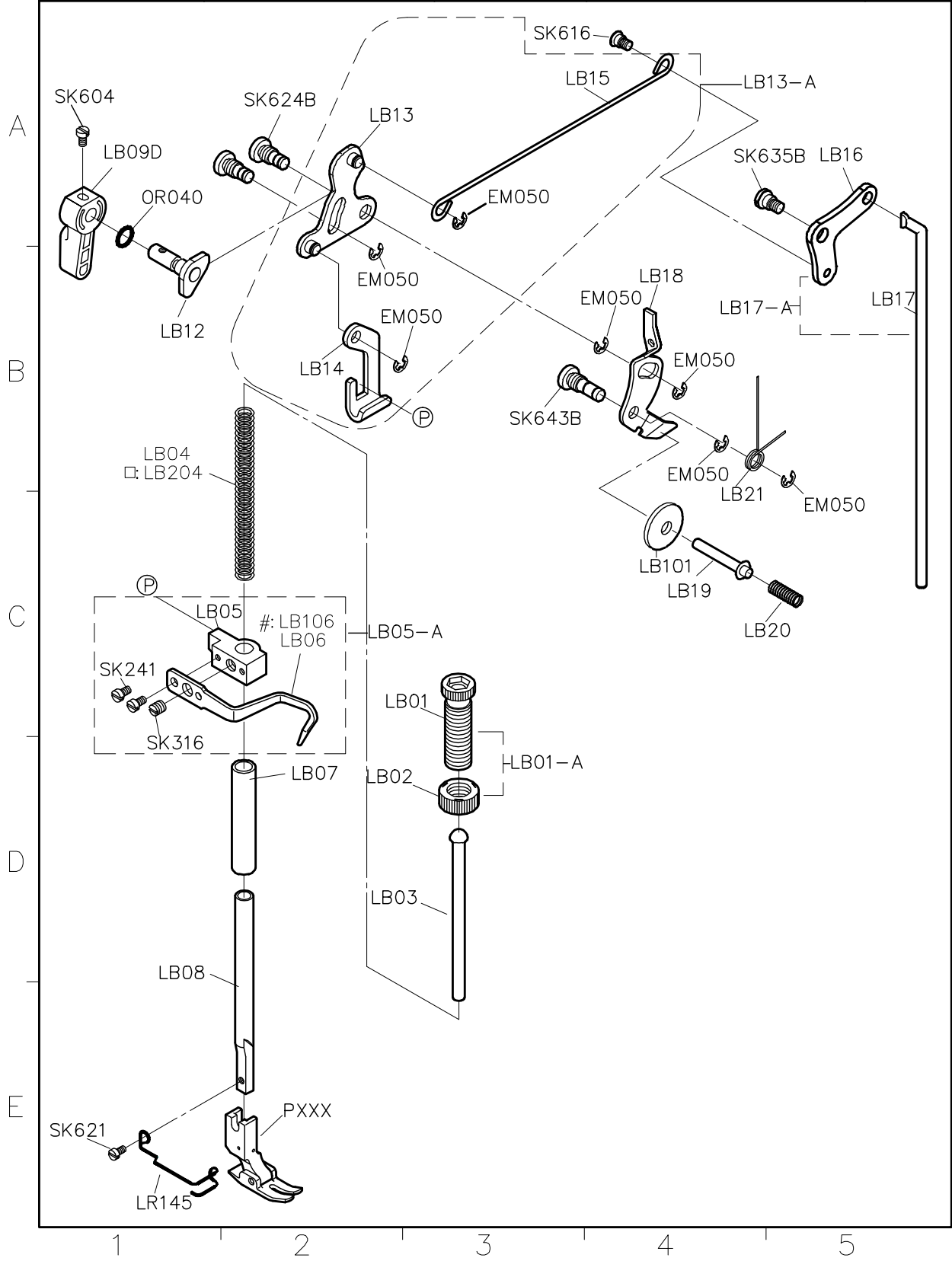
2 / 2

2013/01/01

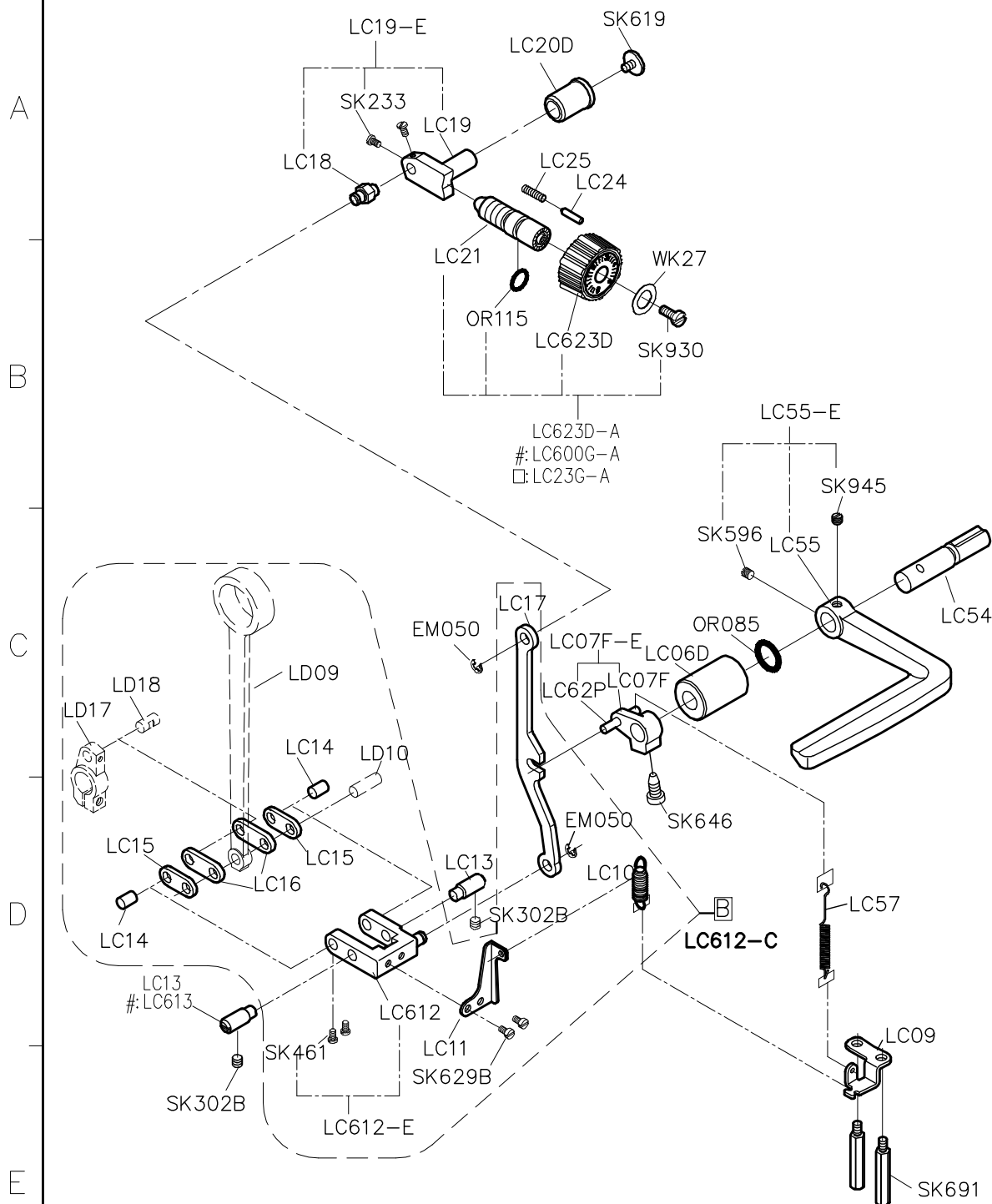
L918/L917/L818D型別件表

							
MODEL	SUB-CLASS	THRAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE		
機 型	規 格	天 秤	曲 軸	襯套	導線環片		
L1	薄布料	LG13	LG215	LG07	LG09		
M1	薄布料 ～ 中厚布		LG15				
H1	中厚布 ～ 厚布料	LG113	LG615	LG107	LG109		

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L818D-M1/H1	LB	#:Use for H1 □:Use for L1	1/1
				Date
				2012/12/30



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L818D-M1/H1	LC	#:Use for H1 □:Use for L1	1/1
				Date
				2012/12/30



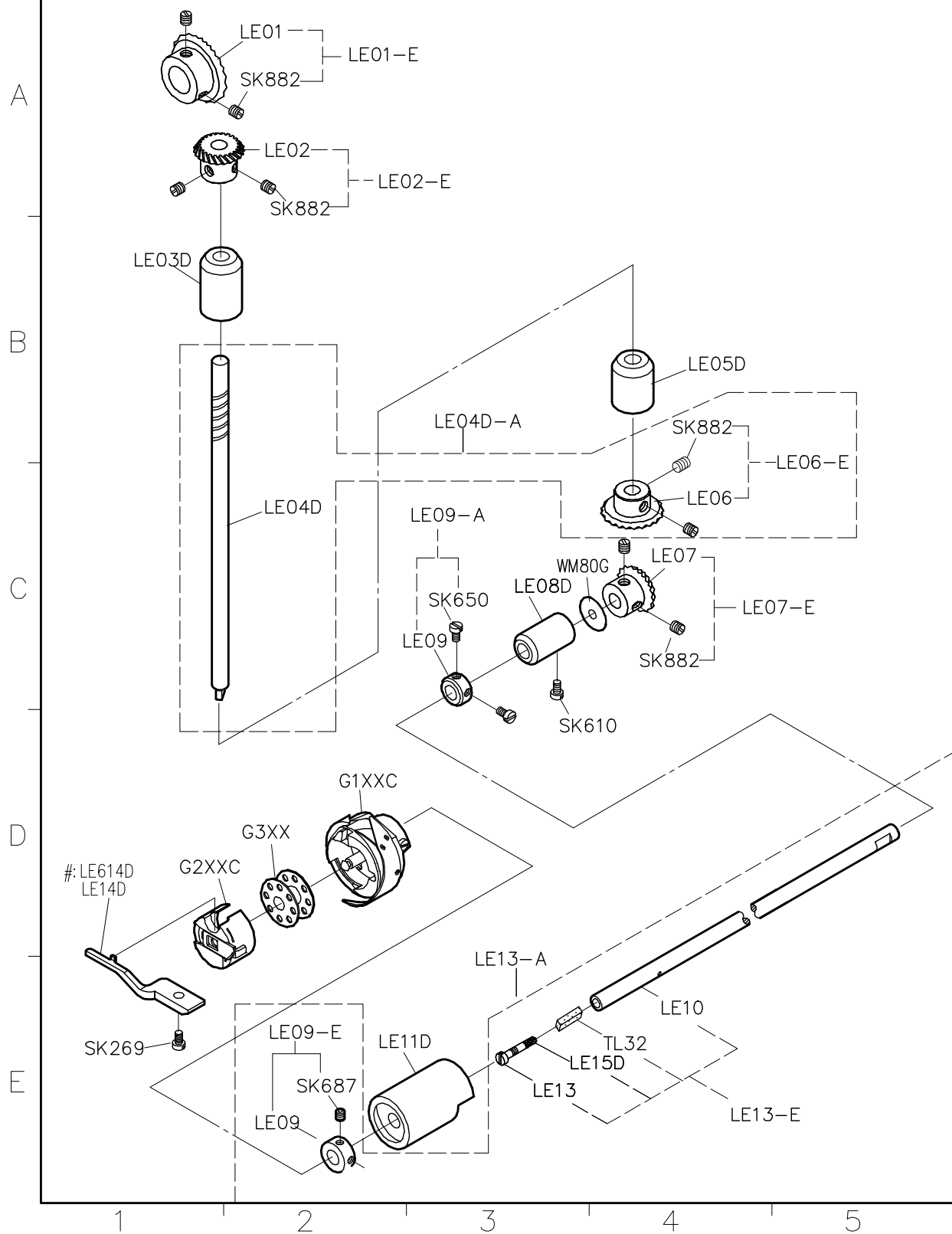
SIRUBA
PARTS LIST

Series
L818D-M1/H1

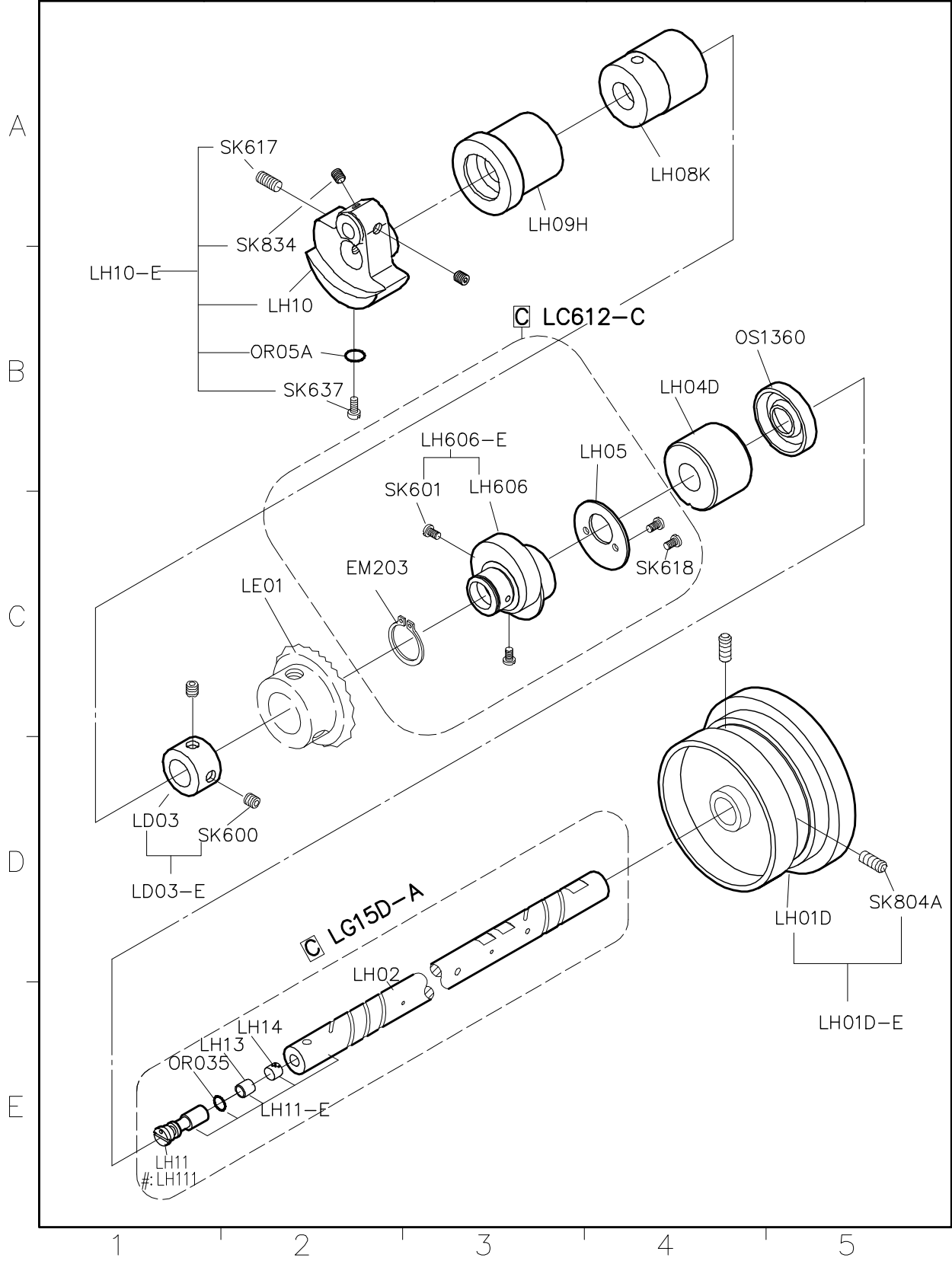
Parts Group
LE

Subclass / Remark
#:Use for H1

Page
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Date
2012/12/30



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L818D-M1/H1	LH	#:Use for H1	1/1
				Date
				2012/12/30



SIRUBA
PARTS LIST

Series
L818D-M1/H1

Parts Group
LM

Subclass / Remark

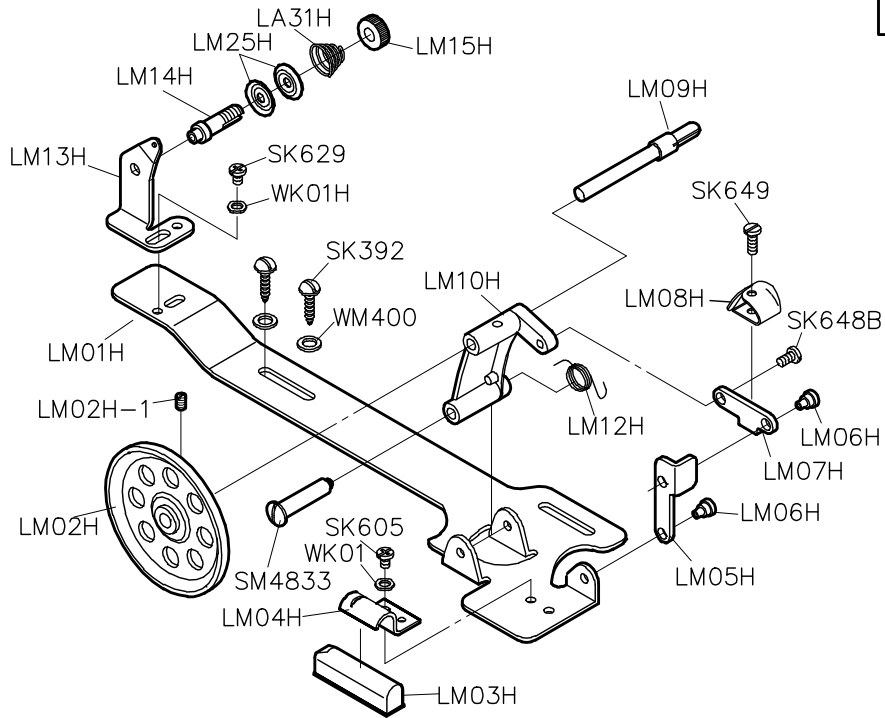
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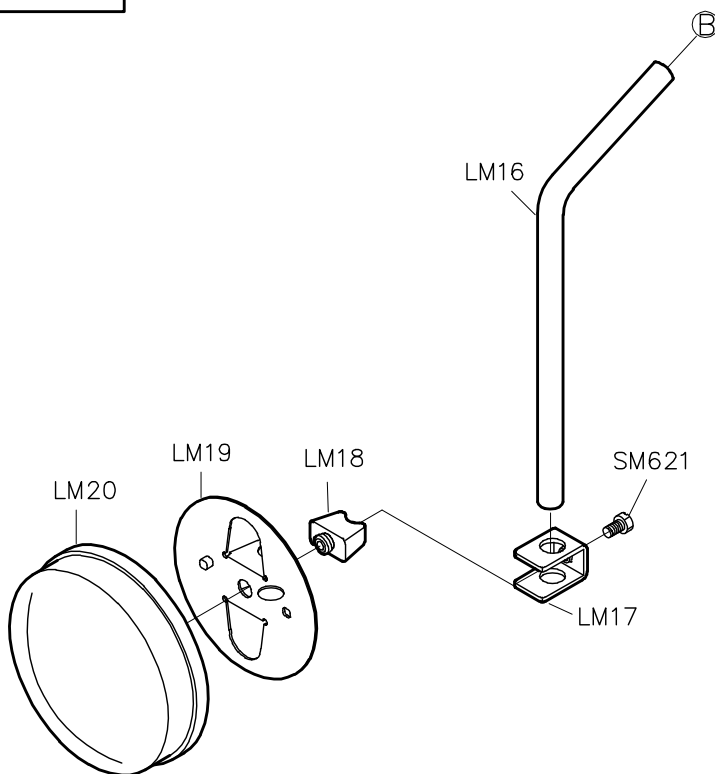
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2012/12/30

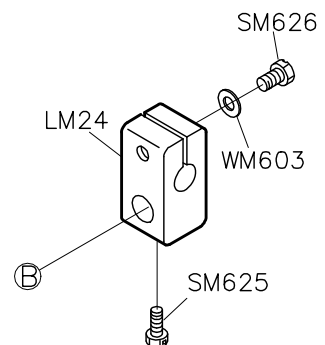
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LM20-A



LM24-E



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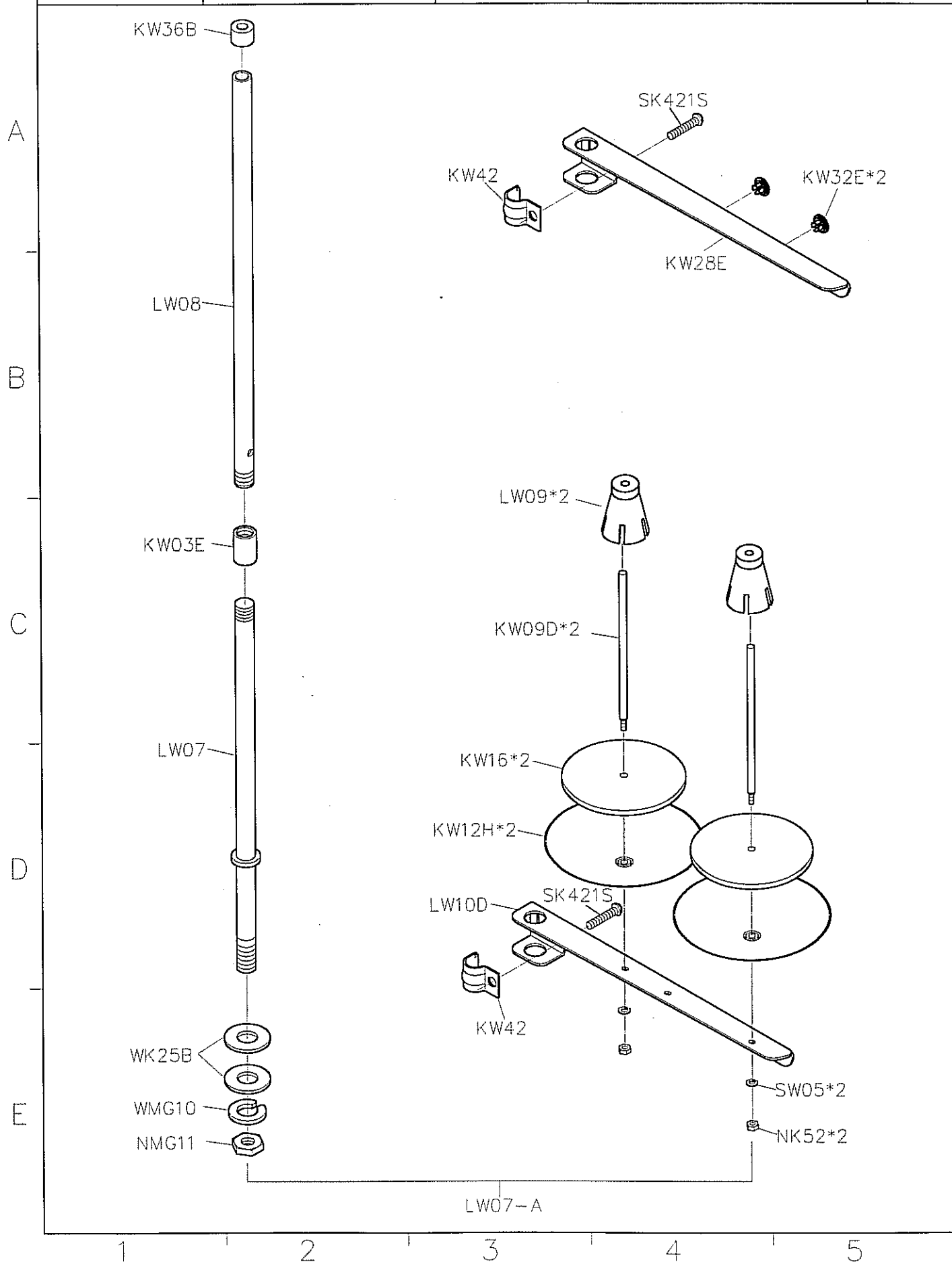
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3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L818D-M1/H1	LW		1/1
				Date
				2012/04/10



SIRUBA
PARTS LIST

Series

L818D-M1/H1

Parts Group

LY

Subclass / Remark

Page

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Date

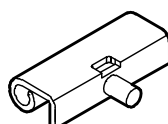
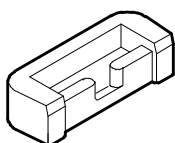
2012/12/30

LY02D

YM04*2

LY05*2

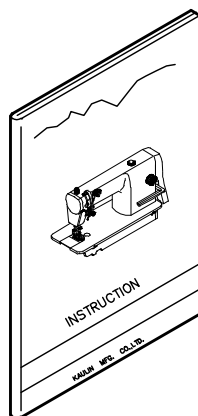
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LY36D

LY37-A

G3XX



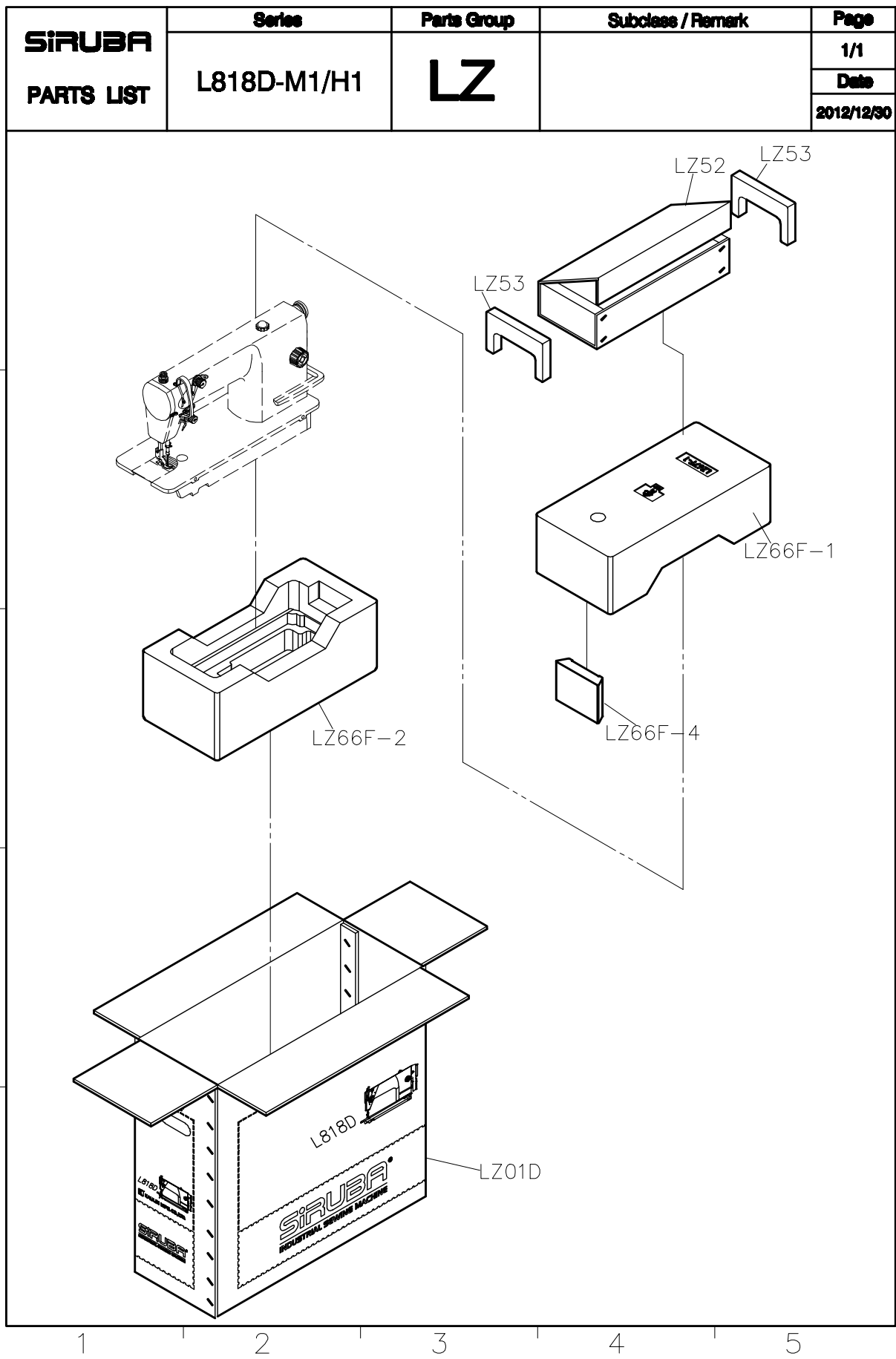
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KY201

YM103*2

KZ03*1





SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	L818D/L917 L918/L918U L819/L819U	L918-T1		Fully-submerged
				Date
				2013/01/01

